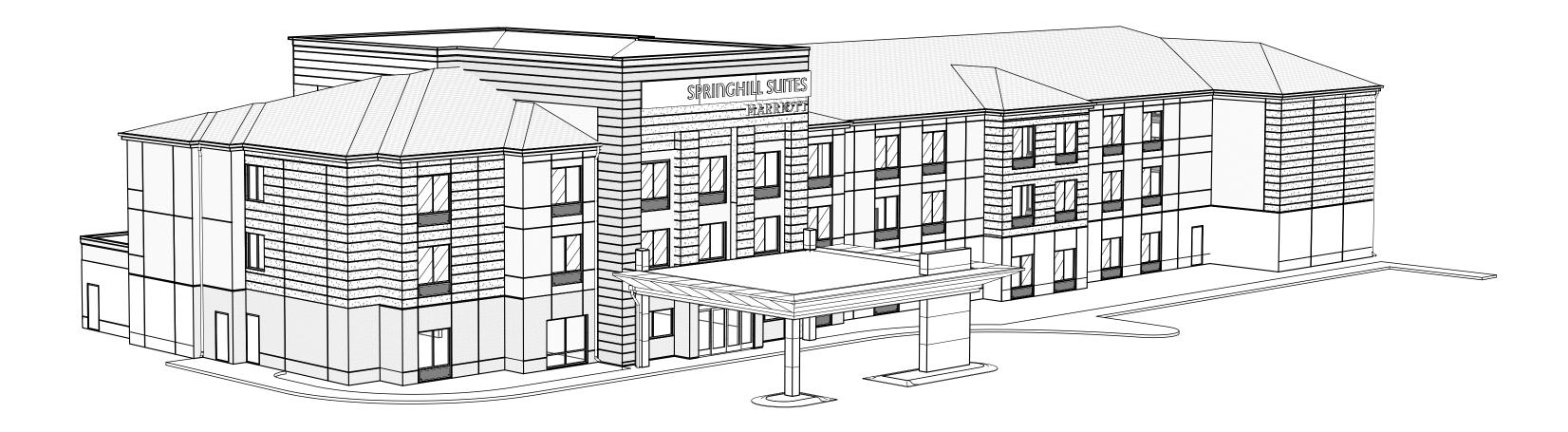
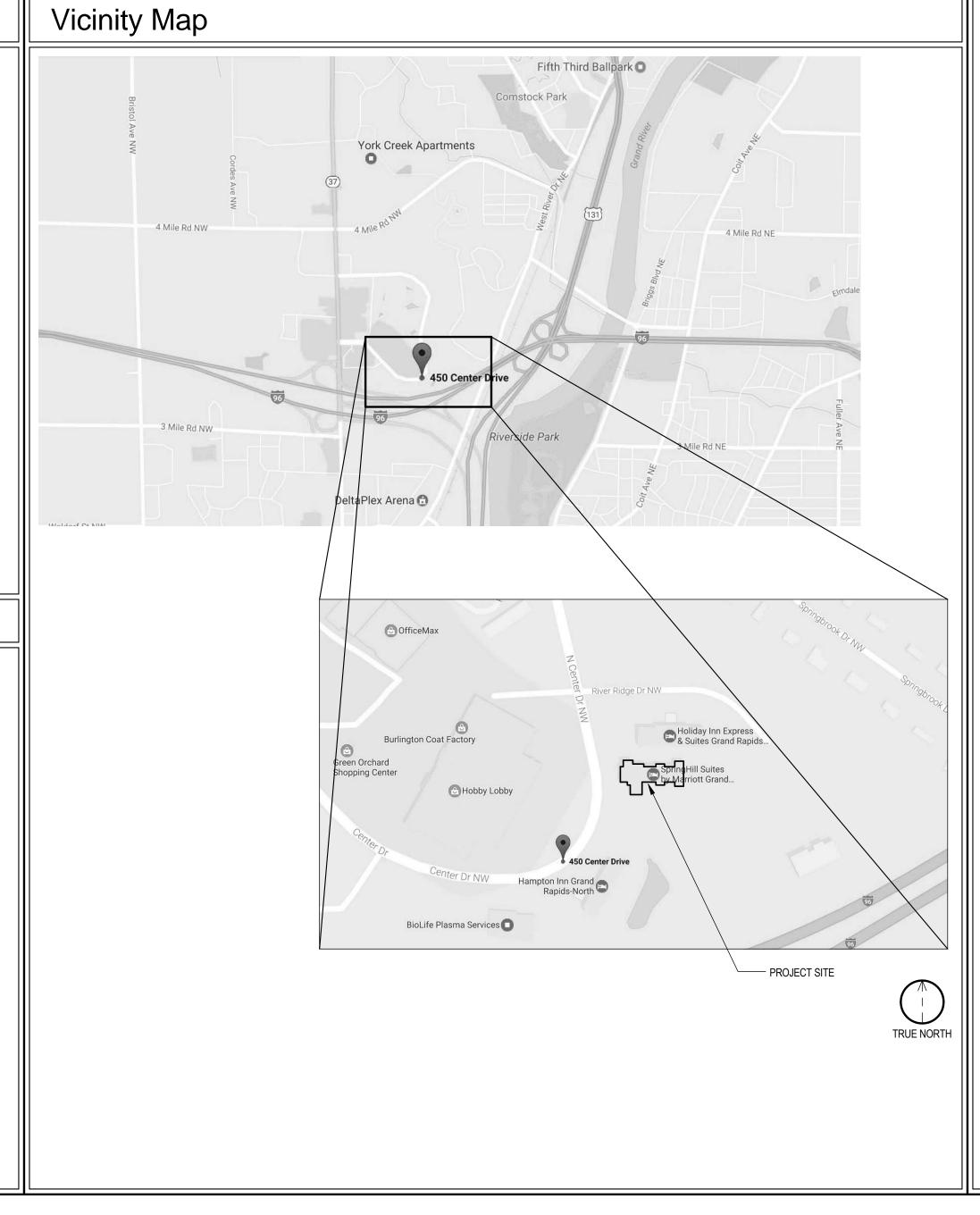
# SPRINGHILL SUITES 450 CENTER DRIVE WALKER, MI EXTERIOR UPDATES



GOVERNING CODES		
2012 Michigan Building	Code	
2012 Michigan Rehabili 2012 Michigan Mechan 2012 Michigan Blumbia	ical Code	
2012 Michigan Plumbin 2014 National Electrica 2009 Michigan Uniform	g Code Code Energy Code/2007 ASHRAE 90.1	
-	5A, FULLY SPRINKLERED	
	$\frac{R-1}{1}$	
<u>Allowable Height</u> :	MAXIMUM HEIGHT = 40', 504.2 INCREASE TO 60' ALLOWED STORIES = 3, 504.2 INCREEASE TO 4	
ALLOWABLE AREA:	MAXIMUM AREA = 10,200 S.F./FLOOR 506.2, 506.3, 506.4: INCREASE TO 20,400 PER FLOOR	
ACTUAL HEIGHT & AREAS:	45'-0", (3) STORY GROUND LEVEL GROSS BUILDING AREA = 16,722 SF	
	TOTAL ACTUAL AREA = 35,959 SF	
PROJECT DESCRIPTION Renovation of the exterior of ex	isting facility; removal and rehabilitation of certain facade features; redesign of	
Port Cochere.	isting rading, removal and renabilitation of certain lacade realules, redesign of	
Contacts		
Owner	Joopitality Trust	
American Realty Capital I 405 Park Avenue, 14th Fl	nospitality musi 00ľ	
New York NY 10022 Phone: (212) 415 6500		
Contact: Noam Ramati General Contract	or	
Architect		
FRCH Design Worldwide		
311 Elm Street, Suite 600 Cincinnati, Ohio 45202		
Phone: (513) 241-3000 Contact: Johannes Kolsh	om	
Civil Engineer		
Structural Engine	er	
Plbg./Mech./Elec	. Eng'r.	

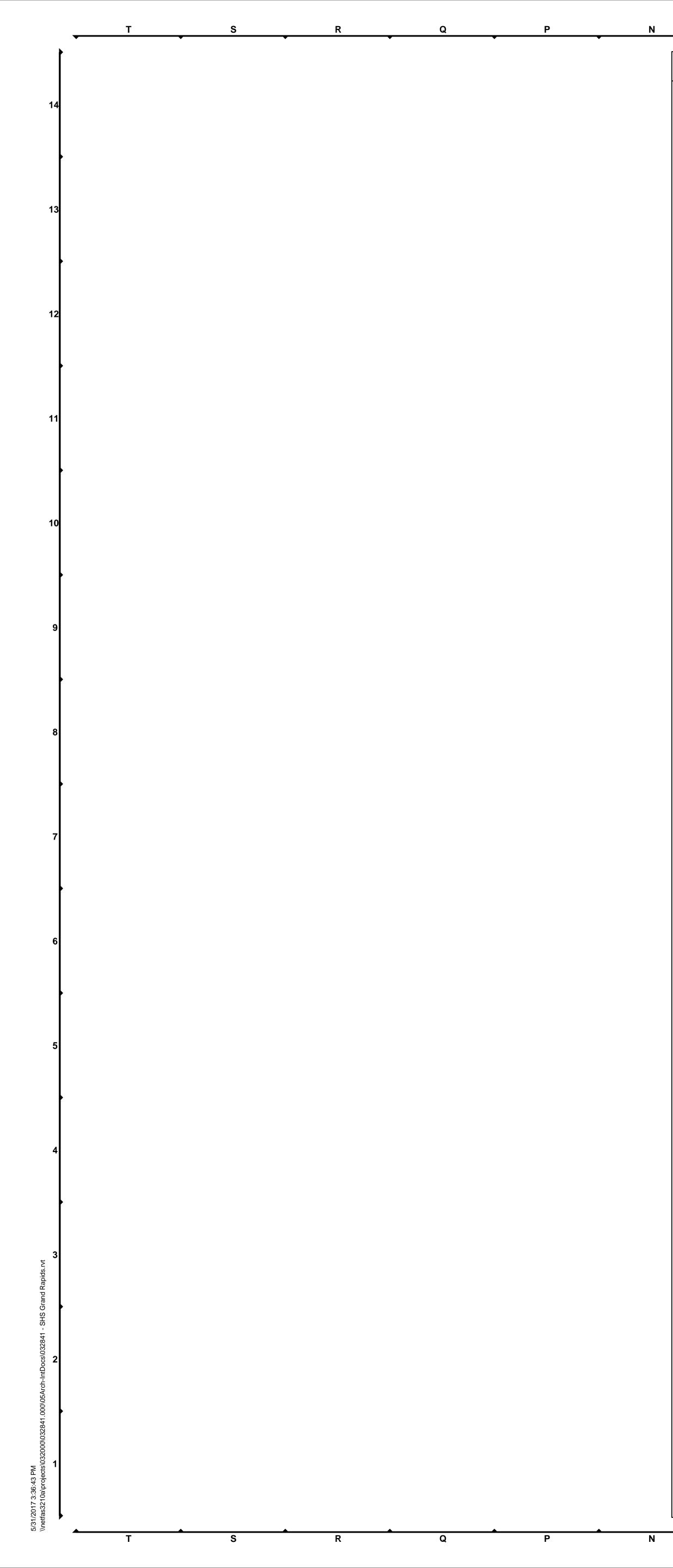


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	Cincinnati, Ohio 45202 f: (513) 241-5015 Civil Engineer p:
	Structural Engineer p:
	Plbg./Mech./Elec. Eng'r. p:
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	1 Pre-Bid Revisions 2017-05-
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ARCH	IITECTURAL		<b>ABBREVIATIONS</b>	ARC	HITECTURAL I
# & @ ` ± or +/- A.B.	Round or Number And At Square Feet Diameter Plus or Minus Anchor Bolt	J.B. J.C. JAN. JT. K.O. KIT.	Joist Bearing Janitor's Closet Janitor(ial) Joint Knockout Kitchen	DRAWING TITLE & GRAPHIC SCALE	A1 TITLE A1101 3/16" = 1'-0"
A.C.T. A.F.F. A.F.G. A/C ACOUST. ADJ. ALUM. AN APPROX.	Acoustical Ceiling Tile Above Finish Floor Above Finish Grade Air Conditioning Acoustic Adjustable Aluminum Anodized Approximate	L L.L. L.L.H. L.L.V. L.P. LAB. LAM. LAV. LB.	Angle Lease Line Long Leg Horizontal Long Leg Vertical Low Point Laboratory Laminate(d) Lavatory Pound	SECTION/ DETAIL REFERENCE EXT. ELEVATION	1 A6101
ARCH. ASPH. ATTEN. B.U.R.	Architect(ural) Asphalt Attention Built-up Roof	LGMF LL LT. LT. WT.	Light Gauge Metal Framing Live Load Light Light Weight	REFERENCE	1- A5101
B/O BD. BIT. BLDG. BLK. BLKG.	By Others Board Bituminous Building Block Blocking	M.C. M.D.O. M.H. M.O. M.R. MAS.	Medicine Cabinet Medium Density Overlay Manhole Masonry Opening Moisture Resistant Masonry	INTERIOR ELEVATION REFERENCE	2 1- A5101
BERG. BRG. BRK. BRMTL.	Beam Bottom Bearing Brick Brake Metal	MAS. MAX. MECH. MEP MFR. MIN. MISC. MTD.	Mason y Maximum Mechanical Mechanical, Electrical & Plumbing Manufacturer Minimum Miscellaneous Mounted	ENLARGED DETAIL OR PLAN INDICATOR REFERENCE	REFERENCED AREA
C.B. C.C. C.I. C.J. C.L. C.M.U.	Catch Basin Center to Center Cast Iron Control Joint Centerline Concrete Masonry Unit	MTL. MULL. N N.A. N.I.C.	Metal Mullion North Not Applicable Not In Contract	DATUM/ ELEVATION REFERENCE	100' - 0" T/ SLAB
C.O. C.P. C.W. CAB. CER.	Cased Opening Chrome Plated Curtain Wall Cabinet Ceramic	N.T.S. NEC'Y NO. NOM. NON COMB.	Not to Scale Necessary Number Nominal Non Combustible	SPOT ELEVATIONS	100' - 10 3/8"
CLG. CLO. CLR. COL. COMB. COMP.	Ceiling Closet Clear Column Combination Compact(ed)	O.A. O.C. O.D. O.H. O.T.O.	Overall On Center Outside Diameter Opposite Hand Out to Out	NORTH ARROWS	TRUE NORTH PLAN NORTH
CONC. CONST. CONT. CORR. D.F. D.L. D.O.	Concrete Construction Continuous Corridor Drinking Fountain Dead Load Do Over	OD OFF. OPNG. OPP. P. P. LAM. P.L.	Overflow Drain Office Opening Opposite Paint Plastic Laminate Property Line	DIMENSIONING AND GRIDS	
DBL. DEMO DEPT. DIA. DIV.	Double Demolish Department Diameter Division	P.T. PART. PL. PLAS. PLBG. PLWD.	Pressure Treated Particle or Partial Plate Plaster Plumbing	ALIGN SYMBOL	
DN. DR. DRN. DS DTL. DWG.	Down Door Drain Downspout Detail Drawing	PNL. PORC. PR. PSF PT.	Plywood Panel Porcelain Pair Pounds/Square Foot Point	WALL TAG	
DWGS. E E.C. E.G.D. E.J. E.P.	Drawings East Electrical Contractor Environmental Graphics Design Expansion Joint Electrical Panel	PTN. R. R.A. R.O. R.W.L. RAD.	Partition Riser Return Air Rough Opening Rain Water Leader Radius	ROOM TAG	(NAME) (#) (GLA) SF
E.W. E.W.C. EA. EL. ELEC.	Each Way Electric Water Cooler Each Elevation Electrical	RD REC. REF. REFR. REG.	Roof Drain Recessed Refer or Reference Refrigerator Regular or Register	DOOR TAG	
ELEV. EMER. ENCL.	Elevator Emergency Enclosure	REINF. REQ'D RES.	Reinforce(d) Required Resilient	FINISH TAG	X-XX
ENG. EQ.	Engineer Equal Equipment	RM.	Room	FURNITURE TAG	FN-01a
equip. Exp. Exst.	Equipment Expansion Existing	S S.C.W. S.M.	South Solid Core Wood Sheet Metal		
EXT. F.A. F.B.	Exterior Fire Alarm Face Brick	S.S. SCHED. SECT. SF	Stainless Steel Schedule Section Square Feet	WINDOW TAG	SF00
F.D. F.E. F.E.C. F.H.C. F.R.	Floor Drain Fire Extinguisher Fire Extinguisher Cabinet Fire Hose Cabinet Fire Resistant	SHT. SIM. SPEC. SQ. ST.	Sheet Similar Specification Square Street	GLAZING TAG	GL-00
F.R.P. F.R.T. F.S.	Fiber Reinforced Plastic Fire Retardant Treated Frame Size	STD. STL. STOR.	Standard Steel Storage	EXITING TAG	11
F.S.R. F.T. F.V. FDN.	Flexible Sheet Roofing Fully Tempered Field Verify Foundation	STRUCT. SUSP. SYM.	Structural Suspended Symmetrical	FIRE EXTINGUISHER	F.E.C.
fin. Flr. Fluor.	Finish Floor Fluorescent	T T&B T&G	Tread Top & Bottom Tongue & Groove	GRAIN DIRECTION	
FRM. FT. FTG. FUT. G.B.	Frame Foot/Feet Footing Future Grab Bar	T.B.D. T.O.C. T.O.D. T.O.M. T.O.P. T.O.S.	To Be Determined Top of Curb/Concrete Top of Drain Top of Masonry Top of Parapet Top of Steel	REVISION OR ADDENDUM TAG	
G.S.M. G.V. GA. GALV. GEN.	Galvanized Sheet Metal Gas Valve Gauge Galvanized General	T.O.W. T.S. T.V. TEL. TEMP.	Top of Wall Tube Steel Television Telephone Tempered		
gfrg gl. gran. gyp.	Glass Fiber Reinforced Gypsum Glass/Glazing Granular Gypsum	THRU TYP. U.N.O.	Through Typical Unless Noted Otherwise		
GYP. BD. H.B.	Gypsum Board Hose Bib	UR. V.B.	Urinal		
H.C. H.M. H.P. H.S. H.V.A.C.	Handicapped Hollow Metal High Point Heat Strength Heating Ventilation & A/C	V.B. V.C.P. V.C.T. V.I.F. VAR. VERT.	Vertical Bracing Vitrified Clay Pipe Vinyl Composition Tile Verify in Field Varies/Variable Vertical		
H.W. HDR. HDWD. HDWR.	Hot Water Header Hardwood Hardware	W W.C. W.F.	West Water Closet Wide Flange		
hgt. Horiz. Htg.	Height Horizontal Heating	W.H. W.I. W.M.	Water Heater Wrought Iron Wire Mesh		
I.D.	Inside Diameter	W.P. W.PT.	Waterproof Workpoint		
I.P.S. IN. INCL.	Iron Pipe System Inch(es) Included	W.V. W.W.F. W.W.M.	Water Value Welded Wire Fabric Welded Wire Mesh		
INSUL. INT. INV.	Insulation Interior Invert	W/ W/O WATER-RES. WD. WIN. WSCT. WT.	With Without Water Resistant Wood Window Wainscot Weight		
		vv I .	••••y.**	J	

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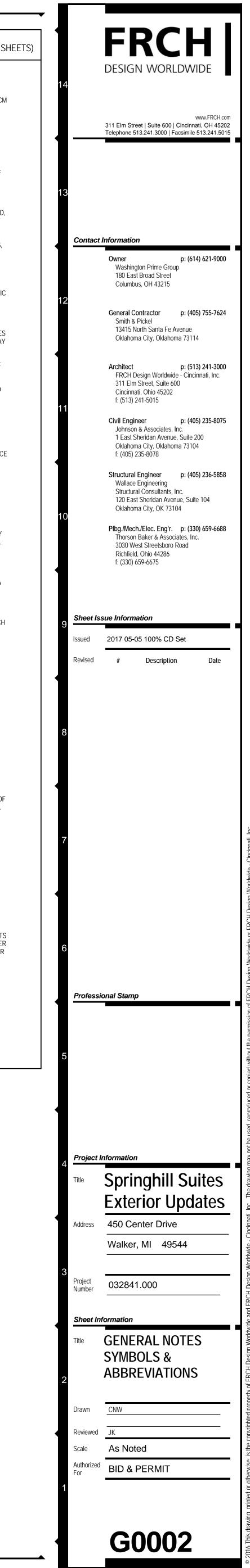
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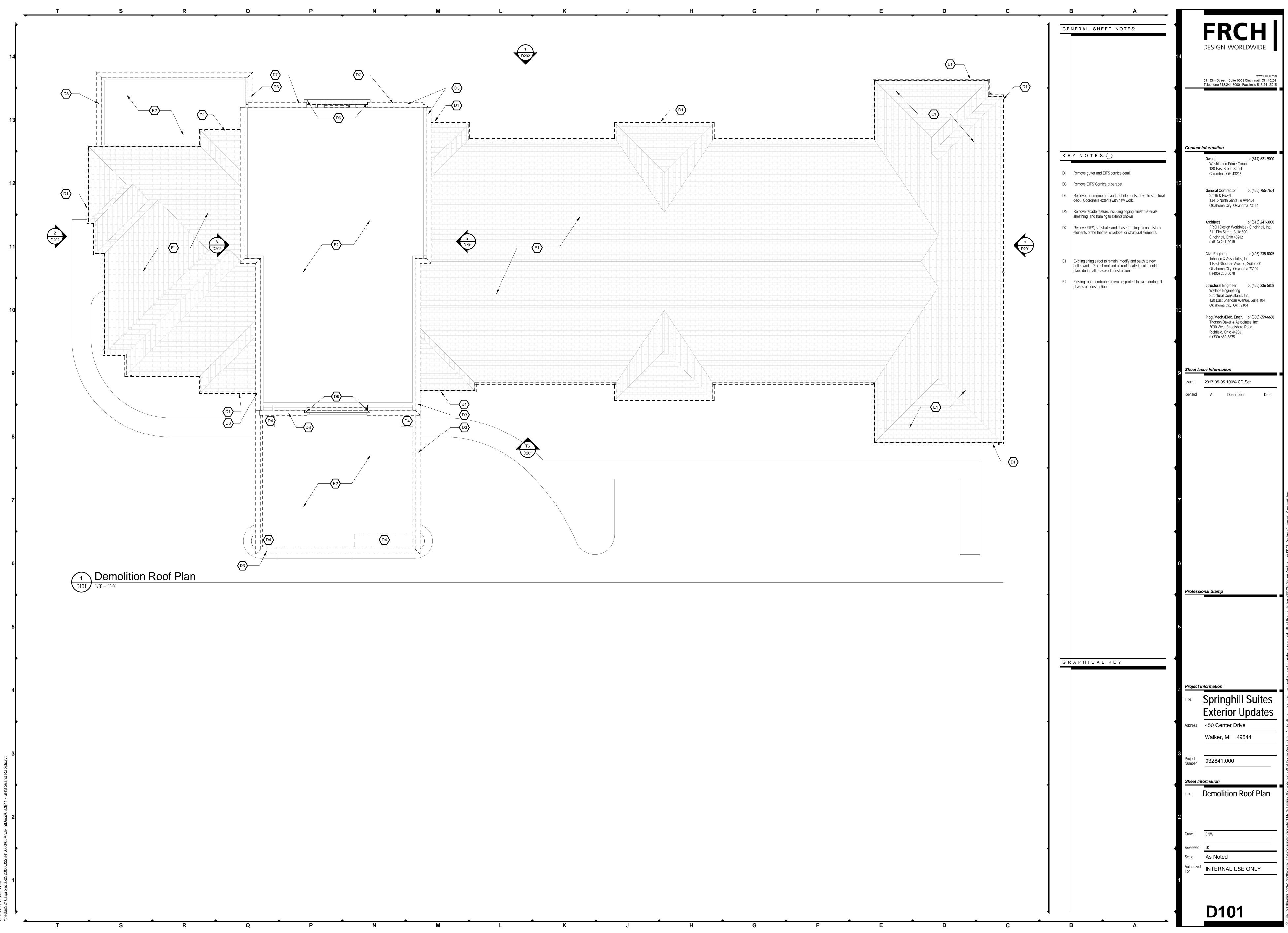
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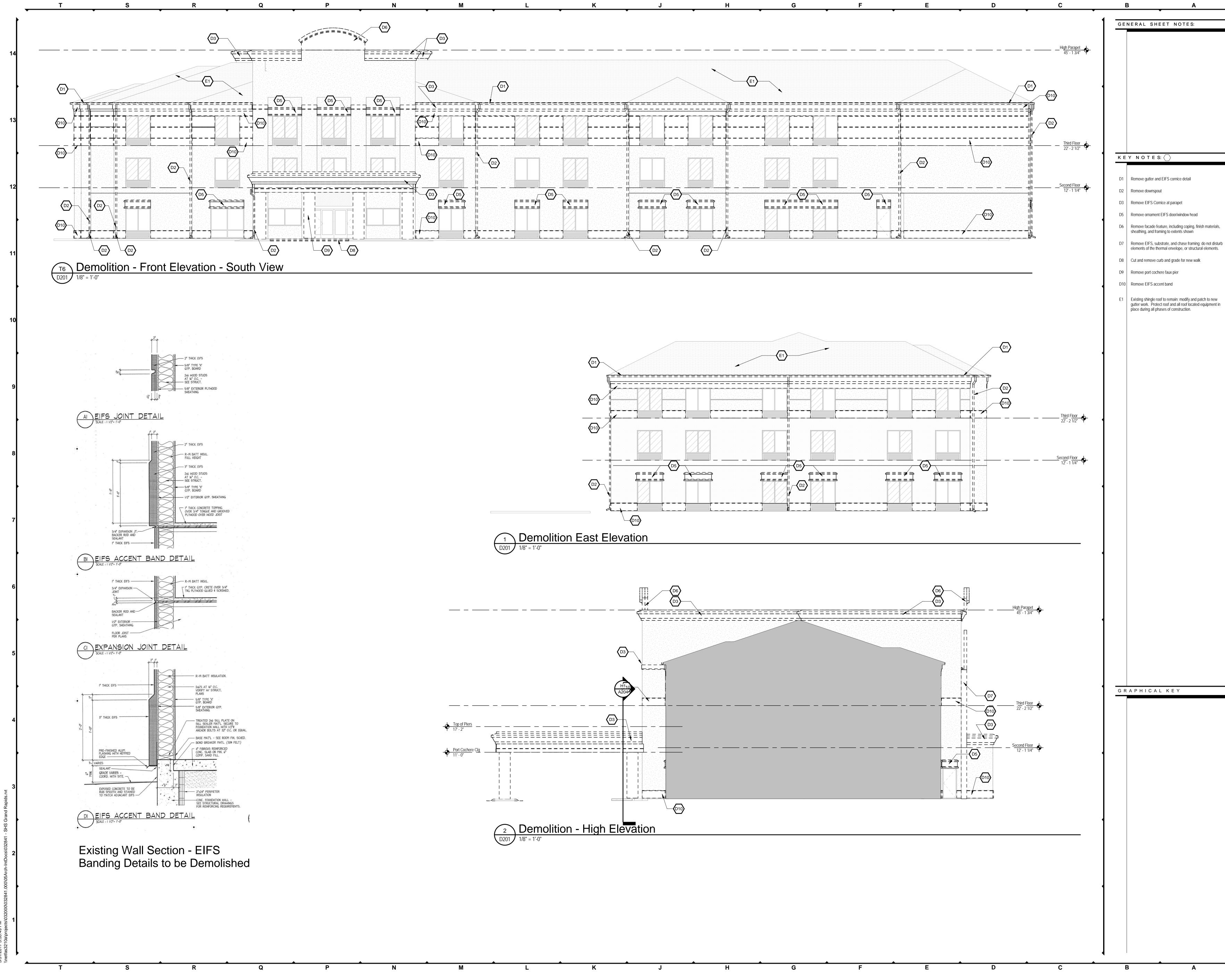
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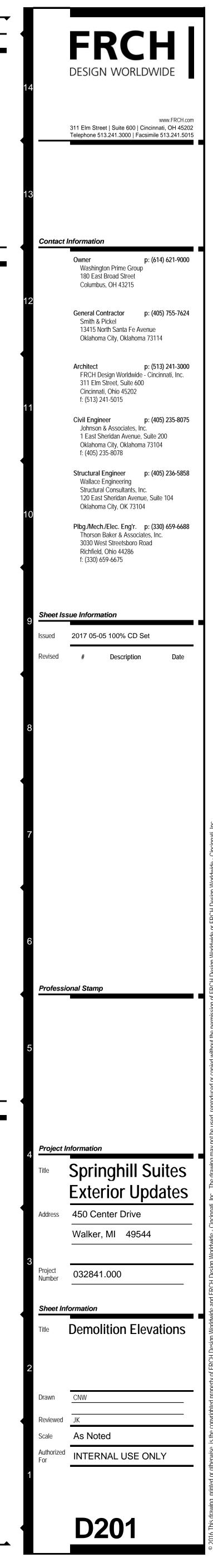
DRAWING SYMBOLS	GENERAL N	OTES	(APPLY TO ALL
DRAWING NUMBER	1. CONTRACTOR(S) SHALL COOR	RDINATE ALL ACTIVITIES WITH THE CM, INCLUDING	COORDINATION WITH OTHER WORK AT THE SITE.
			JMENTS, OR BETWEEN THE CONTRACT DOCUMENTS AND SUCH CONFLICTS PRIOR TO PERFORMING THE WORK. THE
0 2' 4' 8' 🖌 16'	AND/OR THE OWNER WILL NOT		RACTOR CONTRACTS FOR WORK RESULTING FROM A
GRAPHIC SCALE			FROM THOSE INDIVIDUALS SPECIFICALLY AUTHORIZED TO ROM THE CM FOR ANY DIRECTION GIVEN BY ANY OTHER
SHEET NUMBER	INDIVIDUAL. 4. THE OWNER AND/OR CM WILL I	DEVELOP AND MAINTAIN A PROJECT SCHEDULE E	OR ALL MAJOR ACTIVITIES AT THE SITE. SUCH SCHEDULE
CRAWING NUMBER	WILL BE UPDATED ON A REGUL WORK, SHALL COOPERATE ANI		TIES. CONTRACTOR(S), CONSISTENT WITH THEIR SCOPE OF
	CONSISTENT WITH REGULATO AND SHALL PAY ALL ASSOCIAT	RY REQUIREMENTS, AUTHORITIES HAVING JURISE	TAIN ALL PERMITS AND REQUEST ALL INSPECTIONS DICTION AND THE NATURE OF THE WORK BEING PERFORME OTHER DOCUMENTS, AND MAINTAIN ALL RECORDS AS MAY
DRAWING NUMBER		TO THE EXTENT REQUIRED BY APPLICABLE REGUL	ATORY REQUIREMENTS, THE CONSTRUCTION DOCUMENTS
SHEET NUMBER			QUIREMENTS, AUTHORITIES HAVING JURISDICTION, OWNER
	8. CONTRACTOR(S) SHALL STAGE		HE SITE AND IN THE BUILDING EXCLUSIVELY WITHIN SPECIF
DRAWING NUMBER			G AND BETWEEN DESIGNATED AREAS SHALL COMPLY WITH FROM TIME TO TIME AS REQUIRED TO MEET THE OVERALL
SHEET NUMBER			FROM PUBLIC ROADWAYS SHALL FOLLOW SPECIFIC ROUTE ESIGNATED AREAS. SUCH ROUTES AND PARKING AREAS MA
	10. CONTRACTOR(S) AND THOSE V		RACTOR(S) SHALL MAINTAIN SITE ACCESS ROUTES FREE OF
SHEET NUMBER		OTHER MATERIALS THAT MAY POSE A HAZARD OR LL NOT BE USED FOR THE MOVEMENT OF ANY MAT	R NUISANCE. TERIAL OR EQUIPMENT UNLESS SPECIFICALLY AUTHORIZED
	BY THE CM.	PRARY TOILET FACILITIES THAT WILL BE USED BY V	
C ELEVATION HEIGHT	13. THE HOURS DURING WHICH CO	ONSTRUCTION ACTIVITIES MAY TAKE PLACE AT TH	IE SITE SHALL BE SPECIFIED BY THE CM. REQUESTS FOR
			E SHALL BE MADE A MINIMUM OF 48 HOURS IN ADVANCE. JGH SPECIFIC ENTRIES AND ROUTES AS DEFINED IN ADVAN
	BY THE CM, AND IN ACCORDAN	NCE WITH PROCEDURES ESTABLISHED BY THE CM	1.
USED TO INDICATE POINT OR RIDGE PEAK ELEVATIONS	CONSTRUCTION, SHALL BE STO AUTHORITIES HAVING JURISDIO SHALL BE STORED OUTSIDE AN	ORED IN A MANNER CONSISTENT WITH SAFETY PR	RECAUTIONS, MANUFACTURER'S RECOMMENDATIONS, S AND GOOD PRACTICE. HIGHLY FLAMMABLE MATERIALS
	BUILDING, OR ON THE SITE. TH	HE CM, AND OR OWNER'S PROJECT MANAGER MAY	R INTERVALS TO AVOID ACCUMULATION OF DEBRIS IN THE Y REQUIRE DEBRIS REMOVAL AT THEIR DISCRETION IF THE
PLAN NORTH INDICATES THE DIRECTION THAT IS MOST CLOSE TO TRUE NORTH AND IS SQUARE WITH THE PROJECT CONSTRUCTION	17. PROVIDE ALL BARRICADES, RA		NSISTENT WITH APPLICABLE REGULATORY REQUIREMENTS
	18. CONTRACTOR(S) SHALL PROVI	IDE ALL SHORING, BRACING AND OTHER SUPPORT	IS REQUIRED TO PERFORM CONSTRUCTION ACTIVITIES IN A
<ul> <li>INDICATES DIMENSION TO FACE OF FINISHED MATERIALS OR TO CENTERLINE [U.N.O.]</li> <li>COLUMN OR GRID LINES</li> </ul>	INCLUDING ASSOCIATED COST FLOORS, ROOF OR SIMILAR, TH SHALL INCLUDE VERIFICATION	TS. WHERE SHORING WILL PROVIDE TEMPORARY HE SYSTEMS, MEANS AND METHODS SHALL BE API I OF STRUCTURAL CAPACITY BY A STRUCTURAL EN	DRING AND BRACING REQUIREMENTS WITH THE CM, SUPPORT OF THE BUILDINGS STRUCTURAL SYSTEM, PROVED BY A STRUCTURAL ENGINEER. SUCH APPROVAL NGINEER LICENSED IN THE STATE OF OHIO INCLUDING ISDICTION, THE CM AND THE OWNER, AS REQUIRED BY SUC
	19. IF ANY CONSTRUCTION, FOR W	WHATEVER REASON, APPEARS TO BE INADEQUATE 1 AND WORK WITH THE CM TO DETERMINE A SAFE	ELY SUPPORTED AND IN RISK OF COLLAPSE, STOP WORK WAY TO PROCEED.
THIS SYMBOL TAKES PRECEDENCE OVER DIMENSIONS			IAINTENANCE OF MECHANICAL EQUIPMENT DURING NING, CHECKOUT AND RESTART AT THE END OF THE
	21. PRIOR TO SUBMITTING BIDS, AI		O THE GREATEST EXTENT FEASIBLE SHALL BECOME
REFER TO WALL TYPES FOR ADDITIONAL INFORMATION	INSTRUCTED BY THE CM, FOR A CONTRACT, ALL SITE VISITS SH	ALL ITEMS AS DEEMED NECESSARY FOR SUBMITT	L OBTAIN CLARIFICATION FROM THE CM, OR OTHERS AS TAL OF A COMPREHENSIVE BID. PRIOR TO AN AWARD OF ID/OR THE OWNER WILL NOT ENTERTAIN REQUESTS FOR N FORESEEN BY THE RESPECTIVE CONTRACTOR.
	22. THE CM SHALL CONTRACT FOR	R AND MANAGE THE REMOVAL OF DEBRIS RESULT	ING FROM CONSTRUCTION ACTIVITIES.
- ROOM NAME	23. CONTRACTOR(S) SHALL MAINT. BASIS.	AIN A RECORD SET OF CONTRACT DOCUMENTS A	ND SHALL RECORD AS-BUILT CONDITIONS ON A REGULAR
- ROOM NUMBER	SHALL COORDINATE FIELD COM	INSTRUCTION WITH THE INSTALLATION OF THESE I	MS THAT WILL BE FABRICATED OFF-SITE. CONTRACTOR(S) ITEMS, INCLUDING ELECTRICAL CONNECTIONS, PATCHING (
- LEASE SQUARE FOOTAGE	CONTRACTOR(S) SHALL OBTAIL	IN CLARIFICATION FROM THE CM CONCERNING INS	
REFER TO DOOR SCHEDULE FOR ADDITIONAL INFORMATION	EQUIPMENT AND MAJOR CONS	STRUCTION ACTIVITIES. CONTRACTOR(S) SHALL P	REVENT DAMAGE DURING SUBSEQUENT MOVEMENT OF ROVIDE PROTECTION AGAINST SPILLS AT ALL TIMES AND ER REMOVAL OF THE PRIMARY PROTECTION. COORDINATE
		CONSTRUCTION OF, OR INSTALLED WITHIN, RETUR I RATED" MATERIALS MAY BE USED.	RN AIR PLENUM SPACES SHALL BE NON-COMBUSTIBLE.
REFER TO MATERIALS SCHEDULE FOR ADDITIONAL INFORMATION		OVER NON-COMBUSTIBLE BACKING SHALL BE F.R.	
REFER TO FURNITURE SCHEDULE FOR ADDITIONAL INFORMATION	28. CONTRACTOR SHALL PROVIDE ASSEMBLIES AS REQUIRED BY		TIONS THROUGH WALLS, FLOORS AND FLOOR CEILING
REFER TO STOREFRONT AND CURTAIN WALL TYPES FOR ADDITIONAL INFORMATION	FOR THE SUBSTRATE REQUIRE CONSTRUCTION. IF SUBSEQUE INSTALLED CONSTRUCTION, TH	EMENTS AND SHALL INSPECT AND ACCEPT THE SU	
REFER TO STOREFRONT AND CURTAIN WALL TYPES & MATERIALS SCHEDULE	30. FOR EACH MATERIAL CALLED F RECOMMENDATIONS FOR INST	FOR BY THE CONSTRUCTION DOCUMENTS, CONTR TALLATION UNLESS THE CONSTRUCTION DOCUME	RACTORS SHALL FOLLOW MANUFACTURER'S INTS SPECIFICALLY INDICATE OTHERWISE. SUCH
FOR ADDITIONAL INFORMATION	MEMBRANES, USE OF ADHESIV		EMENTS, TAPING OR SEALING OF SEAMS, LAPPING OF ROM SPECIFIC OTHER MATERIALS, TEMPERATURE AND PAIR OF DAMAGE AND INTERFACE WITH OTHER
- DIGIT INDICATES THE CUMULATIVE EXITING LOAD TO AN EXIT	31. IF ANY CONSTRUCTION, FOR W	VHATEVER REASON, APPEARS TO BE INADEQUATE 1 AND WORK WITH THE CM TO DETERMINE A SAFE	ELY SUPPORTED AND IN RISK OF COLLAPSE, STOP WORK WAY TO PROCEED.
<ul> <li>INDICATES FIRE EXTINGUISHER</li> <li>INDICATES FIRE EXTINGUISHER &amp; CABINET</li> </ul>	L		
- INDICATES ORIENTATION OF DIRECTIONAL MATERIALS			

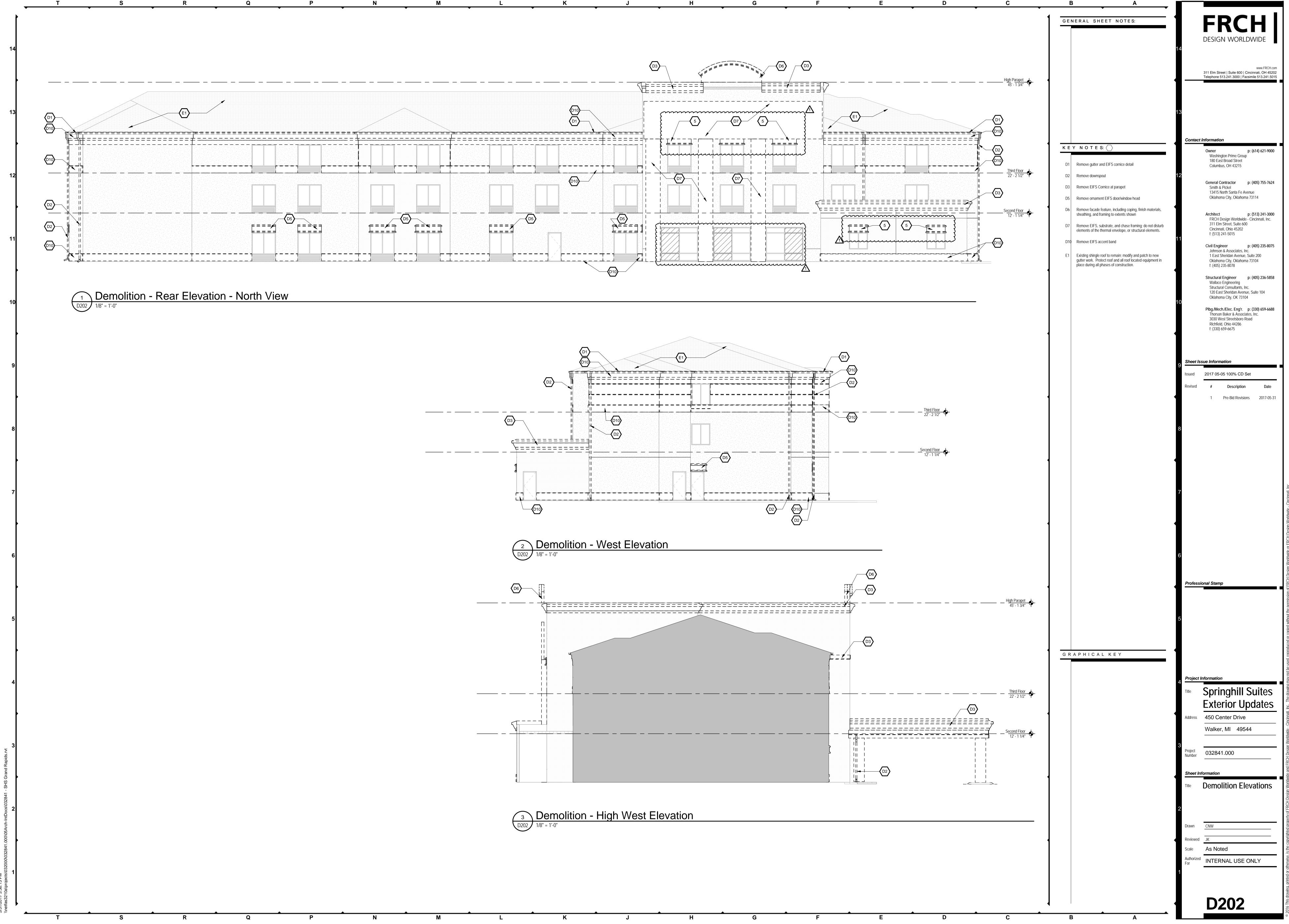
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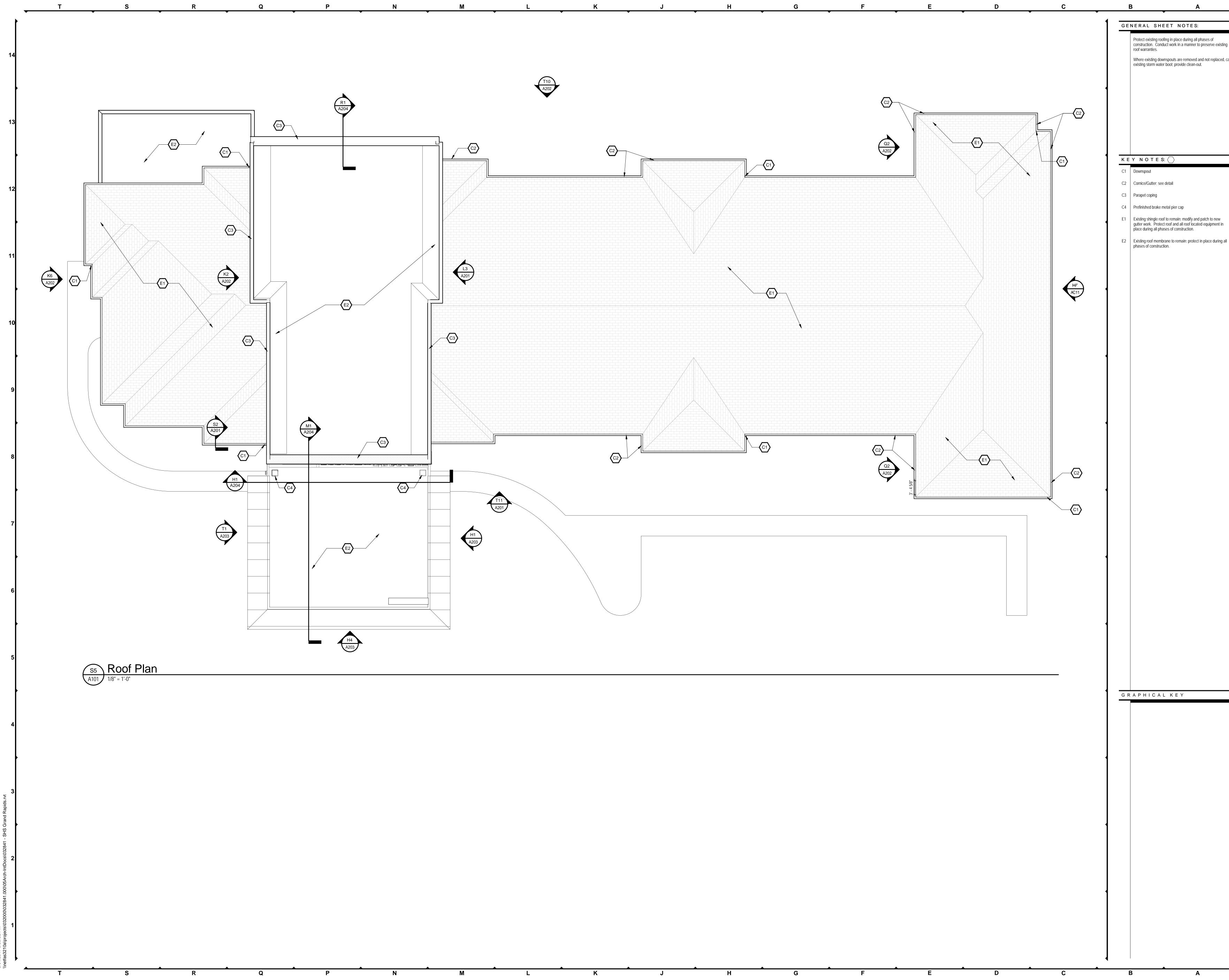




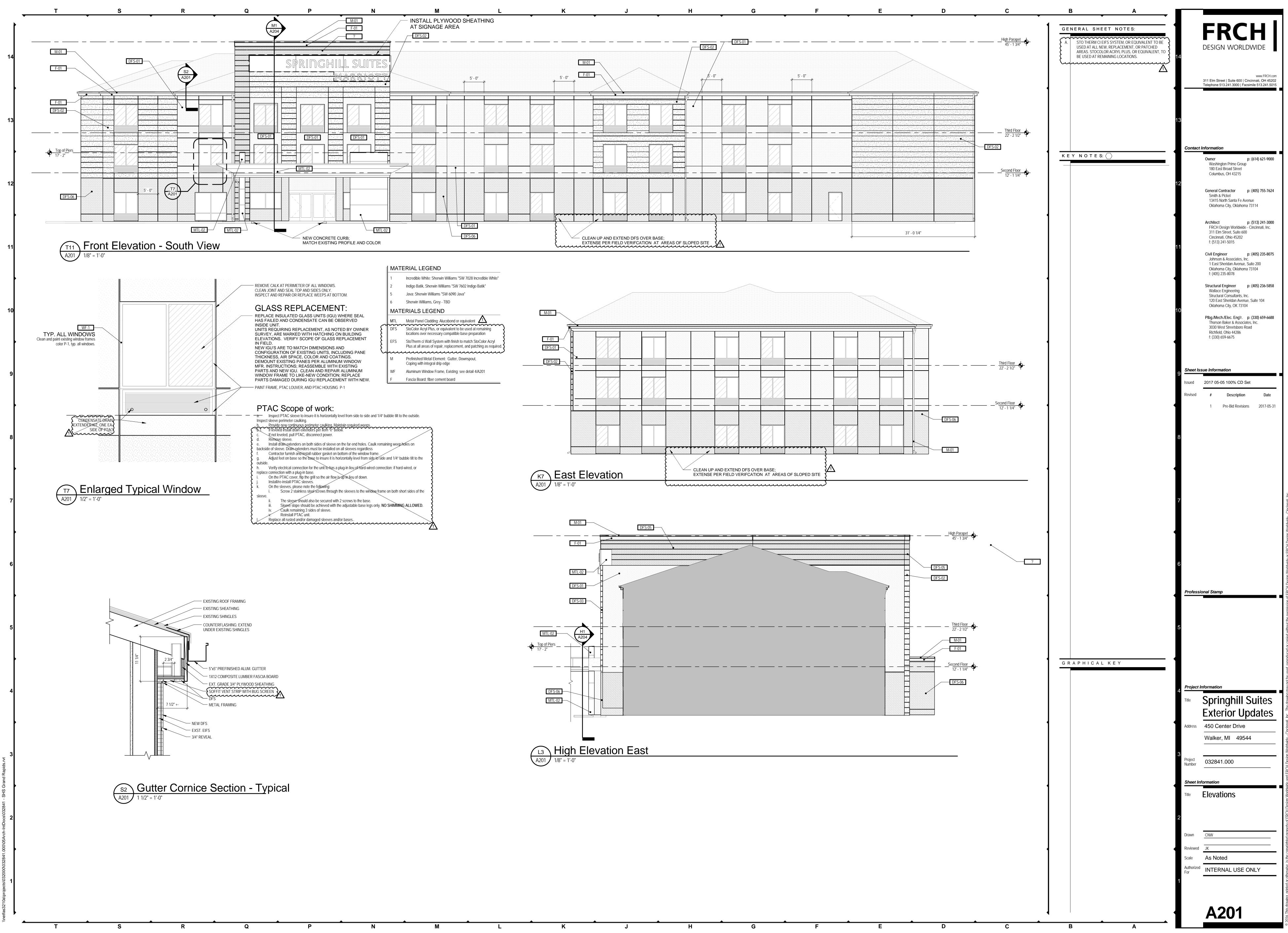


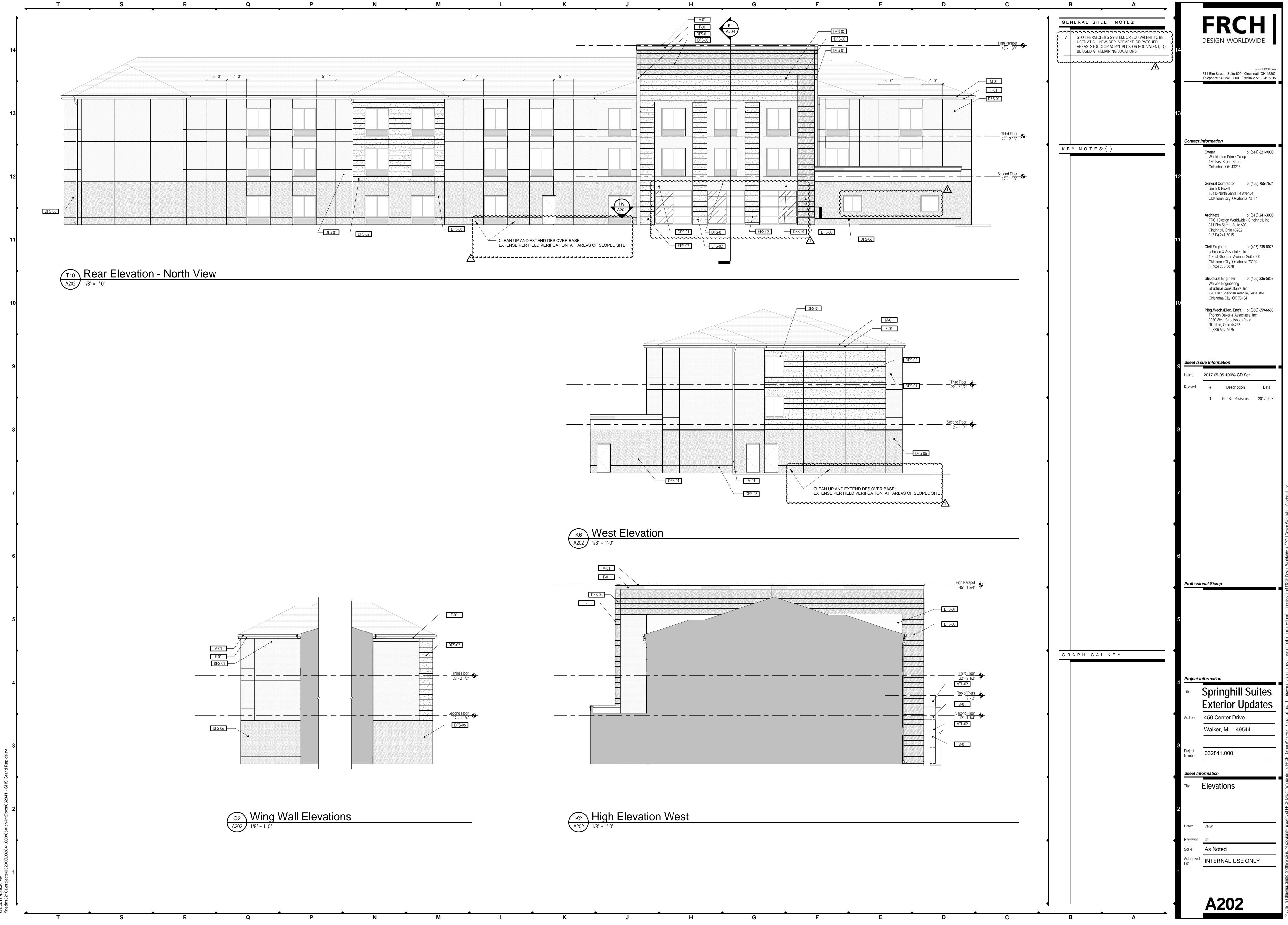


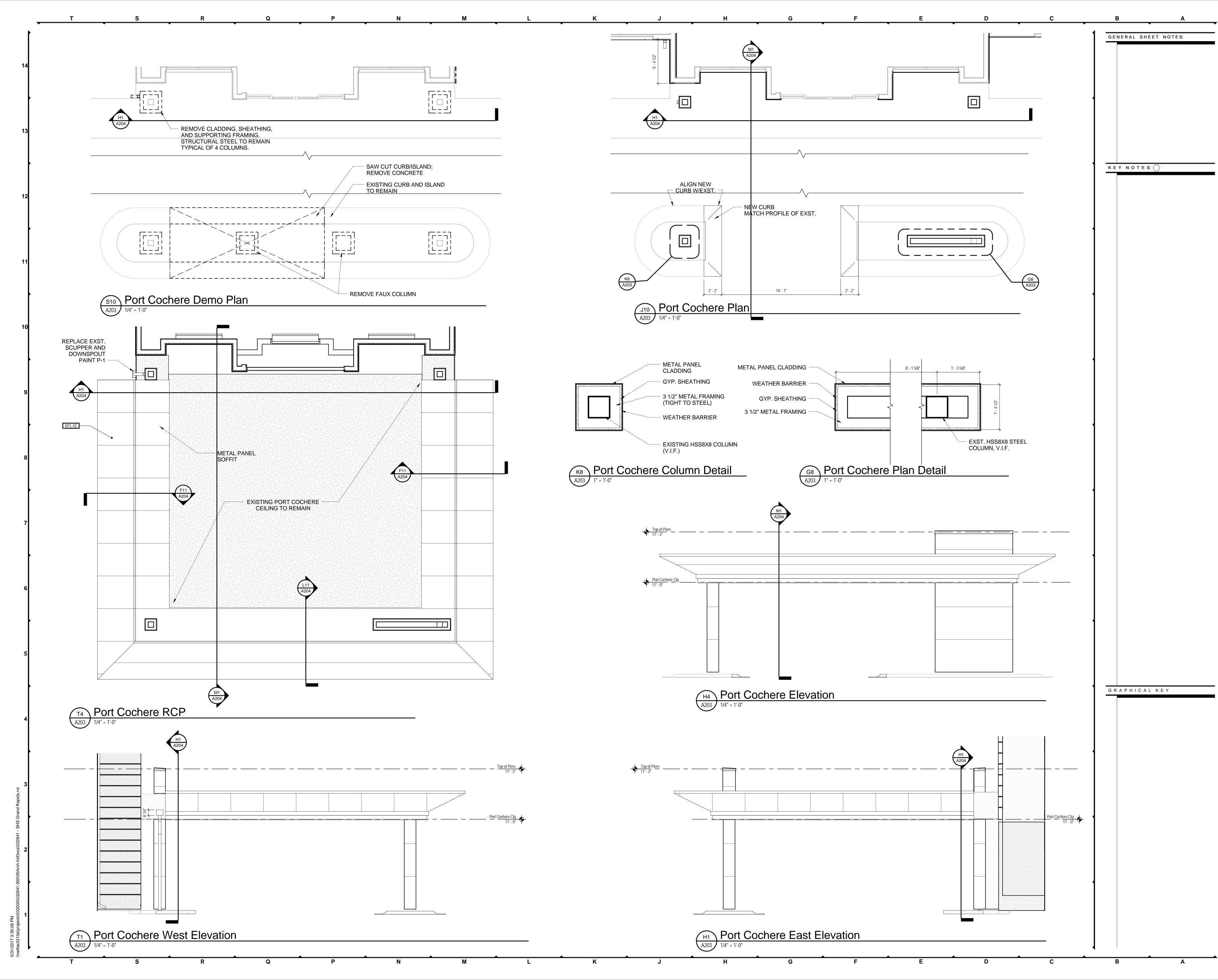


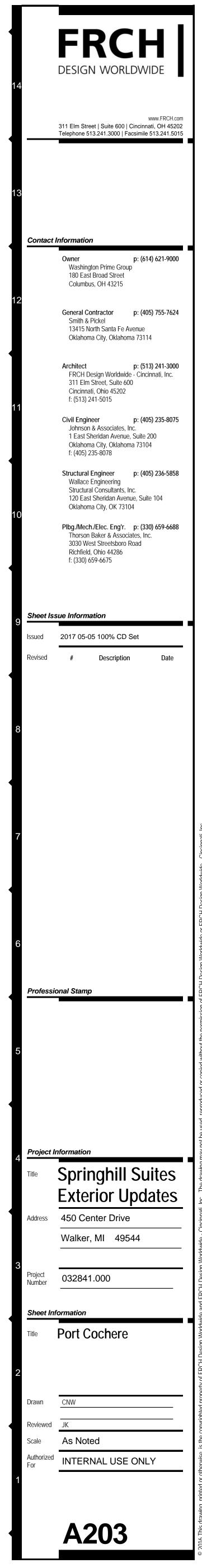


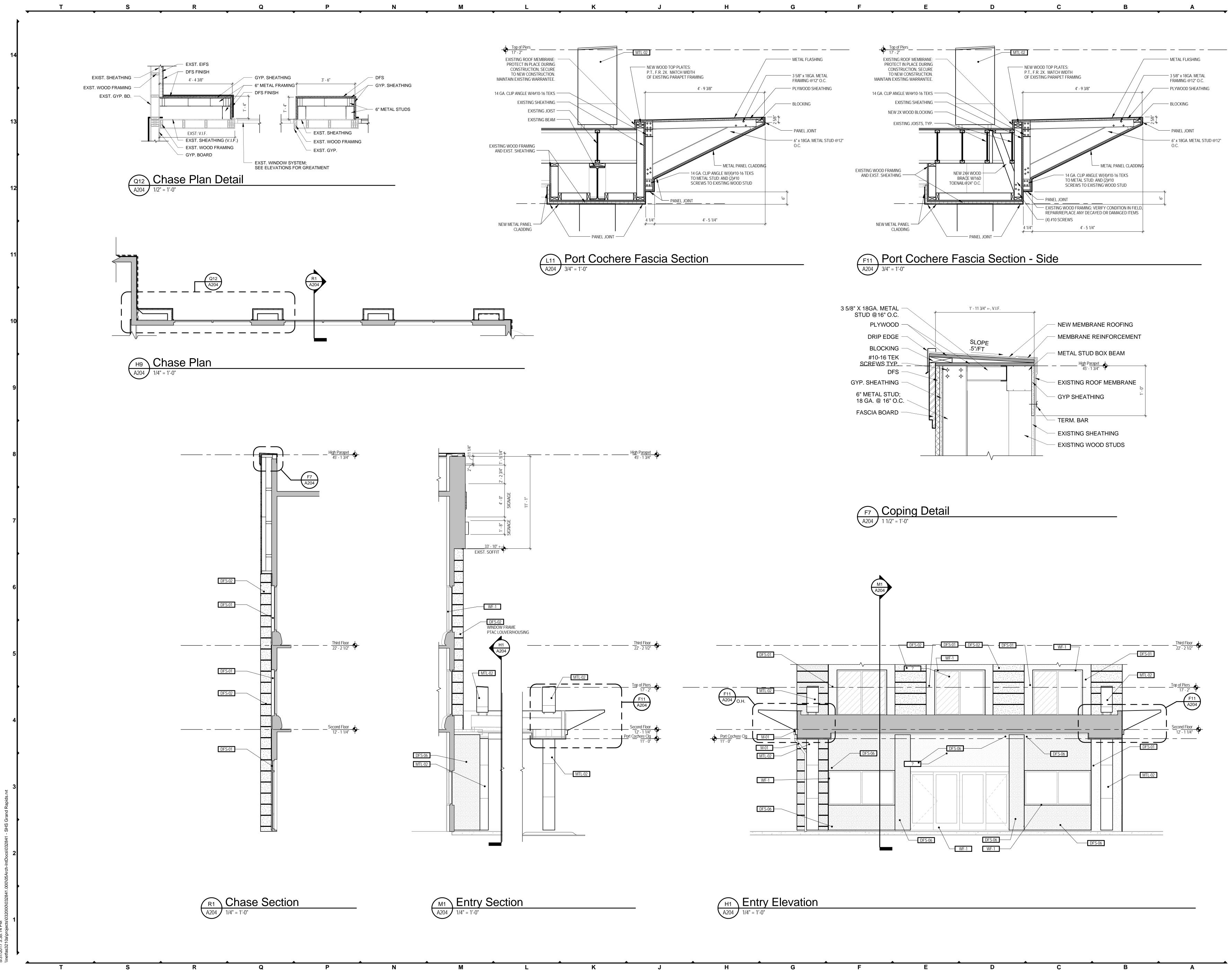
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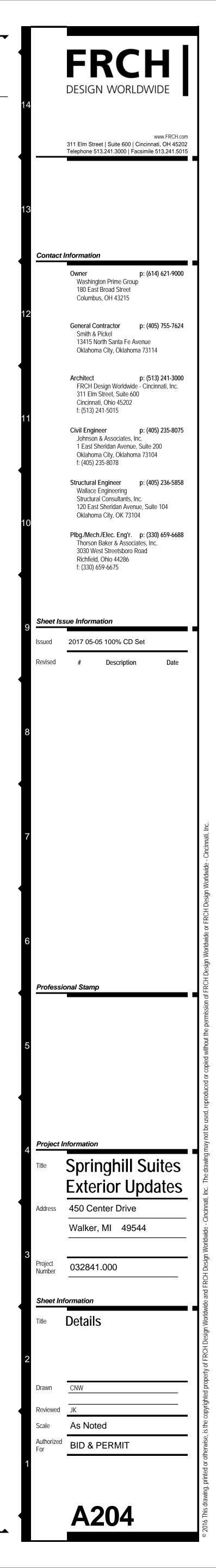












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X        • • • • • • • • • • • • • • • •		1. MATERIAL TEST REPORTS AND CERTIFICATIONS AS LISTED IN AISC 360 FOR COMPLIANCE WITH THE CONSTRUCTION DOCUMENTS.		
X     8     MANUFACTURE-SCIENC (SCIENCE)	X		X	
X     OOMELANGES WALLAGE			X	
X     4. WELDER DERFIDICATION STREMA     -     X       X     •. THU HO OF SADOUX DUES INTUILATION COMMUNITY OF C		CONSUMABLES AVAILABLE.		
e         FITUE OF CARDINE VELIS NULLING JON LEADER AND TAGE         -         X           x         -         DESCRIPTION OF SELES NULLING JON LEADER AND TAGE A				
*         -         JONT THERMANTION           X         -         CLEANLARDS CONDITION OF STEEL SUPFACED         -         X           X         -         CLEANLARDS CONDITION OF STEEL SUPFACED         -         X           X         1         COMMUNICATION AND HIGH OF ACCESS HOLES         -         X           X         1         COMMUNICATION AND HIGH OF ACCESS HOLES         -         X           X         1         COMMUNICATION AND HIGH OF ACCESS HOLES         -         X           X         1         COMMUNICATION AND HIGH OF ACCESS HOLES         -         X           X         1         CLEAN HIGH ACTION AND HIGH OF ACCESS HOLES         -         X           X         1         LEANLARDS CONTROL         X         -         X           X         1         COMMUNICATION AND HIGH ACTION ACT	X			X
X     Hership in Construction of Construction Construction in Construction of Construction in Constr		- JOINT PREPARATION		
- BROKEN TVP AND FILL PAPELCARLES	Х	BEVEL)		x
X        • FIT-OP FILLET VELUES • DIRECEMBER (AGAMMENT AGES) • ILAGING INCOMEND & STEPE IS (REALAGES) • ILAGING INCOMEND AND ISOMINON X        · · · · · · · · X       X        • . OLDECAME AGAMMENT AND ISOMINON × ILAGING INCOMEND AND ISOMINON X        · · · · · · · · · · · · · · · ·		- TACKING (TACK WELD QUALITY AND LOCATION)		
x	Х	f. CONFIGURATION AND FINISH OF ACCESS HOLES.		X
A     -     -     CLEWALHESS (CONDITION OF STELL BLATKAGES)     -     A       X     R. CHECK WELDING CEQUIMENT.     X     -       X     R. CHECK WELDING CEQUIMENT.     X     -       X     R. UBE OF OLLLIFED WELDING     -     X       X     R. UBE OF OLLLIFED WELDING     -     X       X     R. UBE OF OLLLIFED WELDING     -     X       X     -     EXPOSITION OF STRUKE VELDING     -     X       X     -     EXPOSITION CONTROL     -     X       X     -     EXPOSITION OF CONCREDING     -     X       X     -     EXPOSITION CONTROL     -     X       X     -     EXPOSITION OF CONCREDING     -     X       X     -     EXPOSITION OF CONCREDING     -     X       X     -     EXPOSITION OF CONCREDING     -     X       X     -     SETIMAS ON VELOID OF CHARGED OF CONTROL     -     X       X     -     SETIMAS ON VELOID OF CHARGED OF CONCREDING     -     -       X     -     SETIMAS ON VELOID OF CHARGED OF CONTROL     -     -       X     -     SETIMAS ON VELOID OF CHARGED OF CONTROL     -     -       X     -     SETIMAS ON VELOID OF CHARGED OF CHARGED OF CHARGED OF				
X     h. CHECK WELDING EQUIPMENT,     X        3. INSPECTIONS DURING VELDING      X       X     a. USE OF CALLINE THE WELD REP.      X       X     b. CONTROL, AND HANGLING OF WELDING CONSUMABLES      X       X     c. NO WELDING OVER CHARGE TRACK WELDS      X       X     c. NO WELDING OVER CHARGE TRACK WELDS      X       X     c. NO WELDING CONSTRUMT      X       X     c. NO WELDING CONSTRUMT      X       X     c. NOW SECON VICTOR      X       X     c. NOW SECON VICTOR      X       X     c. NOW SECON VICTOR      X       X     c. NUMB SECON VICTOR DOWNER      X       X     SECTION SECON VICTOR VICTOR VICTOR      X       X     SECON VICTOR VICTOR VICTOR VICTOR      X       X     SECON VICTOR VICTOR VICTOR VICTOR      X       X     VELDING CONTROL VICTOR VICTOR      X       X     INTERIOR CONTROL VICTOR VICTOR    <	Х	<ul> <li>CLEANLINESS (CONDITION OF STEEL SURFACES)</li> </ul>		X
3. INSPECTIONS DURING WELDING	Y		N N	
X     a. USE OF QUALIFIED WEIDING	Χ		X	
X     -     -     X       X     -     -     X       X     -     NON SPECTAR/ROWED TAKE WELDS     -     X       X     -     ENVIRONMENT LACCONDITIONS     -     -     X       X     -     SPELEDING READ AND TEMPERATURE     -     -     X       X     -     SPELEDING READ TO TEMPERATURE MAINTAINED (MINIMAX)     -     -     X       X     -     INTERPASS TEMPERATURE MAINTAINED (MINIMAX)     -     -     X       X     -     INTERPASS TEMPERATURE MAINTAINED (MINIMAX)     -     -     X       X     -     INTERPASS TEMPERATURE MAINTAINES (MINIMAX)     -     -     X       X     -     INTERPASS TEMPERATURE CLEANING     -     -     X       X     -     INTERPASS TEMPERATURE CLEANING     -     -     X       X     -     INTERPASS TEMPERATURE CLEANING     -     -     -       X     -     INTERPASS TEMPERATURE CLEANING CLEANING     -     - <tr< td=""><td>Х</td><td></td><td></td><td>Х</td></tr<>	Х			Х
• EXPOSITE CONTROL           X         • ON OVECING OVER CRACKED TACK WELDS         -         X           x         • MONO SPECIONER CRACKED TACK WELDS         -         X           x         • WINS SPECION OVER CRACKED TACK WELDS         -         X           x         • WINS SPECION OVER DATABLE STATURE         -         X           x         • WINS SPECION OF A TEMPERATURE         -         X           x         • WINS SPECION OF A TEMPERATURE         -         X           x         • SETTINGS ON WELDING EQUIPMENT         -         X           -         • SETTINGS ON WELDING EQUIPMENT         -         -         X           x         • SETTINGS ON WELDING EQUIPMENT         -         -         X           x         • PROPER PROJECTION (F.V. H. OH)         -         -         X           x         • EACH MASS MEETS QUALITY REQUIREMENTS         -         -         X           x         • SEELENOTH AND LOCATION OF WELDS         X         -         -           x         • MEDS QUAL ACCEPTANCE CRITERIA         -         -         -           x         • MEDS QUAL ACCEPTANCE CRITERIA         -         -         -           x         • MEDS QUAL ACCEPTANCE CRITERIA	V			Y
x     d. ENROPONDENTAL CORPORTONS     -     X       x     VMID SECONTION     -     X       x     VMED FECCINATION AND EXPERATORS     -     X       x     VMED FECCINATION EXPERATORS     -     X       x     -     SECINATION AND EXPERATORS     -     X       x     -     SECINATION AND EXPERATORS     -     X       x     -     SECINATION FECTINATION AND EXPERIANCE AND TAKEN AND AND AND AND AND AND AND AND AND AN	Х			X
x	Х			Х
a. WHSTOLLOWED       - X         Y       STEMPOS ON WELDING EQUIPMENT         • SELECTS WELDING MATERALS       X         Stemposition       X         X       - PROME A SPIE OF LOW MATE         · NITERPASS TEMPERATURE MAINTAINED MINIMAX.)       X         X       - NITERPASS MONTHING CLEANING       X         X       - EXCH PASS TRANS THAN CLEANING       X         X       - EXCH PASS MET IN REQUIREMENTS       X         X       - EXCH PASS MET IN REQUIREMENTS       X         X       - BACH TASS WELTS FOLLOWING THE MAINTAINED MINIMAX.)       X         X       - EXCH PASS MET IN REQUIREMENTS       X         X       - BACH TASS WELTS COLLING WELDENS       X       X         X       - BACH TASS WELTS COLLING WELDENS       X       X         X       - BACH TASS WELTS COLLING WELDENS       X       X         X       - BACH TASS WELTS COLLING WELDENS       X	х			x
x     - BETTINES ON VELONIS EQUIPMENT     -     X       x     - SHEEDON     TRAVE SPEEDON     -     X       x     - SHEEDON     FROMERATURE MAINTAINED (MINMAX.)     -     -     X       x     - INTERPASS TEMPERATURE MAINTAINED (MINMAX.)     -     -     X       x     - INTERPASS TEMPERATURE MAINTAINED (MINMAX.)     -     -     X       x     - INTERPASS TEMPERATURE MAINTAINED (MINMAX.)     -     -     X       x     - INTERPASS TEMPERATURE MAINTAINED (MINMAX.)     -     -     X       x     - INTERPASS MOTING (LEXAND     -     -     X       x     - INTERPASS MOTING (LEXAND     -     -     X       x     - EXCH PASS METRIC DULL     -     -     X       x     - INTERPASS MOTING (LEXAND     -     -     -       x     - EXCH PASS METRIC DULL     -     -     X       x     - EXCH PASS METRIC DULL     -     -     -       x     - GARCK PROHIBITION     -     -     -       x     - MARCA <td></td> <td></td> <td></td> <td></td>				
X     -     SELECTED VELODIX MATERIALS     -     X       SHELDING TECHNOLOGIS     -     X       x     -     -     -       x     -     - <td></td> <td>- SETTINGS ON WELDING EQUIPMENT</td> <td></td> <td></td>		- SETTINGS ON WELDING EQUIPMENT		
Image: State of the second	Y			×
- PROPER POSITION (F, V, H, OH)       X     - INTERPASS MID FINAL CLEANING - EACH PASS METHIN PROFILE LUMITATIONS - CARCER PROVINTION OF WELDS X     -     X       X     - WELDS CLEANED     -     X       X     - SZEL, LENDTH AND LOCATION OF WELDS - WELDS METHING     -     X       X     - GRACE PROVINTION - CRACER PROVINTION - WELD DATE: FUSION - WELD FOR THE CONSTITUTION - FOR ORITY     X       X     0. ARG STRIKES     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REQUIRED     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REGURED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED OF REGURED AND CONTOR     -     -       X     1. BACKING REMOVED AND WELD TABS REMOVED DATABL     X     -	Х			X
X     - INTERPASS AND FINAL CLEANING - EACH PASS METHS POLITY REQUIREMENTS     -     X       4     - EACH PASS METHS VELONIE LIMITATIONS - EACH PASS METHS VELONIE LIMITATIONS - EACH PASS METHS VELONIE CONTINUES     -     X       X     a. WELDS CLEANED     -     X       X     b. SIZE, LENGTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LENGTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LENGTH AND LOCATION OF WELDS     X     -       X     c. WELDS METHS VISUAL ACCEPTANCE CRITERIA - CRACK PROMITION     X     -       X     CARACK PROMITION - WELD DESCE     X     -       X     d. ARG STRIKES     X     -       X     d. RAREA     X     -				
X     - INTERPASS AND FINAL CLEANING - EACH PASS METH REDURING - EACH PASS METH REDURING - EACH PASS METH REDURING X     -     X       4. INSPECTIONS AFTER WELLOW RED     -     X       X     a. WELDS CLEANED     -     X       X     b. SIZE, LEINSTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LEINSTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LEINSTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LEINSTH AND LOCATION OF WELDS     X     -       X     b. SIZE, LEINSTH AND LOCATION OF WELDS     X     -       X     CHELDS RESHER AFTER WELDING     X     -       X     VELD ENDING     X     -       X     CHELDS RESHER AFTER WELDING     X     -       X     CHENDSTHEE     X     -       X     CHENDAR CONTRACTION TON WELD TABS REMOVED (FROU				
- EACH PASS MEETS QUALITY REQUIREMENTS         4. INSPECTIONS AFTER WELDING         X       a. WELDS CLEANED         X       b. SIZE, LENGTH AND LOCATION OF WELDS       X	х	- INTERPASS AND FINAL CLEANING		x
X     a. WELDS CLEANED      X       X     b. SIZE, LINGTH AND LOCATION OF WELDS     X        a. WELDS METER VISUAL ACCEPTANCE CRITERIA     -        a. WELDS METER VISUAL ACCEPTANCE CRITERIA     -        X      CRACE PROHIBITION        X      RECOURS PROHIBITION        X      RE		- EACH PASS MEETS QUALITY REQUIREMENTS		
X     b. SIZE, LENGTH AND LOCATION OF WELDS     X        X     b. WELDS MEET VISUAL ACCEPTANCE CRITERIA - CRACK PROHIBITON - WELDBASE-META LEUSION - WELDBASE-META LEUSION - COLLER CROSS SECTION - PORCOT - UNDERCUT - UNDERCUT - PORCOSTY     X        X     d. ARC STRIKES     X        X     d. ARC STRIKES     X        X     d. ARC STRIKES     X        X     d. RAC STRIKES     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (FREQUIRED)     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (FREQUIRED)     X        X     f. BACKING REMOVED AND WELD SOLUTINES     X        X     f. BACKING REMOVED SOLUTINES     X        X     f. BACKING REMOVED SOLUTINES     X        X     f. INSPECTION SOLUTINES S			1	X
c.       WELDS MEET VESUAL ACCEPTANCE CRITERIA         ·       ·       WELDBASE METAL FUSION         ·       WELD PROFILES       X         ·       ·       WELD SZE         ·       WELD SZE       ·         ·       NOBOROT       ·         ·       BACKINS REMOVED AND WELD TABS REMOVED (IF REQUIRED)       X         ·       NOBOROT MEMBER       X       -         X       I.       BACKINS REMOVED AND WELD TABS REMOVED (IF REQUIRED)       X         X       I.       BACKINS REMOVED AND WELD TABS REMOVED (IF REQUIRED)       X       -         X       I.       BACKINS REMOVED AND WELD TABS REMOVED (IF REQUIRED)       X       -         X       I.       BACKINS REMOVED AND WELD TABS REMOVED (IF REQUIRED)       X       -         X       I.       BACKINS REMOVED ANS SALD AS AN WELD TABS REMOVED				
X     - WELDPASELWETAL FUSION - CRATER CROSS SECTION - WELD PROFILES - WELD PROFILES X     X        X     d. ARC STRIKES     X        X     d. ARC STRIKES     X        X     d. KAREA     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     f. REQUIRING WELD SOLDNESS TO BE ESTABLISHED BY NEADLOGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR     X        X     f. INSPECTIONS PRIOR TO DOLTING     X      X       X     b. FASTENERS MARKED IN ACCORDANCE WITH ASTM      X       X     b. FASTENERS MARKED IN ACCORDANCE WITH ASTM      X       X     d. PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (READLE FASTENERS SELECTED FOR THE JOINT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL	Λ			
X     - CRATER CROSS SECTION - WELD SIZE - UNDERCUT - POROSITY     X     -       X     0. ARC STRIKES     X     -       X     0. ARC STRIKES     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -       X     1. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X     -     -       X     1. BACKING REMOVED AND SET STABLISHED BY SECIAL INSPECTOR     X     -     -       X     1. SPECTIONS PRIOR TO BOLTING AND ANALABLE FOR FASTENER     -     X     -       X     1. BACKING REMOVED AND COMACE WITH ASTM     -     X     -     -		- CRACK PROHIBITION		
.     .     WELD SIZE       .     .     .       X     d. ARC STRIKES     X       X     a. kAREA     X       X     a. kAREA     X       X     g. REPAIR ACTIVITIES     X       X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X       X     s. WHEN REQUIRED BY AISC 360 APPENDIX 3, TABLE A:31 WELDED JOINTS REQUIRING WELD SOLUMONESS TO BE ESTABLISHED BY RADIOGRAPHIC AS PRESCRIDED IN AISC 360.	х	- CRATER CROSS SECTION	x	
· POROSITY     · POROSITY       X     d. ARC STRIKES     X        X     e. k-AREA     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     g. REPAIR ACTIVITIES     X        X     g. REPAIR ACTIVITIES     X        X     g. REPAIR ACTIVITIES     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X        X     s. WHEN REQUIRED SV JSC 300 APPENDIX 3, TABLE A-3.1 WELDED JOINTS REQUIRING WELD SOUNDRESS TO BE ESTABLISHED BY PROIDGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR     X        X     a. MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER REQUIRING WELD SOUNDRESS TO BE ESTABLISHED BY PROIDGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR     X        X     a. MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER REQUIREMENTS      X       X     b. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS      X       X     b. PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LENGTH, IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL X     -     X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR ADITION THETAIL X     -     X <td></td> <td>- WELD SIZE</td> <td></td> <td></td>		- WELD SIZE		
X     e. k-AREA     X        X     f. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     g. REPAIR ACTIVITIES     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X        X     WHEN REQUIRED BY AISC 360 APPENDIX 3, TABLE A-3.1 WELDED JOINTS REQUIRING WELD SOUNDNESS TO BE ESTABLISHED BY ARDIOGRAPHIC OR ULTRADRICTON SPICION SPICION SHALL BE TESTED BY SPECIAL INSPECTOR AS PREECRIBED IN AISC 360.     X        X     a. MANNEACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER X     a. MANNEACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER X        X     b. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS      X       X     c. PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE TYPE, BOLTING PROCEDURE SELECTED FOR JUNT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JUNT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JUNT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JUNT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JUNT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR ASTEND IF      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR AS				
X     t. BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)     X        X     g. REPAIR ACTIVITIES     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     X        X     S. WHEN REQUIRED BY ASIC 360 APPENDIX 3. TABLE A.3.1 WELDED JOINTS REQUIRING WELD SOUDNESS TO BE ESTABLISHED BY RADIOGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR AS PRESCRIBED IN AISC 360.        6.     INSPECTIONS PRIOR TO BOLTING         X     B. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIRINGENTS      X       X     D. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIRINGENTS      X       X     D. FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LENGTH, IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)      X       X     d. PROPER ROLTING PROCEDURE SELECTED FOR JOINT DETAIL      X       X     d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL      X       X     d. PROPER BOLTING REQUIPENDADLE PREPARATION, IF FAYING SURFACE CONDITION AND HOLE PREPARATION, IF FAYING SURFA				
X     9. REPAIR ACTIVITIES     X        X     h. DOCUMENT ACCEPTANCE OR REJECTION OF WELDED JOINT OR MEMBER     X        X     S. WHEN REQUIRED BY JASC 380 APPENDIX 3, TABLE A-3.1 WELDED JOINTS REQUIRING WELD SOUNDNESS TO BE ESTABLISHED BY SPECIAL INSPECTOR AS PRESCRIBED IN JASC 380.        X     S. WHEN REQUIRED BY JASC 380 APPENDIX 3, TABLE A-3.1 WELDED JOINTS REQUIRING WELD SOUNDNESS TO BE ESTABLISHED BY SPECIAL INSPECTOR AS PRESCRIBED IN JASC 380.        A     INSPECTIONS PRIOR TO BOLTING     X        X     B. MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER MATERIALS        X     I. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS        X     C. PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LINCTH, IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)        X     d. PROPER ROLTING RPOCEDURE SELECTED FOR JOINT DETAIL X       X     d. PROPER ROLTING RPOCEDURE SELECTED FOR ADTENTING EXAMPTING SURFACE CONDITION AND HOLE PREPARATION, IF FAYING SURFACE CONDITION AND HOLE PREPARATION, IF A      X				
x      DOCUMENT ACCEPTANCE OR REJECTION OF WELDED     x        x      SUMEN REQUIRED BY NAC 380 APPENDIX 3, TABLE A-3.1 WELDED JOINTS REQUIRING WELD SQUINDNESS TO BE ESTABLISHED BY RADIOGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR AS PRESCRIBED IN AISC 380.         6.     INSPECTIONS PRIOR TO BOLTING          X     a.     MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER MATERIALS         X     a.     MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER MATERIALS      X       X     b.     FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS      X       X     c.     PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LENGTH, IF THREADS ARE TO BE      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR FASTENER      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR FASTENER      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR FASTENER      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR FASTENER      X       X     d.     PROPER BOLTING PROCEDURE SELECTED FOR FASTENER      X       X				
JUINT OK MEMBERK       JUINT OK MEMBERK         JUINT OK MENDER       JUINT OK MENDER         X       5. WHEN REQUIRING WELD SOUNDNESS TO BE ESTABLISHED BY RADIOGRAPHIC OR ULTRASONIC INSPECTION SHALL BE TESTED BY SPECIAL INSPECTOR AS PRESCRIBED IN AISC 360.       X          8. INSPECTIONS PRIOR TO BOLTING        X          X       a. MANUFACTURERS CERTIFICATIONS AVAILABLE FOR FASTENER MATERIALS       X          X       b. FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS        X         X       c. PROPER FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LENGTH, IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)        X         X       d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL (FARDE ROLTING PROCEDURE SELECTED FOR JOINT DETAIL        X         X       d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL        X         X       d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL        X         X       d. PROPER BOLTING PROCEDURE SELECTED FOR JOINT DETAIL        X         X       d. PROPER SOURIEL CONDITION AND HOLE PREPARATION, IF FAYING SURFACE CONDITION AND HOLE PREPARATION, IF        X         X       d. PROPER STORAGE PROVIDED FOR BOLTS, NUTS, WASHERS        X       X         X       g. PROPER STO				
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<u>Concrete</u>

# Special Inspection

1. Special inspection is to be provided in addition to the inspections conducted by the department of building safety and shall not be construed to relieve the owner or his authorized agent from requesting the periodic and called inspections required by the applicable building code. Special inspection shall be paid by the owner.

Required Special Inspections

- 1. In addition to the regular inspections, the following items will also require special inspection in accordance with the applicable building code.
  - A. Field welding B. Fabricated light gauge elements
- Special inspector shall meet the qualifications as stated in the applicable building code and shall perform the duties and responsibilities as outlined in the applicable building code. The special inspector shall provide written documentation to the building official demonstrating his or her competence and relevant experience or training. Experience or training shall be considered relevant when the documented experience or training is related in complexity to the same type of special inspection activities for projects of similar complexity and material qualities. These qualifications are in addition to qualifications specified in others sections of the applicable building code.
- 3. Special inspection shall meet the requirements of the applicable building code. Special inspector(s) shall be hired by the owner to perform the required special inspections. The names of persons or firms who are to perform the special inspections shall be forwarded to the building official for approval. The special inspector(s) shall complete and submit all forms required by the building department having jurisdiction.
- 4. Access for special inspection: The construction or work for which special inspection is required shall remain accessible and exposed for special inspection purposes until completion of the required special inspections.
- The special inspector(s) shall:
- A. Observe the work assigned for conformance to the approved drawing and specifications.
- B. Furnish inspection reports to the engineer of record and building department. Discrepancies shall be brought to the immediate attention of the contractor for
- correction, then, if not corrected to the engineer and the building department. C. Submit to the engineer of record and the building department a signed final report
- stating that the work was in conformance with the approved drawings and specifications and the applicable workmanship provisions of the applicable building code.

# **DESIGN WIND LOADS**

C. Components and Cladding Wind Loads (PSF) (Ultimate)

ROOF UPLIFT - COMPONENTS AND CLADDING									
Effective Area (sq.ft.)	Gross				Net (roof joists)				
	10	20	50	100	10	20	50	100	
Interior Zone	22.2	21.7	20.8	20.3	14.2	13.7	12.8	12.3	
Perimeter (6' wide)	29.1	26.1	21.7	18.8	21.1	18.1	13.7	10.8	
Corner (6'x6')	56.1	46.7	33.5	24.1	48.1	38.7	25.5	16.1	

WALLS-WINDWARD COMPONENTS AND CLADDING								
	Effective Area (sq.ft)							
<u>Height</u>		Interio	r Zone			Exteric	or Zone	
	10	20	50	100	10	20	50	100
0-50'	37.1	35.6	33.2	31.6	37.1	35.6	33.2	31.6

WALLS-L	EEWAR		IPONE	NTS AN	ID CLAI	DDING		
	Effective Area (sq.ft)							
<u>Height</u>		Interio	r Zone			Exterio	or Zone	
	10	20	50	100	10	20	50	100
0-50'	-40.3	-38.7	-36.4	-34.8	-49.7	-46.6	-41.9	-38.7

Special Inspection Notes:

- A. Continuous special inspection is always required during the performance of the work unless specifically noted below. B. Where fabrication of structural load-bearing members and assemblies is being performed on the premises of a fabricator's shop, special inspection of the fabricated
- items shall be required during the performance of the work except as allowed by the<sup>3</sup> applicable building code and unless specifically noted below. C. It is the responsibility of the contractor to provide the special inspector(s) with advarace Ready-mixed Concrete: use for all work, except that when small quantities (not over 1/2 cubic yard) are notice, no less than one working day, of the initiation of any work required to have special inspections. All work performed without required special inspection will be subject to removal.

Concrete Types Schedule Type of Concrete Minimum Maximum Specified Specified Spedifiexinatium size aggreg cementious water 28-day slump range content range content cement compressive (% by (lb/cu. yd) ratio strength placement volume) with W.R. (psi) (inches) Spread footings 0-3 470 0.60 3000 1 1/2 5 Entrapped Concrete permanently exposed to the weather or vulnerable to 564 0.45 5-6 4500 ±1.5% de-icers or freeze thaw Exterior slabs

- Notes:

- 0.1% chloride ions.

ions.

- Class C.

#5

23. Reinforcing bars shall conform to ASTM A615, Grade 60. No tack welding of reinforcing in the field will be permitted. 24. Reinforcing bars for welded applications shall conform with ASTM A706, 60 ksi yield strength. All

25. Welded wire fabric reinforcing shall conform to ASTM A1064 and be furnished in flat sheets and installed on chairs or precast blocks for slab on grade.

Bar Size

Top Bars Bar Size #3 #4

1. All concrete construction shall conform to ACI 301, "Specifications for Structural Concrete" and ACI

302, 305 and 306 unless noted otherwise for the year referenced in the applicable building code. All detailing, fabrication and placing of reinforcing bars, unless otherwise noted, shall conform to ACI 318, "Building Code Requirements for Structural Concrete" ACI 117, as referenced in the applicable

building code, and the latest ACI detailing manual.

Concrete production: General as per ACI 301, Section 4, Article 4.3, except as noted.

needed for isolated or relatively unimportant items.

A. All cement shall be Type I or Type III Portland Cement per ASTM C150. Types IA and IP are not acceptable. Use one brand of cement throughout project. B. Fly Ash is permitted and shall conform to ASTM C618 Type C or F, but shall not exceed 20% of cementitious content by weight indicated above on a substitution basis and shall be included in the water-to-cement ratio. If fly ash is used, the mix design submittals shall have tests using the 3.

same amount of fly ash. The contractor's schedule shall account for the use of fly ash C. Ground granulated blast furnace slag (GGBFS) is not permitted D. All admixtures other than superplasticizers shall be added at the batch plant. Superplasticizers, designed for addition to the mix at the plant, may be added at the batch plant with verifications

from the structural engineer and verifications that the water-to-cement ratio has not been exceeded. Superplasticizers added at the site shall be sent in pre-measured containers from the batch plant. E. All concrete requiring a high slump for placement (i.e. pumping, drilled piers, etc.) shall contain

mid-range and high-range superplasticizer. Increased slump may not be achieved by exceeding the specified maximum water cement ratio. Maximum slump is 8 inches with use of water reducing admixture (ASTM C494).

F. Calcium chloride shall not be permitted nor shall any admixture containing calcium chloride be permitted. 6. Normal weight aggregate: ASTM C33, from a single source.

7. Air-entraining admixture: ASTM C260.

8. Water-reducing admixture: ASTM C494, Type A, containing not more than 0.1% chloride ions.

9. High-range water-reducing admixture (superplasticizer): ASTM C494, Type F or G, containing not more

than 0.1% chloride ions. 10. Water-reducing, non-chloride accelerating admixture: ASTM C494, Type E, containing not more than

11. Water-reducing, retarding admixture: ASTM C494, Type D, containing not more than 0.1% chloride

12. Certification: upon engineer's request, provide admixture manufacturer's written certification that chloride ion content complies with specified requirements.

13. Curing Compound: liquid membrane-forming type (sodium silicate type not approved) meeting all requirements of ASTM C309, Type 1-D clear or translucent, having a fugitive dye to facilitate visual check of coverage. Use of Type 2 white pigmented type is recommended during hot weather.

14. Moisture-retaining sheet materials: any of the types listed in and meeting requirements of ASTM C171: waterproof paper, 4 mil. (.004") polyethylene film, white burlap/polyethylene sheet.

15. Sealing materials: for laps in sheet cover, provide pressure sensitive tape, non-staining mastic, or other effective adhesive recommended by covering manufacturer.

16. Moisture Barrier: polyethylene sheet not less than 10 mils thick, which complies with ASTM E 1745,

17. Bond Breaker Felt: 15# felt.

18. All aluminum in contact with concrete or dissimilar metals shall be coated with two coats coal tar epoxy, approved by the architect, unless otherwise noted.

19. Concrete shall be discharged at the site within 1 1/2 hours after water has been added to the cement and aggregates. Addition of water to the mix at the project site will not be permitted. All water must be added at the batch plant. Slump may be adjusted only through the use of additional water reducing admixture or high range water reducing admixture.

20. All concrete shall be placed without horizontal construction joints, except where specifically noted. Horizontal reinforcement shall be continuous through vertical construction joints.

21. See architectural drawings for concrete finishes, masonry anchors, and for miscellaneous embedded plates, bolts, anchors, angles, etc.

22. Reinforcing steel shop drawings shall indicate the sequence in which layers of crossing reinforcing should be placed in order to produce the correct outermost layers as indicated on the drawings.

welding shall conform to AWS D1.4

26. Reinforcing bar sizes #3 through #5 may be bent cold the first time, provided reinforcing bar temperature is above 32°. For other bar sizes, preheat reinforcing bars before bending. See procedures as outlined in ACI 301 referenced in applicable building code.

27. Wire bar supports shall be furnished for all reinforcing within slabs, inclusive of wire welded fabric. bottom bars in slabs on grade may be supported by other suitable supports. Reinforcing shall be properly positioned prior to concrete placement and may not be repositioned once concrete operations have begun. Wire bar and other types of supports shall be in accordance with the Concrete Reinforcing Steel Institute Manual of Standard Practice.

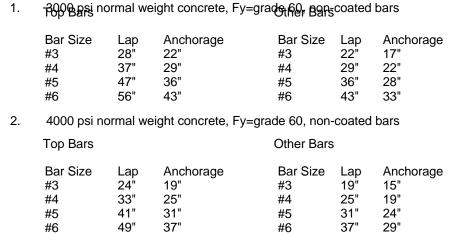
28. In reinforced concrete walls and trench footings provide corner dowels of same size and spacing as horizontal reinforcing. Dowels shall have a class "b" lap with horizontal reinforcing in each direction

29. Form work for structural elements shall not be removed until concrete has reached 75% of its design

30. Cold weather placing: comply with ACI 306.

31. Hot weather placing: comply with ACI 305.

Minimum Lap Splice and Anchorage Dimension Table



1. When lapping two different size bars, use the lap dimension of the smaller bar or the anchorage

dimension of the larger bar. Use whichever dimension is larger. 2. Epoxy coated reinforcing-multiply lap lengths by 1.2.

Minimum Concrete Cover for Reinforcing

1. Concrete reinforcing shall be placed per the tolerances of ACI 117 and ACI 318 as referenced in applicable building code regarding minimum cover.

<u>Minimum Cover</u> Location Footings and grade beams cast against

and permanently exposed to earth 1/3 slab thickness from top of slab Slabs on grade (W.W.F.) & slab on composite deck (W.W.F.) Exterior slabs: 1 1/2" • #5 and smaller #6 and larger

Maximum deviation from the above requirements shall be  $\pm 1/4$  inch for sections 10 inches 3. thick or less;and ±1/2 inch for sections over 10 inches thick. See ACI 318 listed in the applicable building code reference standards, Section 7.7.1 for conditions not listed. Floor Finish

1. Exterior slab areas: light flexible bristle broom unless noted otherwise.

2. Provide ACI 'Class A' tolerance, 1/8" variation in 10 feet, measured with a straight edge laid in any direction. <u>Curing</u>

Curing compound shall be provided as prescribed on architectural drawings based on floor use. Coordinate for compatibility of finish material.

2 Moisture-retaining sheet material meeting ASTM C171 may be used.

Maintain initial curing for 12 hours after finishing, 24 hours for air temperature of 75 degrees F and above.

Submittals

Product data: submit data for proprietary materials and items including admixtures, patching compounds, waterstops, joint systems, curing compounds, finish materials, and others as requested by architect/engineer.

Shop drawings/Reinforcement: see ACI 301, Section 3.1 Detailing shall conform to ACI 2 315, as referenced in applicable building code, "Details and Detailing of Concrete Reinforcement".

Shop drawing submittals shall consist of 3 prints of each drawing for the Structural Engineer, 1 print for the Architect and a minimum of 1 print for the General Contractor.

4. Mix design: submit mix designs for each concrete mix for the project per Chapter 5 of ACI 318. Mix designs shall include all back up material with compressive strength breaks based on field experience or breaks from a trial mix per Chapter 5.

# Quality Assurance

3.

1. Mold and cure three specimens (cylinders) in accordance with ASTM C31. Three specimens constitute a strength test. Test one cylinder at 7 days and 2 at 28 days. Acceptance of structure will be based on results of 28-day tests.

Obtain at least one set of cylinders for each 100 cubic yards or fraction thereof, of each 2. concrete mixture placed in any one day.

Air Content A. Determine air content of concrete for each strength test by either the pressure method (ASTM C231) or the volumetric method (ASTM C173). The "Chase" air indicator shall not be used. B. A minimum of one air content test shall be made in the morning and one in the

afternoon. Air content tests shall be made on all concrete whether the concrete is designated as air-entrained or not. Additional air content tests, for concrete specified as air-entrained, shall be made C. when any of the following conditions occur:

A change in appearance or consistency of concrete.

Possible reduction of air content due to time delays of truck and/or hot weather

When air temperature is over 80°F, check each truck load.

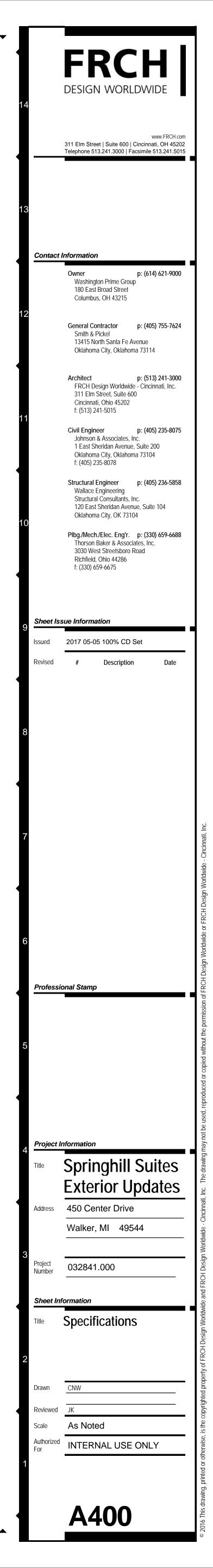
4. Slump test: perform slump test on each truck load of concrete.

Inform engineer immediately of any slump and/or air content tests that do not meet these specifications. If strength, durability or aesthetics of the structure would be impaired, that concrete shall not be used.

Concrete test reports shall contain the following information: concrete supplier, quantity of 6. concrete represented, location of samples taken, design strength requirement at 28 days, list of all materials and admixtures used with quantity and brand or source, actual slump, actual air content, air temperature, concrete temperature, weather, cylinder weight as received, date molded, number of days on job site, date tested, test results for 7 and 28 days, and any other information necessary to evaluate test results.

Send one copy of reports on all required laboratory testing directly to the structural engineer, two copies to the architect, one copy to the contractor and one copy to the concrete supplier. A copy of all test reports shall be in the engineers office within a maximum of five (5) working days from date of test or inspection.

Acceptance of structure: if 28-day test results do not meet requirements, the engineer shall have the right to order a change in mix proportions for remaining portions of structure. He may require core tests to be made at contractors expense. Any such testing shall be done by an independent testing agency acceptable to the engineer.



	T S R	•	Q	•	Р	•
SE	ECTION 01000 - GENERAL INFORMATION	B. Product Data and type of p			o a single submittal	for each element of constr
	A. Where specific specification sections are <b>NOT</b> provided within this construction document set contractors shall follow manufacturer's installation specifications, installation instructions	1. If inform are not s	ation must b suitable for u	e specially p ise, submit a	s Shop Drawings, n	al because standard publis ot as Product Data. ducts and options are appl
	<ul><li>installation requirements and installation recommendations.</li><li>B. Contractors shall carry Workers' Liability, property damage insurance and all other insurance required by the Ourors. All federal state and least taxes shall be insluded in their.</li></ul>	3. Include t a. Man b. Man	the following ufacturer's c ufacturer's p	information, atalog cuts. product speci	as applicable:	
	insurance required by the Owner. All federal, state and local taxes shall be included in their bids. The Owner shall carry general liability and builders risk insurance.	d. State e. Test	ement of cor ting by recog	mpliance with inized testing	cal/hardcopy sample in specified reference g agency. labels and seals.	
	C. Contractors shall verify all dimensions on the job and shall be responsible for same. Report any and all discrepancies in writing to the Owner's Project Manager before proceeding with work of any nature. If contractors do not report discrepancies in writing to the Owner, they	g. Nota h. Avai	ation of coord ilability and c	dination required	irements. information.	e above, as applicable:
	assume the total responsibility and liability for same. Onsite verification of all dimensions and conditions shall be the total responsibility of each contractor.	a. Wirir b. Print	ng diagrams ted performa		tory-installed wiring.	
L	D. Each contractor shall remove all his own rubbish daily at once before it accumulates and shall leave premises broom clean upon completion of work. Contractors shall provide all necessary protection and adhere to strict safety precautions, such as those covered by the Operational Sofety and Leadth Administration from the start of construction to its completion.	Drav 5. Submit F	wings. Product Data	a before or co	oncurrent with Samp	indicated on accompanying bles.
	Occupational Safety and Health Administration from the start of construction to its completion All work shall be installed in strict accordance with the manufacturer's specifications and recommendations.	b. Mate	electronic fi erial samples	ile. s, color chart	s or other hardcopy	required information shall
	E. Contractors shall submit one set of reproducible drawings in electronic format (PDF) to the Owner/Architect for final review before proceeding with fabrication of work of any nature. All	C. Shop Drawir base Shop I	ngs: Prepare Drawings on	reproduction	cific information, dra	awn accurately to scale. Do ocuments or standard print ract Documents. Include th
	work started and/or completed before said final review shall be at the respective contractor's risk, liability, responsibility and expense. Failure of contractors to provide shop drawings sha render said contractor liable for all detrimental occurrences caused by discrepancies between actual construction and intent of the Architect's Drawings. Contractors must then correct any	following	g information ntification of	i, as applicab		
	and all discrepancies at his expense to the full satisfaction of the Owner. There shall be no claims for extra payment. The Owner, Architect and Engineers disclaim any and all responsibility whenever shop drawings are not submitted for final review.	c. Com d. Nota	npliance with ation of coord	specified sta dination requ		surement.
	<ul> <li>F. All information found in these notes is intended for general use. Information shall be more specific when it is included in their contract. Utilization of applicable notes required by all</li> </ul>	g. Seal 2. Sheet Si	l and signatu ize: Except f	ure of profess or templates	sional engineer if sp , patterns, and simil	lar full-size drawings, subm
	<ul><li>G. Architect shall not have control or charge of, and shall not be responsible for construction</li></ul>	informat 3. Submit S	ion being pre	esented. Igs in the foll	nop Drawings sheet owing format:	sizes that are appropriate
	means, methods, techniques, sequences or procedures, or for safety precautions and programs in connection with the work, or for the acts or omissions of the contractors or any other persons performing any of the work, or for the failure of any one of them to carry out the	D. Samples: S characteristi	ubmit Samp	les for reviev r elements a		ern, and texture for a check of these characteristics be
	work in accordance with the intent of the contract documents and/or required acceptable codes and ordinances.	1. Transmi together	t Samples th in one subn	nat contain m nittal packag	ultiple, related com e.	ponents such as accessorion mples that includes the following the follow
	H. To the fullest extent permitted by law, contractors shall indemnify and hold harmless the Owner, Architect, Architect's Consultants, Owner's Consultants and their respective agents and employees (Indemnities) from and against any and all claims, damages, losses,	b. Proc c. Sam	duct name ar ple source.		nanufacturer.	
	economic losses and expenses, including but not limited to attorneys' fees arising out of or resulting from performance of the work provided that such claims, loss or expense is attributable to bodily injury, sickness, disease or death, or to injury to or destruction of	<ol> <li>For proje submitta</li> </ol>	ects where e al of Sample	electronic sub transmittal, c	digital image file illus	tion. d, provide corresponding ele strating Sample characteris
	tangible property (other than the work itself), including loss of use resulting therefrom but only to the extent caused in whole or in part by negligent acts or omissions of the contractors anyone directly or indirectly employed by them or anyone for whose acts they may be liable,	4. Dispositi control c	ion: Maintair comparisons	throughout t	roved Samples at P the course of constru	roject site, available for qua uction activity. Sample sets ssociated with each set.
	excluding any proportionate amount of any claim, damage, loss or expense which is caused by a party indemnified hereunder. Such obligation shall not be construed to negate, abridge or reduce other rights or obligations of indemnity which would otherwise exist to a party or	a. Sam	nples that ma cification Se	ay be incorpo	orated into the Work	are indicated in individual n undamaged condition at t
	person described in this Paragraph. In claims against any person or entity indemnified under this Paragraph by any employee of the contractors, anyone directly or indirectly employed by them or anyone for whose acts they be liable, the indemnification obligation under this	b. Sam prop	nples not inco perty, are the	property of	Contractor.	rwise designated as Owner
	Paragraph shall not be limited by a limitation on the amount or type of damages, compensation or benefits payable by or for the contractors under workers' compensation acts disability benefit acts or other employee benefit acts.	sections a. Num textu	of units sho ber of Samp ure, or simila	wing the full ples: Submit ir characteris	range of colors, tex three full sets of ava tics are required to	tures, and patterns availab ailable choices where color be selected from manufact
	ND OF SECTION 01000 CTION 013300 - SUBMITTALS	bein 6. Samples	ig returned to s for Verifica	o the originat tion: Submit	ing contractor and t full-size units or Sa	nittals with options selected he other being kept on site imples of size indicated, pro-
۹F 1	ART 1 - GENERAL 1 SUMMARY A. Section includes requirements for the submittal schedule and administrative and procedural	physical color and	lly identical w d texture var	vith material or riations expe	or product proposed cted. Samples inclu	nd finished in manner spec d for use, and that show full ide, but are not limited to, th ted components; small cuts
	requirements for submitting Shop Drawings, Product Data, Samples, and other submittals.	containe color, te	ers of materia	als; complete attern; color i	units of repetitively	v used materials; swatches nponents used for independ
	<ul> <li>Architect's and Construction Manager's responsive action.</li> <li>Informational Submittals: Written and graphic information and physical samples that do not require Architect's and Construction Manager's responsive action. Submittals may be</li> </ul>	sets and	; remainder the other be	will be return ing kept on s	ed with one being resite.	les. Architect will retain on eturned to the originating c
	rejected for not complying with requirements.	t	or product re that show ap	presented b proximate lir		characteristic is inherent in at least three sets of paired
	dates required by construction schedule. Include time required for review, ordering, manufacturing, fabrication, and delivery when establishing dates. Include additional time required for making corrections or revisions to submittals noted by Architect and additional	F. Qualification experience of	n Data: Prep of firm or per	oare written ir rson. Include	nformation that dem	ionstrates capabilities and projects with project names , and other information spe
	time for handling and reviewing submittals required by those corrections. SUBMITTAL ADMINISTRATIVE REQUIREMENTS Architect, Structural and MEP Engineering Digital Data Files: Non-title blocked versions of	G. Welding Cer comply with Specificatior	rtificates: Pre requirement n and Proced	epare written ts in the Cont	certification that we tract Documents. S	elding procedures and pers submit record of Welding Pr /S forms. Include names o
	<ul><li>digital data files of the Contract Drawings will be made available by Architect for Contractor's use in preparing submittals upon the following:</li><li>1. Contractor signs and returns an electronic drawing release form</li></ul>	Installer com	rtificates: Sul	equirements i	in the Contract Docu	ufacturer's letterhead certify uments and, where require
•	<ol> <li>Payment received of \$500.00/sheet for CD Sheets</li> <li>Payment received of \$300.00/base plan for building base plans only</li> <li>Coordination: Coordinate preparation and processing of submittals with performance of</li> </ol>	I. Manufacture	er Certificate cturer compl	s: Submit wi lies with requ	irements in the Cor	manufacturer's letterhead ntract Documents. Include
	<ol> <li>construction activities.</li> <li>Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.</li> <li>Coordinate transmittal of different types of submittals for related parts of the Work so</li> </ol>	J. Product Cer product com K. Material Cer	tificates: Su plies with re rtificates: Su	bmit written s quirements i ıbmit written	statements on manu n the Contract Docu statements on man	ufacturer's letterhead certif
	processing will not be delayed because of need to review submittals concurrently for coordination. a. Architect reserves the right to withhold action on a submittal requiring coordination	L. Material Tes agency's sta	st Reports: Sandard form,	Submit report indicating ar	nd interpreting test r	uments. fied testing agency, on testi esults of material for comp
;	with other submittals until related submittals are received. Processing Time: Allow time for submittal review, including time for resubmittals, as follows: Time for review shall commence on Architect's receipt of submittal. No extension of the	manufacture	et Reports: Ser complies v	Submit writter with requirem	n reports indicating the neuron the contract	that current product produc t Documents. Base reports essed by a qualified testing
	<ul><li>Contract Time will be authorized because of failure to transmit submittals enough in advance of the Work to permit processing, including resubmittals.</li><li>1. Initial Review: Allow 10 business days for initial review of each submittal. Allow</li></ul>	or on compr N. Research Re	ehensive tes eports: Sub	sts performed mit written ev	d by a qualified testi vidence, from a mod	
	<ul><li>additional time if coordination with subsequent submittals is required. Architect will advise Contractor when a submittal being processed must be delayed for coordination.</li><li>Intermediate Review: If intermediate submittal is necessary, process it in same manner</li></ul>	Section "Qua P. Preconstruc	ality Require tion Test Re	ements." ports: Subm	nit reports written by	ements specified in Division a qualified testing agency,
,	as initial submittal. 3. Resubmittal Review: Allow 10 business days for review of each resubmittal. 9. Electronic Submittals: Identify and incorporate information in each electronic submittal file	installation c Documents.	of product, fo	or compliance	e with performance	ng results of tests performe requirements in the Contra qualified testing agency, or
	<ul> <li>as follows:</li> <li>1. Assemble complete submittal package into a single indexed file incorporating submittal requirements of a single Specification Section and transmittal form with links enabling</li> </ul>	agency's sta	andard form, llation of pro	indicating ar duct. Include	nd interpreting result	ts of compatibility tests per dations for primers and sub
	<ol> <li>navigation to each item.</li> <li>Name file with submittal number or other unique identifier, including revision identifier.</li> <li>Transmittal Form for Electronic Submittals: Use PDF, containing the following</li> </ol>	performed e for complian	either during ice with requ	installation o iirements in t	f product or after pro he Contract Docum	
	information: a. Project name. b. Date. c. Name of Contractor.	to, performa calculations.	ince and des . Include list	sign criteria, I t of assumption	ist of applicable cod ons and other perfo	formation, including, but no les and regulations, and rmance and design criteria Provide name and version
	<ul> <li>c. Name of Contractor.</li> <li>d. Name of firm or entity that prepared submittal.</li> <li>e. Names of subcontractor, manufacturer, and supplier.</li> <li>f. Category and type of submittal.</li> </ul>	software, if a 2.2 DELEGATE	any, used for D-DESIGN \$	r calculations	s. Include page num aka DESIGN BUILD	
	<ul> <li>g. Submittal purpose and description.</li> <li>h. Specification Section number and title.</li> <li>i. Specification paragraph number or drawing designation and generic name for each</li> </ul>	design profe	essional are	specifically re	equired of Contracto	or by the Contract Documer erformance and design crite
	<ul> <li>i. Opecification paragraph number of drawing designation and generic name for each of multiple items.</li> <li>j. Drawing number and detail references, as appropriate.</li> <li>k. Location(s) where product is to be installed, as appropriate.</li> </ul>	written ro B. Delegated-D	equest for a Design Servio	dditional info ces Certificat	rmation to Architect tion: In addition to S	hop Drawings, Product Da
	<ul> <li>I. Related physical samples submitted directly.</li> <li>m. Indication of full or partial submittal.</li> <li>n. Other necessary identification.</li> </ul>	the responsi Contractor to	ible design p o be designe	orofessional, ed or certified	for each product an by a design profes	ectronic files, signed and se d system specifically assig sional. ormance and design criteria
	<ul> <li>o. Remarks.</li> <li>Options: Identify options requiring selection by Architect.</li> <li>Deviations: Identify deviations from the Contract Documents on submittals.</li> </ul>		t Documents			nd other factors used in per
G	<ul> <li>G. Resubmittals: Make resubmittals in same form and number of copies as initial submittal.</li> <li>1. Note date and content of previous submittal.</li> <li>2. Note date and content of revision in label or title block and clearly indicate extent of</li> </ul>		FOR'S REVIE	Submittals:		ittal and check for coordina
	<ul><li>revision.</li><li>3. Resubmit submittals until they are marked with approval notation from Architect's and General Contractor action stamp.</li></ul>	corrections a B. Approval Sta	and field dim amp: Stamp	ensions. Ma each submi	ark with approval sta ttal with a uniform, a	Contract Documents. Note amp before submitting to Al approval stamp. Include Pr
4	H. Distribution: Furnish copies of final submittals to manufacturers, subcontractors, suppliers, fabricators, installers, authorities having jurisdiction, and others as necessary for performance of construction activities.	reviewer, da	ate of Contra necked, and	ctor's approv approved for	al, and statement c	tion title and number, name ertifying that submittal has e Contract Documents.
	<ul> <li>Use for Construction: Retain complete copies of submittals on Project site. Use only final action submittals that are marked with approval notation from Architect's action stamp.</li> <li>ART 2 - PRODUCTS</li> </ul>	A. Action Subm or revisions	nittals: Archi required, an	itect will revie d return it. A		nake marks to indicate corr each submittal with an actic ollows:
.1 A	<ul><li>A. General Submittal Procedure Requirements:</li><li>1. Submit electronic submittals via email as PDF electronic files.</li></ul>	<ol> <li>No Exce construc</li> <li>Exceptic</li> </ol>	eptions Noted ction docume ons Noted: P	d: Proceed - ent package. Proceed with	submittal meets do	ocumented design intent of h mark-ups, submittal mee
	<ul> <li>a. Architect will return annotated file(s). Annotate and retain one copy of file as an electronic Project record document file.</li> <li>2. Action Submittals: Submit electronic copies of each submittal unless otherwise indicated</li> </ul>	<ol> <li>Rejected document</li> </ol>	d: Submittal nt package -	does not me usually requ	uires a resubmittal.	sign intent of the construction
	<ul> <li>or a physical material submittal/sample is required. Architect will return copies.</li> <li>Informational Submittals: Submit electronic copies of each submittal unless otherwise indicated or a physical material submittal/sample is required. Architect will not return</li> </ul>	but is als clean re	so associate cord copy.	d with an ove	erly marked-up exce	iated with a rejection actior eptions noted action stamp nittal and will not return it, o
	<ul> <li>copies.</li> <li>4. Certificates and Certifications Submittals: Provide a statement that includes signature of entity responsible for preparing certification. Certificates and certifications shall be</li> </ul>	return it if it o	does not cor party.	nply with req	uirements. Archited	nittal and will not return it, o ct will forward each submitti red nonresponsive, and will
	signed by an officer or other individual authorized to sign documents on behalf of that entity.	returned for	resubmittal	without revie	w.	not be reviewed and may l
	<ul> <li>Provide a digital signature with digital certificate on electronically-submitted certificates and certifications where indicated.</li> </ul>	uiscalueu.				

Q

gle submittal for each element of construction		TION 05400 - COLD - FORMED METAL FRAMING	6. In
for submittal because standard published data Drawings, not as Product Data. w which products and options are applicable. licable:	1.1	T 1 - GENERAL RELATED DOCUMENTS Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this Section.	or tra gu a.
S.		DESCRIPTION OF WORK This Section includes the following:	b.
copy samples only). ed referenced standards. y.		<ol> <li>Exterior load-bearing wall framing.</li> <li>Interior load-bearing wall framing.</li> <li>Exterior non-load-bearing framing.</li> </ol>	7. Fi
and seals. s. tion.		QUALITY ASSURANCE	8. C cc
ddition to the above, as applicable: talled wiring.		The sizes, gages and spacing of the cold-formed metal framing is shown on the drawings. All connections, headers, jambs, trusses, etc., not specifically sized and detailed on the drawings, shall be designed by the supplier per the "North American Specification for the Design of Cold-Formed Steel Structural Members (AISI-NASPEC)" and the "Standard for	3.3 FIELD A. Testir quality B. Field
iction, if not indicated on accompanying Shop		Cold-Formed Steel Framing - General Provisions, American Iron and Steel Institution (AISI - General)."	C. Testir D. Remo
nt with Samples. nat:		1. The supplier shall provide all components and connections relative to size, spacing, gage location, and anchorage shown on architectural and structural drawings. Additional	E. Additi comp
er hardcopy required information shall be nat.		costs associated with an increase in the size, or gage of the studs from that shown on the drawings are not permitted. The design intent shall be followed and supplier shall provide design for all framing components and connections not specifically detailed	3.4 REPA A. Galva
ormation, drawn accurately to scale. Do not e Contract Documents or standard printed data.		including trusses, headers, jambs, supplemental bracing, etc. Any deviation from this design shall be approved by the Architect/Engineer. Additional Architectural and	install and m B. Touch
		Structural Engineering fees required to evaluate a revision in stud size, gage or spacing, or revise the Construction Documents are the responsibility of the Contractor.	fabric with s
s. s.		<ol> <li>Headers, connections, alternative steel gages and spacings shall be designed per Building Code and Factory Mutual whichever is more stringent. The deflection criteria for cold-formed framing back-up shall be as follows:</li> </ol>	END OF SECT
by field measurement. Ining construction clearly indicated.		EIFSL/240Tile or Thin BrickL/720	<b>SECTION (</b> Note: The fe
ngineer if specified. ns, and similar full-size drawings, submit wings sheet sizes that are appropriate to the		Cultured StoneL/600Metal PanelL/240StuccoL/360	The scope and include
ormat:	B.	Back span deflection shall not be reduced by high loads on parapets. Welding: Use qualified welders and comply with AWS D1.3 "Structural Welding Code -	PART 1 - G 1.1 SUMI
d, color, pattern, and texture for a check of these comparison of these characteristics between		Sheet Steel." Fire-Rated Assemblies: Where framing units are components of assemblies indicated for a	A. Provid and/o
and installed. related components such as accessories		fire-resistance rating, provide units which have been approved by governing authorities having jurisdiction.	1.2 SUB A. Manu B. Draina
d side of Samples that includes the following:		SUBMITTALS Product Data: Submit manufacturer's product information and installation instructions for	C. Manu D. Manu
turer.	В.	each item of cold-formed framing and accessories. Shop drawings: Submit shop drawings for all framing components and connections	E. Applic F. Samp G. XPS I
fication Section. are required, provide corresponding electronic nage file illustrating Sample characteristics, and		indicated on the contract drawings. For all framing components and connections not specifically detailed on the drawings including trusses, headers, jambs, etc. submit shop drawings and calculations. Calculations shall be stamped by an engineer registered in the	H. Seala I. Prepa
amples at Project site, available for quality	C.	state the project is located. Show layout, spacing, sizes, thicknesses, and types of cold-formed metal framing,	1.3 REFE A. ASTM
se of construction activity. Sample sets may be instruction associated with each set. to the Work are indicated in individual		fabrication, and fastening and anchorage details, including mechanical fasteners. Show reinforcing channels, stiffeners to prevent web crippling, opening framing, supplemental	B. Buildi 1. A
es must be in undamaged condition at time of		framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.	C. Nation 1. N U
ork, or otherwise designated as Owner's tor. nufacturer's color charts consisting of units or		DELIVERY AND STORAGE Protect metal framing units from rusting and damage. Deliver to project site in	2. N E:
of colors, textures, and patterns available. Il sets of available choices where color, pattern,		manufacturer's unopened containers or bundles, fully identified with name, brand, type and grade. Store off ground in a dry ventilated space or protect with breathable waterproof	th D. Other
required to be selected from manufacturer's of the submittals with options selected with one tractor and the other being kept on site.	PART	coverings. T 2 - PRODUCTS	1.4 DESI A. Wind
e units or Samples of size indicated, prepared ork, cured and finished in manner specified, and	2.1	METAL FRAMING	1. D L/ 2. D
uct proposed for use, and that show full range of amples include, but are not limited to, the ed or fabricated components; small cuts or	Α.	Acceptable Manufacturers: Subject to compliance with requirements, manufacturers offering cold-formed metal framing which may be incorporated in the work include, but are not limited to, the following:	3. M =
f repetitively used materials; swatches showing ets; and components used for independent		<ol> <li>Bostwick Steel Framing Co.</li> <li>Dietrich Industries, Inc.</li> </ol>	sł B. Moist 1. Pi
ets of Samples. Architect will retain one sample one being returned to the originating contractor		<ol> <li>Alabama Metal Industries Corp.</li> <li>Dale Industries Inc.</li> </ol>	CC W
rre, or other characteristic is inherent in material nple, submit at least three sets of paired units		<ol> <li>Inryco Inc/Milcor Div.</li> <li>Marino Industries Corp.</li> <li>System Components: With each type of metal framing required, provide manufacturer's</li> </ol>	a.
ariations. n PDF electronic file format.		standard steel runners (tracks), bracing, clip angles, shoes, reinforcements, fasteners, and accessories as recommended by manufacturer for applications indicated, as needed, to	b.
on that demonstrates capabilities and completed projects with project names and and owners, and other information specified.	C.	provide a complete metal framing system. Materials and Finishes: 1. Fabricate metal framing components of steel sheet, ASTM A653, with a minimum yield	
ation that welding procedures and personnel cuments. Submit record of Welding Procedure		point of 33,000 psi for members 18 gage and lighter, and a minimum yield point of 50,000 psi for members 16 gage and heavier.	C.
ecord on AWS forms. Include names of firms		<ol> <li>Provide galvanized finish on metal framing components and accessories complying with ASTM A525 for minimum G 60 coating.</li> <li>Observed Studies of Studies of Studies of Studies and Studies of Studies</li></ol>	
ontract Documents and, where required, is Project.	D.	C-Shaped Studs: Manufacturer's standard load-bearing steel studs complying with ASTM C955 of size, shape, and gage indicated or as determined by design requirements, with 1.625" flange and flange return lip.	C. Impac 1. Pi at
atements on manufacturer's letterhead certifying ts in the Contract Documents. Include evidence		ACCESSORY MATERIALS	e» to
ents on manufacturer's letterhead certifying that ontract Documents. ents on manufacturer's letterhead certifying that		Welding Electrodes: Comply with AWS Code. Galvanizing Repair Paint: High zinc-dust content paint for repair of damaged galvanized surfaces complying with Military Specification MIL-P-21035 (Ships).	"S D. Color E. Joints
n by a qualified testing agency, on testing	2.3	FABRICATION	1. Pi
preting test results of material for compliance s. s indicating that current product produced by	Α.	Fabricate cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened, according to manufacturer's written recommendations	or m cc
the Contract Documents. Base reports on er and witnessed by a qualified testing agency,		<ul><li>and requirements in this Section.</li><li>1. Fabricate framing assemblies using jigs or templates.</li><li>2. Cut framing members by sawing or shearing; do not torch cut.</li></ul>	cc of
ualified testing agency. , from a model code organization acceptable to omplies with building code in effect for Project.		3. Fasten cold-formed metal framing members by welding. Wire tying of framing members is not permitted. Comply with AWS D1.3 requirements and procedures for welding,	2. Pi th pe
with requirements specified in Division 01		<ul><li>appearance and quality of welds, and methods used in correcting welding work.</li><li>4. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.</li></ul>	F. Grade 1. Pi re
ts written by a qualified testing agency, on id interpreting results of tests performed before erformance requirements in the Contract		<ul> <li>Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.</li> </ul>	G. Trim, 1. C
written by a qualified testing agency, on testing preting results of compatibility tests performed		<ul> <li>b. Locate mechanical fasteners and install according to Shop Drawings, with screw penetrating jointed members by not less than three exposed screw threads.</li> <li>5. Fasten other materials to cold-formed metal framing by welding, bolting, or screw</li> </ul>	a. : b.
n recommendations for primers and substrate		fastening, according to Shop Drawings. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and	C.
ndicating and interpreting results of field tests of or after product is installed in its final location, tract Documents.	C.	erection stresses. Lift fabricated assemblies to prevent damage or permanent distortion. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum	d. e.
d graphic information, including, but not limited oplicable codes and regulations, and		<ol> <li>allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:</li> <li>Spacing: Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening</li> </ol>	2. W
l other performance and design criteria and a applicable. Provide name and version of de page numbers.		<ul><li>requirements of sheathing or other finishing materials.</li><li>Squareness: Fabricate each cold-formed metal framing assembly to a maximum</li></ul>	te co H. Insula
SIGN BUILD CONTRACTED SERVICES) ofessional design services or certifications by a	PART	out-of-square tolerance of 1/8 inch (3 mm).	1. M 2. M fir
of Contractor by the Contract Documents, h specific performance and design criteria	3.1	INSPECTION AND PREPARATION	I. Fire Pr 1. D
erform services or certification required, submit a to Architect.	Α.	Pre-Installation Conference: Before starting installation of metal framing systems, meet at project site with installers of other work including sheathing, insulation and finish system, and mechanical and electrical work. Review areas of potential interference and conflicts	2. W
addition to Shop Drawings, Product Data, and ned PDF electronic files, signed and sealed by n product and system specifically assigned to		and mechanical and electrical work. Review areas of potential interference and conflicts, and coordinate layout and support provisions for interfacing work.	as ra
esign professional. bly with performance and design criteria in the		INSTALLATION Manufacturer's Instructions: Install metal framing systems plumb, square and true to line in	3. R th
es, loads, and other factors used in performing		accordance with manufacturer's printed or written instructions and recommendations, unless otherwise indicated on drawings. All connections are to be designed to resist wind and gravity loads	1.5 PERF F. Comp
each submitted and shoeld for some the start with	В.	gravity loads. Install cold-formed metal framing according to ASTM C 1007, unless more stringent requirements are indicated.	specif 1.6 QUAL
each submittal and check for coordination with ce with the Contract Documents. Note approval stamp before submitting to Architect.		Where stud system abuts structural columns, beams or walls, including masonry walls, anchor ends of stiffeners to supporting structure.	A. Manu 1. M
a uniform, approval stamp. Include Project fication Section title and number, name of	D.	Install supplementary framing, blocking and bracing in metal framing system wherever walls, partitions, canopies and soffits are indicated to support fixtures, equipment, services, and similar work. Where type of supplementary support is not otherwise indicated, comply with	2. Ai 3. M C
statement certifying that submittal has been ance with the Contract Documents.		stud manufacturer's recommendations and industry standards in each case, considering weight or loading resulting from item supported.	B. Contr 1. E
submittal, make marks to indicate corrections will stamp each submittal with an action stamp action, as follows:	E.	Installation of Stud System: Secure studs to runner tracks by either welding or screw fastening at both inside and outside flanges unless otherwise noted on drawings. Seat	2. Ki 3. Ei ba
tal meets documented design intent of the		studs completely in track. <ol> <li>Frame both sides of expansion and control joints, with separate studs; do not bridge the</li> </ol>	ar

- joint with components of stud system. 2. Install horizontal stiffeners in stud system, spaced at not more than 4'-6" o.c. Weld at each intersection.
- 3. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
- 4. Align studs vertically where wall-framing continuity is interrupted by floor framing. Where studs cannot be aligned, continuously reinforce track to transfer loads. 5. Align floor and roof framing over wall studs. Where framing cannot be aligned,
- continuously reinforce track to transfer loads.

- stall headers over wall openings wider than stud spacing. Locate headers above penings as indicated. Fabricate headers of compound shapes indicated or required to ansfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or usset plates Frame wall openings with not less than a double stud at each jamb of frame as
- indicated on Shop Drawings. . Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs
- ield Painting: Touch-up galvanized surfaces damaged during handling and installation, sing galvanizing repair paint. ontractor shall coordinate installation of edge angles with steel erection and metal stud ontractor to ensure proper alignment of angles for metal stud installation.
- QUALITY CONTROL ng: Owner will engage a qualified independent testing agency to perform field
- y-control testing. and shop welds will be subject to inspection and testing.
- ng agency will report test results promptly and in writing to Contractor and Architect. ove and replace work that does not comply with specified requirements. onal testing and inspecting, at Contractor's expense, will be performed to determine liance of corrected work with specified requirements.
- AIRS AND PROTECTION
- inizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and led cold-formed metal framing with galvanized repair paint according to ASTM A 780 nanufacturer's written instructions. h-up Painting: Wire brush, clean, and paint scarred areas, welds, and rust spots on
- ated and installed prime-painted, cold-formed metal framing. Paint framing surfaces same type of shop paint used on adjacent surfaces. ION 05400

072419 - WATER-DRAINAGE EXTERIOR INSULATION FINISH SYSTEM (EIFS) ollowing comprehensive specification for water-drainage EIFS is provided for reference. of new EIFS work required on this project is as defined in the Construction Documents, PART 2 - PRODUCTS es a limited amount of new sheathing, foam shapes, mesh and coating.

- ENERAL
- ide air and moisture barrier, and compatible EIFS for vertical above grade exterior walls r soffits. BMITTALS
- ufacturer's specifications, details, installation instructions and product data nage: According to EIFS Drainage System ICC-ES AC235.
- ufacturer's code compliance report or test summary facturer's standard warranty
- cator's industry training credentials
- ples for approval as directed by architect or owner board manufacturer's ICC ES Evaluation Report
- ant manufacturer's certificate of compliance with ASTM C 1382 are and submit project-specific details, when required by contract documents.
- RENCES M Standards: Refer to Manufacturer's specifications.
- ng Code Standard: C 235 Acceptance Criteria for EIFS Clad Drainage Wall Assemblies (November 2009)
- nal Fire Protection Association(NFPA) Standards IFPA 268, Standard Test Method for Determining Ignitability of Exterior Wall Assemblies sing a Radiant Heat Energy Source
- FPA 285. Standard Method of Test for the Evaluation of Flammability Characteristics of xterior Non-Load-Bearing Wall Assemblies containing Combustible Components Using e Intermediate-Scale, Multistory Test Apparatus
- Referenced Documents: Refer to Manufacturer's specifications.
- GN REQUIREMENTS
- esign for maximum allowable system deflection, normal to the plane of the wall, of esign for wind load in conformance with code requirements
- laximum wind load resistance: for psf see A400 (component & cladding, effective area 10 ft2, and leeward and windward wind pressure), provided structural supports and neathing/sheathing attachment are adequate to resist these pressures. ure Control
- revent the accumulation of water behind the EIFS or into the wall assembly, either by ondensation or leakage through the wall construction, in the design and detailing of the vall assembly: Provide flashing to direct water to the exterior where it is likely to penetrate
- components in the wall assembly, including, above window and door heads, beneath window and door sills, at roof/wall intersections, decks, abutments of lower walls with higher walls, above projecting features, at floor lines, and at thebase of the wall. Air Leakage Prevention - provide continuity of the air barrier system at foundation,
- roof, windows, doors, and other penetrations through the wall with connecting and compatible air barrier components to minimize condensation and leakage caused by air Vapor Diffusion and Condensation - perform a dew point analysis and/or dynamic
- hygrothermal modeling of the wall assembly to determine the potential for accumulation of moisture in the wall assembly by diffusion. Adjust insulation thickness and/or other wall assembly components accordingly to minimize risk. Avoid the use of vapor retarders on the interior side of the wall in warm, humid climates. ct Resistance
- rovide ultra-high impact resistance of the EIFS to a minimum height of 6'-0" (1.8 m) pove finished grade at all areas accessible to pedestrian traffic and other areas kposed
- abnormal stress or impact. Indicate the areas with impact resistance other than Standard" on Submittals. Selection: See Material and Finish schedules for color specification.
- rovide minimum 3/4 inch (19 mm) wide joints in the EIFS where they exist in the ubstrate or supporting construction, where the cladding adjoins dissimilar construction
- aterials, at changes in building height, at expansion, control, and cold joints in onstruction, and at floor lines in multi-level wood frame construction. Size joints to prrespond with anticipated movement. Align terminating edges of EIFS with joint edges through wall expansion joints and similar joints in construction. Refer to Sto Details. rovide minimum 1/2 inch (13 mm) wide perimeter sealant joints at all penetrations rough the EIFS (windows, doors, mechanical, electrical, and plumbing
- enetrations,etc.). e Condition
- rovide minimum 6 inch (152 mm) clearance between bottom of EIFS and grade, or as equired by code. Projecting Architectural Features and Reveals
- onfiguration All trim and projecting architectural features must have a minimum 1:2 [27°] slope along their top surface.
- All reveals must have minimum ¾ inch (19 mm) insulation thickness at the bottom of the reveal. All horizontal reveals must have a minimum 1:2 [27°] slope along their bottom surface.
- . Where trim/feature or bottom surface of reveal projects more than 2 inches (51 mm) from the face of the EIFS wall plane, protect the top surface with waterproof base coat. All trim, projecting features, and reveals to be constructed in conformance with EIFS
- manufacturer's standard details. /here EIFS is installed on weather exposed projecting ledges, sills, or other projecting atures, support with framing or other structural support and protect with metal oping or flashing. Refer to Sto Detail 25.61.
- tion Thickness inimum XPS insulation thickness is 1 inch (25 mm).
- aximum XPS insulation thickness is 6 inches (152 mm), except as noted below for eresistance rated wall assemblies. rotection
- Do not use XPS foam plastic in excess of 6 inches (152 mm) thick on types I, II, III, or IV onstruction unless approved by the code official. here a fire-resistance rating is required by code use the EIFS over a rated concrete or procrete masonry assembly. Limit use over rated frame assemblies to non-load bearing
- ssemblies (the EIFS is considered not to add or detract from the fire-resistance of the ted assembly). Maximum allowable XPS thickness: 2 inches (51 mm). efer to manufacturer's testing or applicable code compliance report for other limitations hat may apply
- ORMANCE REQUIREMENTS ply with ASTM E2568, ATSM E 2570, and the tables in the Manufacturer's
- ITY ASSURANCE
- facturer Requirements ember in good standing of the EIFS Industry Members Association (EIMA) ir/moisture barrier and EIFS manufacturer for a minimum of thirty (30) years lanufacturing facilities ISO 9001:2008 Certified Quality System and ISO 14001:2004
- ertified Environmental Manadement System actor Requirements
- ngaged in application of similar systems for a minimum of three (3) years nowledgeable in the proper use and handling of selected EIFS system materials. mploy skilled mechanics who are experienced and knowledgeable in air/moisture
- and EIFS application, and familiar with the requirements of the specified work 4. Successful completion of minimum of three (3) projects of similar size and complexity to
- the specified project 5. Provide the proper equipment, manpower and supervision on the job site to install the system in compliance with manufacturer's published specifications and details and the
- project plans and specifications. C. Insulation Board Manufacturer Requirements
- 1. XPS board listed in ICC ESR 2142 2. XPS board listed by an approved agency
- D. Mock-up Testing 1. Construct full-scale mock-up of typical air/moisture barrier and EIFS/window wall assembly with specified tools and materials and test air and water infiltration and structural performance in accordance with ASTM E 283, ASTM E 331 and ASTM E 330, respectively, through independent laboratory. Mock-up shall comply with requirements of project specifications. Where mock-up is tested at job site maintain approved mock-up at site as reference standard. If tested off-site accurately record construction detailing and sequencing of approved mock-up for replication during construction.

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ments may not be reviewed and may be

- 1.07 DELIVERY, STORAGE, AND HANDLING
- A. Deliver all materials in their original sealed containers bearing manufacturer's name and identification of produc
- B. Protect coatings (pail products) from freezing and temperatures in excess of 90°F (32° C). Store away from direct sunlight. C. Protect Portland cement based materials (bag products) from moisture and humidity. Store under cover off the ground in a dry location.
- 1.08 PROJECT/SITE CONDITIONS
- A. Maintain ambient and surface temperatures above 40°F (4°C) during application and drying period, minimum 24 hours after application of Air/Moisture barrier and EIFS products B. Provide supplementary heat for installation in temperatures less than 40°F (4°C)
- C. Provide protection of surrounding areas and adjacent surfaces from application of products.
- 1.09 COORDINATION/SCHEDULING A. Provide site grading such that the EIFS terminates above grade a minimum of 6 inches (150
- mm) or as required by code B. Coordinate installation of foundation waterproofing, roofing membrane, windows, doors and other wall penetrations to provide a continuously connected air and moisture barrier
- C. Provide protection of rough openings before installing windows, doors, and other penetrations through the wall
- D. Install window and door head flashing immediately after windows and doors are installed E. Install diverter flashings wherever water can enter the wall assembly to direct water to the
- F. Install splices or tie-ins from air/moisture barrier over back leg of flashings, starter tracks, and similar details to form a shingle lap that directs incidental water to the exterior
- G. Install copings and sealant immediately after installation of the the EIFS when coatings are dry, and such that, where sealant is applied against the EIFS surface, it is applied against the base coat or primed base coat surface
- H. Schedule work such that air/moisture barrier is exposed to weather no longer than 30 days I. Attach penetrations through the EIFS to structural support and provide water tight seal at penetrations
- 1.10 WARRANTY A. Provide manufacturer's standard warranty

## 2.01 MANUFACTURERS

- A. Provide Air/Moisture Barrier and EIFS coatings and accessories from single source
- manufacturer or approved supplier B. The following are acceptable manufacturers:
- 1. Sto Corp. Air/Moisture Barrier, EIFS G-P Gypsum Corporation; Glass-Mat Sheathing
- 3. Dow (The Dow Chemical Company) Insulation Board
- 4. Plastic Components, Inc. EIFS Accesories 5. Owner Approved Equal

### 2.02 SHEATHING A. Exterior Sheathing Board

- 1. Glass-Mat Gypsum Wall Sheathing: ASTM C 1177/1177M: a. G-P Gypsum Corporation; Densglass Gold Exterior Wall Sheathing
- B. Fasteners (for steel studs)
- 1. Steel drill screws with corrosion-protective coating of length recommended by sheathing manufacturer
- C. Sealant: Silicone emulsion sealant complying with ASTM C 834, compatible with sheathing
- D. Sheathing Tape: Self-adhereing glass-fiber tape, min. 2 inches wide.

2.03 AIR/MOISTURE BARRIER A. StoGuard®

- 1. Joint Treatment, Rough Opening Protection, and Detail Components: a. Sto Gold Fill® - ready mixed coating applied by trowel or knife for rough opening protection of frame walls and joint treatment of sheathing when used with StoGuard Mesh. Also used as a detail component with StoGuard Mesh to splice over back flange
- of starter track, flashing, and similar ship lap details b. Sto Gold Coat® - ready mixed coating applied by brush, roller or spray for rough opening protection of frame walls and joint treatment of sheathing when used with
- StoGuard Fabric. Also used as a detail component with StoGuard Fabric to splice over back flange of starter track, flashing, and similar ship lap details StoGuard RapidFill™ - one component rapid drying gun-applied joint trees.
- sheathing. Also used at static transition joints or seams in construction and to seal fish mouths, wrinkles, seams, gaps, holes, or other voids in StoGuard air barrier materials. Also used as a detail component to splice over back flange of starter track, flashing, similar ship lap details
- d. StoGuard RapidSeal<sup>™</sup> one component rapid drying gun-applied rough opening protection for frame and CMU walls without mesh or fabric reinforcement. Also use as joint treatment for sheathing when used with StoGuard Mesh. Also used to seal fish
- mouths, wrinkles, seams, gaps, holes, or other voids in StoGuard air barrier materials Waterproof Coating: Sto Gold Coat® - ready mixed waterproof coating for concrete, concrete masonry, wood-based sheathing, and glass mat gypsum sheathing
- 3. Transition Membrane: StoGuard Transition Membrane flexible air barrier membrane for continuity at transitions such as sheathing to foundation, dissimilar materials (CMU to frame wall), wall to balcony floor slab or ceiling, flashing shingle lap transitions, floor line deflection joints, masonry control joints, and through wall joints in masonry or fram construction

### 2.04 ADHESIVE

A. Sto BTS® Xtra - one component polymer modified cement based high build base coat for insulation board. Also used as a leveler for concrete and masonry surfaces

### 2.05 INSULATION BOARD

A. Sto EPS - Type X expanded polystyrene rigid foam plastic insulation board (Note: EPS board is typically furnished in 2 x 8 foot [0.6 x 2.4 m] size and must be pre-cut or cut on site by the installer).

### 2.06 BASE COAT

A. Sto BTS® Xtra - one component polymer modified cement based high build base coat for insulation board. Also used as a leveler for concrete and masonry surfaces

### 2.07 REINFORCING MESHES A. Standard Mesh

1. Sto Mesh - nominal 4.5 oz/yd2 (153 g/m2), symmetrical, interlaced open-weave glass fiber fabric made with alkaline resistant coating for compatibility with Sto materials (achieves Medium Impact Classification)

- B. High Impact Mesh 1. Sto Intermediate Mesh - nominal 11.2 oz./yd2 (380 g/m2), high impact, interwoven, open weave glass fiber fabric with alkaline resistant coating for compatibility with Sto materials (achieves High Impact Classification)
- C. Ultra-High Impact Mesh 1. Sto Armor Mat - nominal 15 oz/yd2(509 g/m2), ultra-high impact, double strand, interwoven, open-weave glass fiber fabric with alkaline resistant coating for
- compatibility with Sto materials (Achieves Ultra-High Impact Classification when applied beneath StoMesh) D. Specialty Meshes
- Sto Detail Mesh nominal 4.2 oz/yd2(143 g/m2), flexible, symmetrical, interlaced glass fiber fabric, with alkaline resistant coating for compatibility with Sto materials (used for standard back wrapping, aesthetic detailing, and reinforcement of sheathing joints and protection of rough openings with trowel applied air/moisture barrier)

### 2.08 PRIMER (select one)

A. Sto Primer Sand - acrylic based tintable primer with sand for roller application B. Sto Primer Smooth - acrylic based tintable primer for spray application

(Note: the primer is an optional component [except for some specialty finishes] which reduces surface water absorption of the base coat, and enhances finish color, texture, and coverage) 2.09 FINISH COAT

- A. StoTherm Ci EIFS System to be used at all new, replacement, or patched areas, with the finish and color to match the StoColor Acrvl Plus.
- B. Sto Color Acryl Plus to be used at remaining locations. mannananananananananana
- 2.10 JOB MIXED INGREDIENTS
- A. Water clean and potable B. Portland Cement - Type I, Type II, or Type-III in conformance with ASTM C 150
- 2.11 MIXING A. Sto Gold Fill - mix with a clean, rust-free high speed mixer to a uniform consistency B. Sto Gold Coat - mix with a clean, rust-free high speed mixer to a uniform consistency C. Sto BTS Xtra - mix ratio with water: 4.75- 5 quarts (4.5-4.7 L) of clean potable water per 38 pound (17.2 kg) bag of Sto BTS Xtra. Pour water into a clean mixing pail. Add Sto BTS Xtra,
- mix to a uniform consistency and allow to set for approximately 5 minutes. Adjust mix if necessary with additional Sto BTS Xtra or water and remix to a uniform trowel consistency. Avoid retempering. Keep mix ratio consistent. Do not exceed maximum amount of water in mix ratio. D. Sto Flexyl - mix ratio with portland cement: 1:1 ratio by weight. Pour Sto Flexyl into a clean
- mixing pail. Add portland cement, mix to a uniform consistency and allow to set for approximately five minutes. Adjust mix if necessary with additional Sto Flexyl and remix to a uniform trowel consistency. Avoid retempering. Keep mix ratio consisten
- E. Sto Watertight Coat pour liquid component into a clean mixing pail. Add dry component, mix to a uniform consistency and allow to set for approximately five minutes. Adjust mix if necessary and remix to a uniform trowel consistency. Avoid retempering. Keep mix ratio
- F. Sto primer mix with a clean, rust-free high speed mixer to a uniform consistency G. Stolit - mix with a clean, rust-free high speed mixer to a uniform consistency. A small amount of water may be added to adjust workability. Limit addition of water to amount needed to achieve the finish texture.
- H. Mix only as much material as can readily be used I. Do not use anti-freeze compounds or other additives

# PART 3 - EXECUTION

3.01 ACCEPTABLE INSTALLERS A. Prequalify under Quality Assurance requirements of this specification (section 1.06 B)

- 3.02 EXAMINATION
- A. Inspect concrete and masonry substrates prior to start of application for: 1. Contamination—algae, chalkiness, dirt, dust, efflorescence, form oil, fungus, grease,
- laitance, mildew or other foreign substances Surface absorption and chalkiness
- 3. Cracks—measure crack width and record location of cracks 4. Damage and deterioration such as voids, honeycombs and spalls
- 5. Moisture content and moisture damage—use a moisture meter to determine if the surface is dry enough to receive the products and record any areas of moisture damage 6. Compliance with specification tolerances—record areas that are out of tolerance (greater than <sup>1</sup>/<sub>4</sub> inch in 8-0 feet [6mm in 2438 mm] deviation in plane)
- B. Inspect sheathing application for compliance with applicable requirement and installation in conformance with specification and manufacturer requirements: Glass Mat Faced gypsum sheathing compliant with ASTM C 1177
- 2. Exterior Grade and Exposure I wood based sheathing APA Engineered Wood Association E 30 3. Cementitious sheathing - consult manufacturer
- 4. Attachment into structural supports with adjoining sheets abutted (gapped if wood-based sheathing) and fasteners at required spacing to resist design wind pressures as determined by design professional
- 5. Fasteners seated flush with sheathing surface and not over-driven C. Report deviations from the requirements of project specifications or other conditions that might adversely affect the Air/Moisture Barrier and the EIFS installation to the General Contractor. Do not start work until deviations are corrected

### 3.03 SURFACE PREPARATION

- A. Remove surface contaminants on concrete, concrete masonry, gypsum sheathing, or
- coated gypsum sheathing surfaces B. Repair cracks, spalls or damage in concrete and concrete masonry surfaces and level concrete and masonry surfaces to comply with required tolerances
- Apply conditioner (consult Sto) by spray or roller to chalking or excessively absorptive surfaces or pressure wash to remove surface chalkiness
- D. Remove fasteners that are not anchored into supporting construction and seal holes with air barrier material E. Seal over-driven fasteners with air barrier material and install additional fasteners as
- needed to comply with fastener spacing requirement
- F. Fill large gaps between sheathing or voids around pipe, conduit, scupper, and similar penetrations with spray foam and shave flush with surface. G. Replace weather-damaged sheathing and repair or replace damaged or cracked sheathing
- 3.04 SHEATHING INSTALLATION

### A. Comply with GA-253 and with manufacturer's written instructions for gypsum sheathing. B. Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide", for types of structural-use panels and applications indicated.

3.05 EIFS INSTALLATION The air/moisture barrier described below is one set of materials in the air barrier system and the moisture protection for the structure. Installation of the air/moisture barrier must be integrated with flashing and other air and moisture barrier materials to ensure that where water is likely to penetrate the wall assembly, it will be drained to the exterior at the source of the leak. Proper air barrier connections and integration of the air/moisture barrier through proper sequencing of work and coordination of trades is necessary for a complete air barrier system and complete moisture protection.

IMPORTANT: Ensure the air/moisture barrier surface, insulation board surface, and reinforced base coat surface are free of surface contamination. Install XPS insulation board within 30 days of the application of Sto Gold Coat, or clean the surface and recoat with Sto Gold Coat.

- A. Air/Moisture Barrier Installation over Exterior or Exposure I Wood-Based Sheathing (Plywood and OSB), Glass Mat Faced Gypsum Sheathing in compliance with ASTM C
- 1177, and concrete, or concrete masonry (CMU) wall construction:
- 1. Transition Detailing with StoGuard Transition Membrane a. At floor line deflection joints up to 1 inch (25 mm) wide, and static joints and transitions such as: sheathing to foundation, dissimilar materials (i.e., CMU to frame wall), flashing shingle-lap transitions, and wall to balcony floor slab or ceiling: a.a. Apply waterproof coating (Sto Gold Coat) liberally to properly prepared surfaces with brush, roller, or spray,
- a.b. Place pre-cut lengths of StoGuard Transition Membrane centered over the transition in the wet coating. At changes in plane crease the membrane and similarly place the membrane material in the wet coating. At floor line deflection
- joints achieve a slightly concave profile (recessed into the joint) of the mem a.c. Immediately top coat the membrane with additional coating and apply pressure with brush or roller to fully embed the membrane in the coating and achieve a smooth and wrinkle-free surface without gaps or voids.
- a.d. Apply coating liberally along all top horizontal edges on walls and along all edges on balcony floor slabs to fully seal the edges. a.e. Overlap minimum 2 inches (51 mm) at ends and adhere lap seams together with
- b. At shingle lap vertical seams and vertical to horizontal intersections with minimum 2 inch (51 mm) overlap. At movement joints up to 1 inch (25 mm) wide with up to +50% movement such as masonry control joints, and through wall joints in masonry or frame construction:
- b.a. Insert backer rod sized to friction fit in the joint (diameter 25% greater than joint width). b.b. Recess the backer rod  $\frac{1}{2}$  inch (13 mm).
- b.c. Apply the waterproof coating liberally to properly prepared surfaces with brush, roller, or spray along the outer surface on each side of the joint (not in the joint). b.d. Immediately place the membrane by looping it into the joint against the backer rod
- surface to provide slack. b.e. Embed the membrane in the wet coating along the outer surface on the sides of the joint by top coating with additional coating material and applying pressure with
- a brush or roller c. At all applications, after the membrane installation is complete and the waterproof coating is dry:
- c.a. Apply a final liberal coat of the waterproof coating to all top horizontal edges on walls to ensure waterproofing integrity. Similarly apply coating at all edges on balcony floor slabs.
- c.b. Inspect the installed membrane for fish mouths, wrinkles, gaps, holes or other deficiencies. Correct fish mouths or wrinkles by cutting, then embedding the area with additional coating applied under and over the membrane. c.c. Seal gaps, holes, and complex geometries at three dimensional corners with StoGuard RapidFill or StoGuard RapidSeal.
- B. Transition Detailing with StoGuard RapidFill 1. At flashing shingle laps, and through wall penetrations such as pipes, electrical boxes,
- and scupper penetrations: a. Flashing leg or penetration flange must be seated flat against the wall surface without gaps. Apply StoGuard RapidSeal liberally with a caulking gun in a zig-zag pattern across the flashing leg or flange/wall surface seam and spread to a thickness that covers the flange and fastener penetrations and directs water away from the wall. Extend application minimum 1 inch (25 mm) onto both surfaces (flashing leg/flange and
- wall surface). b. At through wall penetrations without flanges ensure the penetrating element (i.e., pipe or scupper) is fitted snug against abutting wall surfaces. Apply a fillet bead with a caulking gun around the penetration and tool against both surfaces (penetration and wall surface) to create a bead profile that directs water away from the penetration.
- Extend application minimum 1 inch (25 mm) onto both surfaces. 2. Rough Opening Protection (select a., b., or c. for frame construction; for concrete or concrete masonry rough openings with wood bucks and similar openings with complex 3-dimensional geometry, select c. StoGuard RapidSeal):
- a. Sto Gold Fill with StoGuard Mesh: apply 9 inch (229 mm) wide StoGuard Mesh at rough openings. Immediately apply Sto Gold Fill by spray or trowel over the mesh and spread with a trowel to create a smooth surface that completely covers the mesh (refer to Sto Detail 20.20M). b. Sto Gold Coat with StoGuard Fabric: apply Sto Gold Coat liberally by spray or roller

to corners of openings, immediately place StoGuard RediCorners in the wet coating,

immediately place StoGuard Fabric in the wet coating, smooth any wrinkles with a

brush or roller, and apply additional coating over the fabric to completely embed it.

or voids. If pinholes or voids are present, seal with additional coating or StoGuard

RapidSeal (refer to Sto Detail 20.20F).

3. Sheathing Joint Treatment (select one)

seams minimum 2 inches (51 mm).

4. Air/Moisture Barrier Coating Installation

waterproof coating.

sheathing. Protect from weather until dry.

opening (refer to Sto Details 20.20R and 21.20R)

and apply additional coating over the RediCorners to completely embed them. After all

corners have been completed apply Sto Gold Coat liberally to the entire rough opening,

Overlap all seams minimum 2 inches (51 mm). Once completed top coat with additional

coating as needed to completely seal the surface. Allow to dry and inspect for pinholes

c. StoGuard RapidSeal: apply a generous bead of StoGuard RapidSeal with a caulking

gun in a zig-zag pattern along the inside and outside surface of the rough opening.

a. Sto Gold Fill with StoGuard Mesh: place 4 inch (102 mm) wide mesh centered along

sheathing joints and minimum 9 inch (229 mm) wide mesh centered and folded at

inside and outside corners. Immediately apply Sto Gold Fill by spray or trowel and

spread with a trowel to create a smooth surface that completely covers the mesh.

b. Sto Gold Coat with StoGuard Fabric: apply Sto Gold Coat liberally by spray or roller

along sheathing joints and immediately place 4 inch (102 mm) wide fabric centered

over the joints into the wet coating, and 6 inch (152 mm) wide fabric centered and

folded at inside and outside corners into the wet coating. Smooth any wrinkles with a

along sheathing joints, or apply in a zig-zag pattern across and down the joints. Spread

sheathing joint on each side. Follow the same procedure for inside and outside corners.

to a uniform thickness of 20-30 mils (0.5-0.6 mm). Spread 1 inch (25 mm) beyond the

a. Plywood and Gypsum Sheathing: apply waterproof coating by spray or roller over

b. OSB Sheathing: apply waterproof coating by spray or with a <sup>3</sup>/<sub>4</sub> inch (19 mm) nap

roller to sheathing surface to a uniform wet mil thickness of 10 mils. Protect rough

openings, joints, and parapets (Paragraph 3.04D), then apply a second coat of

sheathing surface, including the dry joint treatment, rough opening protection, and

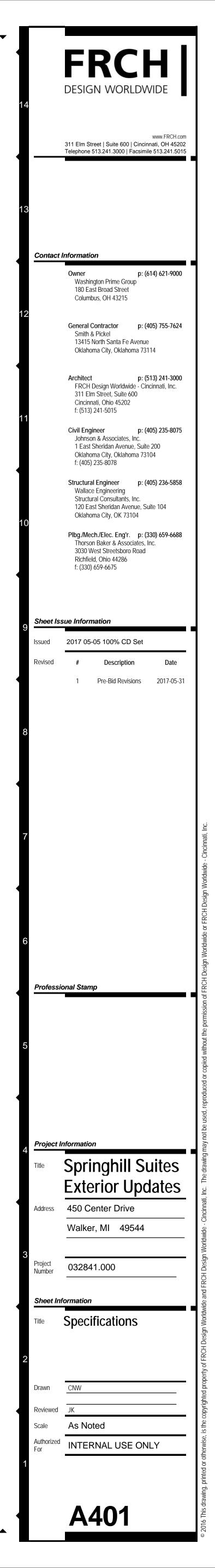
transition areas, to a uniform wet mil thickness of 10 mils in one coat. Use  $\frac{1}{2}$  inch (13

mm) nap roller for plywood. Use 3/4 inch (19 mm) nap roller for glass mat faced gypsum

brush or roller and apply additional coating to completely embed the fabric. Overlap

c. StoGuard RapidFill: apply a thick bead of StoGuard RapidFill with a caulking gun

Spread with a 6 inch (152 mm) wide plastic drywall knife all the way around the





a. Ensure the base coat surface or primed base coat is free of surface before commencing the finish application. b. Apply finish directly over the base coat or primed base coat when spray or stainless steel trowel, depending on the finish specified. For rules for application of finish: b.1. Avoid application in direct sunlight. b.2. Apply finish in a continuous application, and work to an archite

- b.3. Weather conditions affect application and drying time. Hot or working time and accelerate drying. Adjustments in the sched required to achieve desired results. Cool or damp conditions and retard drying and may require added measures of protect
- dust, dirt, rain and freezing. Adjust work schedule and provid b.4. Do not install separate batches of finish side-by-side. b.5. Do not apply finish into or over sealant joints. Apply finish to
- onlv. b.6. Do not apply finish over irregular or unprepared surfaces, or compliance with the requirements of the project specifications

3.06 PROTECTION A. Provide protection of installed materials from water infiltration into or bel

 B. Provide protection of installed materials from dust, dirt, precipitation, free high humidity until they are fully dry.

- 3.07 CLEANING, REPAIR AND MAINTENANCE
- A. Clean and maintain the EIFS for a fresh appearance and to prevent wat behind the system. Repair cracks, impact damage, spalls or delamination B. Maintain adjacent components of construction such as sealants, window flashing, to prevent water entry into or behind the EIFS and anywhere in C. Refer to Sto reStore Repair and Maintenance Guide (reStore Program)
- information on restoration cleaning, repairs, recoating, resurfacing and re-cladding

Q

SECTION 072421 - SURFACE PREPARATION FOR EIFS

PART 1 - GENERAL

- 1.0 Related Documents
- A. ASTM D 4258, Standard Practice for Surface Cleaning of Concrete for B. SSPC-SP 13/NACE 6, Surface Preparation of Concrete
- C. ICRI No. 03732, Selecting and Specifying Concrete Surface Preparation Coatings, and Polymer Overlays
- D. Sto Corp., StoTherm® EIFS Reference Guide: Repair and Maintenance

PART 2 - PRODUCTS 2.0 Materials - Cleaning Solutions

- 1. Mix and use commercially available cleaning solutions in accordance product manufacturer's instructions.
- Refer technical questions about specific commercial cleaning product product manufacturer.
- 3. Use and dispose of cleaning solutions and rinse water in accordance regulations 4. DO NOT USE solvent based cleaners (acetone, gasoline, ketones, m
- turpentine) B. Mild Detergent Wash
- 1. Solution of 1-2 cups tri-sodium-phosphate (TSP) or TSP substitute p 2. General Purpose Cleaner by Wind-lock Corp., www.wind-lock.com
- 3. Wash Down<sup>™</sup> by Demand Products, www.demandproducts.com 4. EIFS Clean 'N Prep by PROSOCO, www.prosoco.com 5. Other commercial general cleaners as recommended by the cleaning for the surface to be cleaned.
- C. Efflorescence Removal
- 1. Efflorescence and Scale Remover, by Demand Products 2. Sentry Efflorescence and Scale Remover, by Wind-lock Corp. Other commercial efflorescence cleaners as recommended by the cle
- manufacturer for the surface to be cleaned. D. Algae and Mildew Removal: 1. Solution of 1/2 to 1 quart household bleach to 1 gallon of water (may b
- detergent solution for general cleanin 2. Miracle Mildew Remover by Wind-lock Corp. 3. Other commercial algae and mildew cleaners as recommended by th manufacturer for the surface to be cleaned. (Note: bleach is not require are not present, but existing algae or mildew will recur if bleach solution
- 1. The techniques described in this section may be used on painted or stucco or EIFS surfaces. All techniques are not necessarily appropria Test method and material in an inconspicuous area to verify technique
- be used. 3. Use the least aggressive means that produces effective results. 4. Use methods in compliance with applicable local regulations.
- Protect adjacent construction, property and landscaping from overspray solutions are used. 6. Follow applicable regulations for personal protective equipment when
- B. Application of cleaning solutions 1. Commercial cleaning products: Select the appropriate cleaning soluti accordance with the cleaning solution manufacturers recommendatio with clean water to remove all residue and surface contaminants.
- 2. Generic mild detergent wash: a. Apply mild detergent solution to the wall area to be cleaned. b. Rinse thoroughly with clean water to remove all residue and surface 3. Generic algae and mildew removal: Apply algae and mildew removal solution and allow to soak for mildew
- (Reapplication may be necessary for severe growth). b. Use hand-scrubbing technique to remove streaking or other loca c. Rinse thoroughly using clean water to remove all residue and su Hand-Scrubbing
- 1. Use hand scrubbing technique for localized stubborn stains that are r pressure washing techniques or otherwise require special treatment.
- 2. Use soft to medium bristled brush 3. Avoid overly aggressive scrubbing which could damage the existing 4. DO NOT USE stiff-bristled or wire brushes
- D. Pressure Washing (as means of cleaning existing coating) 1. Use cool or warm water. DO NOT USE steam or high temperature me coatings are to remain in-place 2. Use minimum 30 degree fan tip
- Determine distance from wall and pressure required to provide satisfa damage to existing coatings or substrates based on test area. a. Use pressure in the range of 2500 psi to 3000 psi for coatings a substrates (concrete, masonry, and stucco), unless undesirable effe damage to existing coating occurs, adjust pressure, distance of tip f angle to achieve satisfactory results.
- b. DO NOT USE high pressure on EIFS claddings. Limit pressure when EIFS is the substrate. Determine if architectural features are foam shapes to protect ag damage in cases where they are attached tos olid substrates such
- or concrete. Limit pressure to 500 psi, maximum, for foam trim feature . Pressure Washing (as a means of removing existing coating layers) 1. Determine pressure, fan tip angle and tip distance from wall as requir coatings or excess coating applications on solid substrates.
- 2. Verify that the technique does not produce damage to the substrate necessarv. Dispose of rinse-water and waste in accordance with appropriate local

(Note: A chemical paint stripper may be an option to improve efficiency in com pressure washing when existing coatings are to be removed. Consult with the manufacturer for proper use and disposal of rinse-water and waste.) END OF SECTION 072421

### SECTION 072422 - REPAIR OF EIFS WALL ASSEMBL STO reSTORE LEVEL 1 OR LEVEL 2 Note: This specification addresses any portions of the EIFS system in poor co

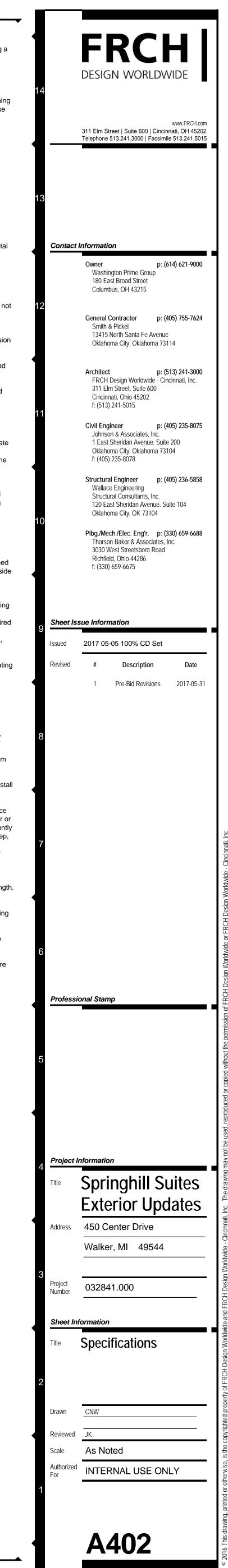
repair. Proceed only after completing surface preparation activities identified in ᡔᠬ᠇ᠬ᠇ᠬ᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇᠇

- PART 1 GENERAL 1.01 SUMMARY
- A. Repair distress and construction deficiencies of exterior insulation and fi
- cladding. B. Repair nonstructural EIFS base coat and finish.

C. Repair flashing and waterproofing deficiencies at EIF system termination D. Resurface wall to provide uniform appearance in accordance with owner 1. Note: existing EIFS will receive StoColor Acryl Plus as specified in Section final finish. See elevations for locations. The finish information contained here areas of repair. Areas of repair shall be refinished per this specification to ma

- construction prior to application of final finish specified in other locations. 1.02 SUBMITTALS
- A. EIFS, repair materials and coating manufacturers' specifications, details, instal
- 1.03 REFERENCES
- A. ASTM Standards 1. ASTM C 578, Specification for Foam Plastic Insulation
- 2. ASTM C 920, Specification for Elastomeric Joint Sealants 3. ASTM C 1382, Spcification for Sealants for EIFS
- 4. ASTM E 2430, Specification for EIFS Reinforcing Mesh
- 5. ASTM E 2568, Specification for EIFS 6. ASTM E 2570, Specification for Water-resistive Barrier Coatings
- B. Other References 1. Sto Specification RC 100, reStore Guideline Cleaning Specification fo
- 2. Sto Therm EIFS Reference Guide: Repair and Maintenance Sto Creativ Brick Finish for StoTherm Exterior Insulation and Finish System

N	<u>M L K</u>	J H G	F E D	C B A
• f surface contamination	1.04 DESIGN REQUIREMENTS A. A qualified engineer, architect or repair contractor shall provide the services and details listed	2.11 SEALANT A. Sealant shall be low-modulus, comply with ASTM C920, ASTM C 1382 and be	SECTION 07_6200 - SHEET METAL FLASHING AND TRIM	PART 2 - PRODUCTS 2.1 SHEET METALS
when dry. Apply finish by d. Follow these general	<ul> <li>in this section.</li> <li>B. Determine repair scope and detail design requirements based on inspection of the field conditions.</li> </ul>	recommended for use with EIFS by the sealant manufacturer. 2.12 MIXING	PART 1 - GENERAL 1.1 SUMMARY A. Section Includes:	<ul> <li>A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.</li> <li>B. Aluminum Sheet: ASTM B 209, alloy as standard with manufacturer for finish required, with</li> </ul>
architectural break in the	<ul> <li>C. Provide crack repair detail for cracks not wider than 1/16-inch (1.6 mm) nominal width.</li> <li>D. Provide crack repair detail for cracks wider than 1/16-inch (1.6 mm) but not wider than 1/8-inch (3.2 mm).</li> </ul>	<ul><li>A. Mix in accordance with manufacturer's printed instructions.</li><li>B. Mix cementitious products with clean, potable water.</li></ul>	1. Through wall flashing	temper as required to suit forming operations and performance required. 2.3 MISCELLANEOUS MATERIALS A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings,
ot or dry conditions limit	E. Provide flashing installation, repair and/or replacement details for applicable conditions and indicate locations of each repair on submittals. Flashing remediation shall be based on	PART 3 - EXECUTION	<ul><li>A. Product Data: For each type of product indicated.</li><li>1.3 INFORMATIONAL SUBMITTALS</li></ul>	separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal unless otherwise
cheduling of work may be ions extend working time rotection against wind,	standard flashing requirements listed below and indications of distress or leakage observed during inspection. 1. Provide head flashing above all window and door openings.	<ul> <li>3.01 ACCEPTABLE INSTALLERS</li> <li>A. Prequalify repair contractor under Quality Assurance requirements of this specification(section 1.05.B).</li> </ul>	<ul> <li>A. Warranty: Sample of special warranty.</li> <li>1.4 CLOSEOUT SUBMITTALS</li> <li>A. Maintenance data.</li> </ul>	<ul> <li>indicated.</li> <li>B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by</li> </ul>
provide protection.	<ol> <li>Provide flashing at the bottom of the EIFS system.</li> <li>Provide flashing at floor line expansion joints in multi-story construction.</li> </ol>		<ul> <li>1.5 QUALITY ASSURANCE</li> <li>A. Sheet Metal Flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.</li> </ul>	manufacturer of primary sheet metal. 1. General: self-drilling screws, gasketed, with hex-washer head.
h to outside face of wall s, or surfaces not in	<ol> <li>Terminate EIFS minimum 2-inches (51 mm) above paved grade and roofing materials.</li> <li>Terminate EIFS minimum 6-inches (152 mm) above soil and landscaped finished grades.</li> <li>Provide metal cap flashing for parapets. Cap flashing shall be sloped to drain water onto</li> </ol>	<ol> <li>Contamination - algae, chalkiness, dirt, dust, efflorescence, form oil, fungus, grease, laitance, mildew or other foreign substances.</li> </ol>	<ul><li>1.6 WARRANTY</li><li>A. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to</li></ul>	<ul> <li>a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.</li> <li>b. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching</li> </ul>
ations.	<ul><li>the roof system.</li><li>7. Provide metal flashing for non-vertical or low slope projections to drain water away from the wall exterior.</li></ul>	<ol> <li>Surface absorption and chalkiness.</li> <li>Cracks - measure crack width and record location of cracks.</li> <li>Damage and deterioration.</li> </ol>	repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within 20 years from date of Substantial Completion.	internal gutter width. 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel. C. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound
r behind them. n, freezing and continuous	<ul> <li>F. Integrate all flashing repair and replacement with the water-resistive barrier system to provide direct and continuous drainage to the exterior of the wall.</li> <li>G. Provide back wrap EIFS terminations at grade, expansion joints, and perimeters of wall</li> </ul>	<ol> <li>Moisture content and moisture damage - use a moisture meter to determine if the surface is dry enough to recieve finish. record any areas of moisture damage.</li> <li>Compliance with specification tolerances - record areas that are greater than 1/4 inch in</li> </ol>		<ul> <li>sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.</li> <li>2.4 FABRICATION, GENERAL</li> </ul>
	openings and mechanical penetrations. Provide minimum 1/2" wide space between the back wrapped insulation and window/door frames. Install backer rod and sealant joint at	8'-0" deviation in plane. B. Establish clear understanding of the repair scope and process with the mechanics that will		A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal
t water entry into and nation promptly. ndows, doors, and	<ul> <li>perimeters of window, doors and mechanical penetrations.</li> <li>H. Indicate on submittal drawings the locations where resurfacing, refinishing, and/or recoating is required.</li> </ul>	perform the work for each individual location. 3.03 SELECTIVE DEMOLITION		<ul><li>thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.</li><li>1. Obtain field measurements for accurate fit before shop fabrication.</li></ul>
ere into the wall assembly am) for detailed and refinishing, or	<ul> <li>Provide detail drawings consistent with Sto guideline details and Sto product installation instructions.</li> <li>J. Where lath is cut to facilitate repairs, wire-tie replacement lath to surrounding lath with</li> </ul>	<ul><li>A. Remove and replace EIFS in areas requiring localized repair and as indicated on the project drawings.</li><li>B. Use hearing, eye, ear and respiratory personal protective equipment when performing</li></ul>		<ol> <li>Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems</li> </ol>
and remnisting, or	1/2-inch(12.5 mm) overlap. K. As an option to flashing as noted in 1.04 E7, apply waterproof base coat with reinforcing	demolition. C. Provide adequate protection to persons and property from potential falling debris from		<ol> <li>Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.</li> </ol>
	mesh to standard EIFS base coat on the top surfaces of projecting elements and immediately above and below Projecting elements. Slope projecting elements sufficiently to provide drainage to the exterior. Protect these surfaces with horizontal grade coating.	<ul> <li>demolition and repair construction.</li> <li>D. Comply with local environmental regulations with regard to handling and disposal of construction waste produced by selective EIFS demolition.</li> </ul>		<ul><li>B. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant.</li><li>C. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion</li></ul>
	1.05 QUALITY ASSURANCE A. Manufacturer's requirements	<ul> <li>E. Comply with StoTherm EIFS Repair and Maintenance Guide available at www.stocorp.com</li> <li>F. Limit the depth of cuts through the EIFS lamina into the insulation board to prevent damage of the substrate.</li> </ul>		joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints. D. Fabricate cleats and attachment devices from same material as accessory being anchored
for Coating	<ol> <li>EIFS material manufacturer shall be experienced provider of cementitious and polymer-based materials for use in EIFS construction and repair for minimum 25 years.</li> </ol>	<ul> <li>G. Remove and replace damaged substrate as required by conditions that may become evident as a result of the demolition process.</li> </ul>		or from compatible, noncorrosive metal. E. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with
ration for Sealers,	<ol> <li>EIFS manufacturer shall have a manufacturing quality control system that is certified to comply with ISO 9001-2008 and an environmental quality management system certified to comply with ISO 14001-2004.</li> </ol>	3.04 FLASHING REPLACEMENT A. Repair flashing and/or correct conditions in locations indicated on the project drawings and		elastomeric sealant unless otherwise recommended by sealant manufacturer for intended uRevet joints where necessary for strength.
ance	<ul> <li>B. Contractor requirements</li> <li>1. Contractor shall be licensed and insured and shall have been engaged in EIFS and EIFS repair construction for minimum three years.</li> </ul>	as described in section 1.04 of this specification. B. Remove EIFS in accordance with section 3.01 of this specification. C. Remove enough area to permit proper installation of flashing as detailed in Sto Corp.		<ul><li>2.5 WALL SHEET METAL FABRICATIONS</li><li>A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not</li></ul>
ance with the cleaning	<ol> <li>Contractor shall be knowledgeable in the proper handling, use and installation of Sto materials.</li> <li>Contractor shall employ skilled mechanics who are experienced and knowledgeable in the</li> </ol>	<ul><li>guideline details for water-resistive barrier and EIFS construction (available at www.stocorp.com).</li><li>D. Inspect the condition of the water-resistive barrier membrane and transition materials.</li></ul>		exceeding 12-foot- long, sections, under copings, at shelf angles, and where indicated. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall
oducts to the cleaning	<ul><li>repair procedures and requirements of the specified project.</li><li>4. Contractor shall have completed minimum three projects of similar size, scope and</li></ul>	<ul><li>E. Repair or replace damaged water resistive barrier system components.</li><li>F. Install replacement components in a sequence and manner to provide shingle-laps and</li></ul>		openings. Form with 2-inch- high, end dams where flashing is discontinuous. Fabricate from the following materials: 1. Stainless Steel: 0.016 inch thick.
ance with applicable local	<ul><li>complexity to the project being specified.</li><li>5. Contractor shall provide the proper equipment, manpower and supervision on the job site to perform the repair procedures in accordance with Sto's published repair specifications,</li></ul>	provide a continuous path for moisture drainage to the exterior of the wall via the flashing. G. Install new flashing components such that the completed repair will comply with Sto Corp. guideline details for EIFS construction.		B. Opening Flashings in Frame Construction: Fabricate head, sill and similar flashings to extend minimum 4 inches beyond wall openings or as indicated on drawings. Form head and sill flashing with 2-inch- high, end dams that are sealed. Fabricate from the following
es, mineral oils, or	applicable Sto details and the contract documents. C. Inspection requirements	<ul> <li>H. Mix and apply EIFS materials in accordance with printed instructions for the products being used.</li> </ul>		materials: 1. Aluminum: 0.032 inch thick.
ute per gallon of warm	<ol> <li>Quality control inspections shall be provided for by the owner or owner's representative.</li> <li>Inspectors shall be qualified by experience to evaluate field conditions before and during the repair process and shall be familiar with the specified repair procedures prior to</li> </ol>	3.05 EIFS DAMAGE REPAIR A. Perform repairs in accordance with StoTherm EIFS Reference guide: Repair and		EXECUTION 2.6 UNDERLAYMENT INSTALLATION A. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free.
m	commencement of work. 3. Inspections shall be provided at key intervals during each repair. 4. Inspect locations for flashing repair and other locations where existing EIFS must be	Maintenance: (available at www.stocorp.com) 1. Repair impact damage to EIFS including damaged substrate, insulation, base coat, reinforcing mesh and finish in locations where damage is present. Determine the exact		Comply with temperature restrictions of underlayment manufacturer for installation; use primer rather than nails for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side
aning aterial manufacturer	removed after demolition of the EIFS is completed and before any existing flashing is removed. Verify that the proposed repair is constructible and will function in the manner	scope of individual repairs based on inspection at the time of selective demolition. 2. Repair cracks in EIFS finish and lamina where cracks occur.		edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days. 2.7 INSTALLATION, GENERAL
	<ul><li>intended based on the visible conditions. Resolve any visible construction detail conflicts with the repair designer before allowing the contractor to proceed with the repair.</li><li>5. Inspect the condition of the water-resistive barrier and transition elements for visible</li></ul>	3.06 SEALANT JOINT REPAIR A. Remove damaged and worn sealant at joints in EIFS in accordance with StoTherm EIFS		A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement so that completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight. Use fasteners, solder,
ne cleaning material	<ul><li>evidence of material integrity and continuity of the system.</li><li>6. Inspect the conditions of newly installed or replaced flashing, water-resistive barrier components before installing the replacement installation. Verify that flashing and</li></ul>	Reference Guide:Repair and Maintenance. 1. Protect surrounding EIFS from damage during removal of existing sealant. 2. Replace esalant with approved low-modulus material recommended by the sealant		<ul> <li>welding rods, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.</li> <li>1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform,</li> </ul>
nay be added to TSP	water-resistive barrier installation is in accordance with the repair detail design. Verify visible continuity of the water-resistive barrier system to direct water to the exterior of the wall via the flashing.	<ul><li>manufacturer for use with EIFS.</li><li>3. Install sealant in accordance with sealant manufacturer's publised installation instructions for use with EIFS materials. Use sealant primer recommended by the sealant</li></ul>		<ul><li>neat seams with minimum exposure of solder, welds, and sealant.</li><li>Install sheet metal flashing and trim to fit substrates and to result in watertight</li></ul>
by the cleaning material required if algae or mildew	<ol> <li>Inspect the final appearance of each repair location to verify compliance with owner requirements.</li> </ol>	manufacturer on base coat surface if specified by the sealant manufacturer.		<ul><li>performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.</li><li>3. Space cleats not more than 12 inches apart. Anchor each cleat with two fasteners.</li></ul>
solution is not used)	1.06 DELIVERY, STORAGE AND HANDLING A. Deliver all materials in their original sealed containers bearing manufacturer's name and	<ul><li>3.07 SURFACE REPAIR AND RECOATING</li><li>A. Surface leveling for finish texture change:</li><li>1. Apply unreinforced skim coat to existing finish surfaces to level surface in preparation for</li></ul>		<ul><li>Bend tabs over fasteners.</li><li>4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.</li></ul>
d or coated concrete, opriate for all substrates.	<ul><li>product identification.</li><li>B. Protect liquid products (pails) from freezing and temperatures greater than 90 degrees F (32 degrees C). Do not store in direct sunlight.</li></ul>	new finish application. a. Sto RFP a.a. Apply Sto RFP to existing finish and pull tight to fill low areas in finish and		<ol> <li>Install sealant tape where indicated.</li> <li>Torch cutting of sheet metal flashing and trim is not permitted.</li> <li>Metal Protection: Where dissimilar metals will contact each other or corrosive substrates,</li> </ol>
niques and materials to	<ul> <li>C. Protect portland cement based materials (bag products) from moisture and humidity. Store under cover and off of the ground in a dry location.</li> </ul>	provide flat surface to receive new textured finish. a.b. Allow Sto RFP to fully dry before applying finish.		protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.
erspray where cleaning	1.07 PROJECT/SITE CONDITIONS A. Apply materials only when surface and ambient temperatures are above 40 degrees F (4	<ul> <li>b. Sto BTS Xtra</li> <li>b.a. Apply Sto BTS Xtra over textured cementitious finish and pull tight to fill low areas in finish and provide flat surface to receive new textured finish.</li> </ul>		<ol> <li>Coat back side of uncoated aluminum and stainless-steel sheet metal flashing and trim with bituminous coating where flashing and trim will contact ferrous metal, or cementitious construction.</li> </ol>
when performing cleaning.	<ul><li>degrees C) and are expected to remain above 40 degrees F (4 degrees C) for 24 hours after application.</li><li>B. Provide supplementary heat for installation in temperatures less than 40 degrees F (4</li></ul>	<ul> <li>b.b. Allow Sto Sto BTS Xtra to fully dry before applying finish.</li> <li>B. Skim Coat with additional mesh to provide impact resistance: <ol> <li>Apply glass-fiber mesh reinforced base coat in accordance with the applicable Sto</li> </ol> </li> </ul>		<ol> <li>Underlayment: Where installing metal flashing directly on cementitious substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene sheet.</li> </ol>
olution and apply in dations. Rinse thoroughly	degrees C). C. Provide protection of surrounding areas and adjacent surfaces from spillage, splatter,	Insulation Wall Cladding Specfication for the products and system being used. C. Skim Coat Surface-Applied Waterproofing		C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or
	overspray or other unintended contact with the materials that are being applied. 1.08 COORDINATION AND SCHEDULING	<ul> <li>D. Apply glass fiber mesh reinforced waterproof base coat to required areas.</li> <li>1. StoFlexyl</li> <li>2. Sto Watertight Coat</li> </ul>		intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
d surface contaminants. for minimum 15 minutes.	<ul> <li>A. Schedule repairs to permit inspections where specified in Section 1.05.</li> <li>B. Do not start repairs in an area unless sufficient work can be completed such that the area is weather-tight at the end of the work shift. Alternatively allow sufficient time before the end of</li> </ul>	3.08 FINISH A. Apply Sto finish in accordance with Sto written instruction for the specified product.		D. Fastener Sizes: Use fasteners of sizes that will penetrate wood not less than 3/4 inch for wood screws and metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
r localized growth.	the work shift to provide weather protection until work can resume. C. Coordinate with all trades involved to schedule work to result in the proper sequencing of	3.09 COATING		<ul><li>E. Seal joints as shown and as required for watertight construction.</li><li>F. Rivets: Rivet joints in uncoated aluminum where indicated and where necessary for strength.</li></ul>
are resistant to low	materials within the repair (proper lapping of water resistive system components and flashing). D. Schedule finish and coating application to large areas such that each day's application will	A. Prepare surface to receive Sto coating in accordance with Sto reStore Cleaning specification. B. Apply Sto coating in accordance with Sto written instruction for the specified product.		Retain first paragraph below for metal splash pans. 2.8 WALL FLASHING INSTALLATION A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according
ient. ting coatings.	<pre></pre>	A. SECTION 072423 - Not Used		<ul> <li>to SMACNA recommendations and as indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.</li> <li>B. Opening Flashings in Frame Construction: Install continuous head, sill, and similar flashings to</li> </ul>
re methods when existing	A Provide manufacturer's standard warranty for products used			extend 4 inches beyond wall openings. 2.9 CLEANING AND PROTECTION A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are
atisfactory results without	NOTE: Detailed product information is available at www.stocorp.com. Many different products options are presented below. All products may not be required. Product selection assistance is			installed unless otherwise indicated in manufacturer's written installation instructions. END OF SECTION 07_6200
igs applied to solid	available from your local Sto representative and Sto Corp. Technical Services for each repair, compatible with the existing EIFS.			
e effects are produced. If f tip from wall, or fan tip	<ul> <li>2.01 MANUFACTURERS</li> <li>A. Provide EIFS component materials and coatings (as applicable) from single manufacturer:</li> <li>1. Sto Corp., 3800 Camp Creek PKWY, Building 1400, Suite 120, Atlanta, GA 30331;</li> </ul>			
sure to 500 psi, maximum, ect against accidental	www.stocorp.com, 1-800-221-2397 B. Provide EIFS accessory components from qualified manufacturer.			
uch as stucco, masonry features.	<ul><li>2.02 WATER RESISTIVE BARRIER</li><li>A. Provide water-resistive barrier coating and transition membrane system.</li></ul>			
) equired to remove loose	<ol> <li>Sto Gold Coat</li> <li>Sto Gold Fill</li> <li>StoGuard RapidSeal</li> </ol>			
ate and adjust as	4. StoGuard Tape 5. StoGuard Fabric			
n combination with h the paint stripper	2.03 ADHESIVE A. Cementitious Adhesives.			
	1. BTS Plus 2. BTS Xtra 3. Primer/Adhesive-B			
BLIES	<ol> <li>Primer/Adhesive</li> <li>Sto TurboStick</li> </ol>			
or condition, needing ified in Section 072421.	<ul> <li>2.04 INSULATION BOARD</li> <li>A. Nominal 1.0 pcf Expanded Polystyrene (EPS) insulation board in compliance with ASTM E</li> <li>2430 and ASTM C 578, Type 1 requirements. (Note: minimum required thickness is 1 inch</li> </ul>			
	and maximum thickness is six inches when installed in accordance with ICC-ES ESR 1748).			
and finish system (EIFS)	2.05 BASE COAT A. Cementitious Base Coats 1. BTS Plus			
nations.	<ol> <li>2. BTS Xtra</li> <li>3. Primer/Adhesive-B</li> <li>4. Primer/Adhesive</li> </ol>			
wner's requirements. ction 072419, EIFS, as the	2.06 GLASS FIBER MESH REINFORCEMENT			
herein as intended for	<ul> <li>A. Provide alkali resistant, open weave glass fiber mesh reinforcing for surface leveling and waterproof base coat.</li> <li>1. Products:</li> </ul>			
installation instructions	<ul> <li>a. Sto Mesh – alkali-resistant, glass-fiber reinforcing mesh for use with Sto base coat products to provide crack resistance.</li> <li>b. Sto Detail Mesh – alkali-resistant, glass-fiber reinforcing mesh for use with Sto base</li> </ul>			
	<ul> <li>b. Sto Detail Mesh – alkali-resistant, glass-fiber reinforcing mesh for use with Sto base coats to provide crack resistance and at system terminations.</li> <li>c. StoGuard Mesh – self-adhesive mesh for use with Sto Gold Fill water resistive barrier</li> </ul>			
	joint and transition treatment. d. Sto Armor Mat - high impact resistant, 15 oz. per sq. yd. alkali resistant, glass-fiberreinforcing mesh.			
	2.07 ACRYLIC CRACK FILLER			
	<ul> <li>A. Provide acrylic crack filler.</li> <li>1. Products: Sto Flexible Crack Filler – acrylic-based crack filler packaged in sealant tube for use (unreinforced) in repair of cracks not wider than 1/16-inch (1.6 mm) and up to 1/8-inch</li> </ul>			
	(3.2 mm) wide with mesh reinforcement.			
on for Walls Surfaces	<ul> <li>A. Provide ASTM C 150 Type 1, Type II, or Type I-II cement for mixing with Sto Primer/Adhesive.</li> </ul>			
ish Systems	<ul><li>2.10 ARCHITECTURAL FINISH</li><li>A. Provide polymeric elastomeric or acrylic finish. Color and texture to match existing.</li></ul>			



	PAF	CTION 07_7100 - ROOF SPECIALTIES RT 1 - GENERAL SUMMARY	B. Gutters: Manufactured in uniform section lengths not exceeding 12 feet, with matching corner units, ends, outlet tubes, and other accessories. Elevate back edge at least 1 inch above front edge. Furnish flat-stock gutter straps, gutter brackets, expansion joints, and
14		. Section Includes: 1. Copings	<ul><li>expansion-joint covers fabricated from same metal as gutters.</li><li>1. Fabricate from the following exposed metal:</li></ul>
1-4		<ol> <li>Roof-edge flashings</li> <li>Reglets and counterflashings</li> </ol>	<ul> <li>a. Formed Aluminum: 0.040 inch thick.</li> <li>2. Gutter Profile: Formed box gutter.</li> </ul>
		4. Roof edge drainage systems PERFORMANCE REQUIREMENTS	<ol> <li>Corners: Factory mitered and mechanically clinched and sealed watertight.</li> <li>Gutter Supports: Manufacturer's standard supports as selected by Architect with finish matching the gutters.</li> </ol>
		. Comply with the performance requirements of Section 07_5423 "TPO Roofing System".	C. Downspouts: Plain rectangular complete with mitered elbows, manufactured from the following exposed metal. Furnish with metal hangers, from same material as downspouts,
		ACTION SUBMITTALS Product Data: For each type of product indicated. Samples: For each exposed product and for each color and texture specified.	and anchors. 1. Formed Aluminum: 0.040 inch thick.
	1.4	CLOSEOUT SUBMITTALS Maintenance data.	<ul> <li>D. Aluminum Finish: Three-coat fluoropolymer.</li> <li>2. Color: As indicated on drawings or as selected by Architect from manufacturer's full range</li> </ul>
13	1.5		<ul> <li>2.9 REGLETS AND COUNTERFLASHINGS</li> <li>A. Manufacturers: Subject to compliance with requirements, available manufacturers offering</li> </ul>
		agrees to repair finish or replace roof specialties that show evidence of deterioration of factory-applied finishes within 20 years from date of Substantial Completion.	products that may be incorporated into the Work include, but are not limited to, the following 1. <u>Castle Metal Products</u> .
	PAF	<ul> <li>See Section 07_5423 for TPO Roofing System warranties including roof specialities.</li> <li>RT 2 - PRODUCTS EXPOSED METALS</li> </ul>	<ol> <li><u>Cheney Flashing Company</u>.</li> <li><u>Fry Reglet Corporation</u>.</li> <li><u>Heckmann Building Products Inc</u>.</li> </ol>
	2.1 A	<ul> <li>Aluminum Sheet: ASTM B 209, alloy as standard with manufacturer for finish required, with temper to suit forming operations and performance required.</li> </ul>	<ol> <li><u>Hickman Company, W. P</u>.</li> <li>Keystone Flashing Company, Inc.</li> </ol>
		<ol> <li>Surface: Smooth, flat finish.</li> <li>Exposed Coil-Coated Finishes: Prepare, pretreat, and apply coating to exposed metal</li> </ol>	<ol> <li>Metal-Era, Inc.</li> <li>Metal-Fab Manufacturing, LLC.</li> </ol>
12		surfaces to comply with coating and resin manufacturers' written instructions. CONCEALED METALS	<ul> <li>9. <u>MM Systems Corporation</u>.</li> <li>B. Reglets: Manufactured units formed to provide secure interlocking of separate reglet and counterflashing pieces, from the following exposed metal:</li> </ul>
		<ul> <li>Aluminum Sheet: ASTM B 209, alloy and temper recommended by manufacturer for type of use and structural performance indicated, mill finished.</li> <li>Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 coating designation.</li> </ul>	<ol> <li>Formed Aluminum: 0.050 inch thick.</li> <li>Corners: Factory mitered and mechanically clinched and sealed watertight.</li> </ol>
	2.3	UNDERLAYMENT MATERIALS . Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of	<ol> <li>Surface-Mounted Type: Provide reglets with slotted holes for fastening to substrate, wit neoprene or other suitable weatherproofing washers, and with channel for sealant at top</li> </ol>
		slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when	edge. C. Counterflashings: Manufactured units of heights to overlap top edges of base flashings by inches and in lengths not exceeding 12 feet designed to snap into reglets or
		recommended by underlayment manufacturer. 1. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F .	through-wall-flashing receiver and compress against base flashings with joints lapped, from the following exposed metal:
44		<ol> <li>Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F . MISCELLANEOUS MATERIALS</li> <li>General: Provide materials and types of fasteners, protective coatings, sealants, and other</li> </ol>	<ol> <li>Formed Aluminum: 0.032 inch thick.</li> <li>Accessories:</li> <li>Elevible Elevible Elevible Receiver Provide recilient plactic or subher accessories to accure</li> </ol>
11		miscellaneous items required by manufacturer for a complete installation. Fasteners: Manufacturer's recommended fasteners, suitable for application and designed to	<ol> <li>Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where reglet is provided separate from metal counterflashing.</li> </ol>
		meet performance requirements. Furnish the following unless otherwise indicated: 1. Exposed Penetrating Fasteners: Gasketed screws with hex washer heads matching	<ol><li>Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing lower edge.</li></ol>
		<ul><li>color of sheet metal.</li><li>2. Fasteners for Aluminum: Aluminum or Series 300 stainless steel.</li></ul>	<ul> <li>E. Aluminum Finish: Three-coat fluoropolymer.</li> <li>3. Color: As selected by Architect from manufacturer's full range matching adjacent wall</li> </ul>
	C	<ol> <li>Fasteners for Zinc-Coated (Galvanized) Steel Sheet: Series 300 stainless steel or hot-dip zinc-coated steel according to ASTM A 153/A 153M or ASTM F 2329.</li> <li>Elastomeric Sealant: ASTM C 920, elastomeric polymer sealant of type, grade, class, and</li> </ol>	finish. PART 3 - EXECUTION
		<ul> <li>Lastometic Sealant: ASTM C 920, elastometic polymet sealant of type, grade, class, and use classifications required by roofing-specialty manufacturer for each application.</li> <li>Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant;</li> </ul>	<ul><li>3.1 INSTALLATION, GENERAL</li><li>A. General: Install roof specialties according to manufacturer's written instructions. Anchor</li></ul>
10		polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.	roof specialties securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items
		<ul> <li>Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.</li> <li>Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for</li> </ul>	<ul><li>as required to complete roof-specialty systems.</li><li>1. Install roof specialties level, plumb, true to line and elevation; with limited oil-canning an without warping, jogs in alignment, buckling, or tool marks.</li></ul>
		application. MANUFACTURERS	<ol> <li>Provide uniform, neat seams with minimum exposure of solder and sealant.</li> <li>Install roof specialties to fit substrates and to result in watertight performance. Verify</li> </ol>
	A	. General: Provide roof specialities from manufacturers approved by the roofing manufacturer, where required to achieve comprehensive roof warranties. Roof warranties as specified in Section 07_5423 "TPO Roofing System".	<ul> <li>shapes and dimensions of surfaces to be covered before manufacture.</li> <li>4. Torch cutting of roof specialties is not permitted.</li> </ul>
		COPINGS . Copings: Manufactured coping system consisting of formed-metal coping cap in section	<ol> <li>Install underlayment with adhesive for temporary anchorage. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches</li> <li>B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals</li> </ol>
9		lengths not exceeding 12 feet, concealed anchorage; corner units, end cap units, and concealed splice plates with same finish as coping caps.	from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
		<ol> <li>Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:</li> </ol>	<ol> <li>Coat concealed side of uncoated aluminum and stainless-steel roof specialties with bituminous coating where in contact with ferrous metal, or cementitious construction.</li> <li>Underlayment: Where installing metal flashing directly on cementitious substrates, insta</li> </ol>
	a. b.	the following: Architectural Products Company . ATAS International, Inc.	a course of self-adhering, high-temperature sheet underlayment. C. Expansion Provisions: Allow for thermal expansion of exposed roof specialties.
	c. d.	Hickman Company, W. P . Johns Manville .	<ol> <li>Space movement joints at a maximum of 12 feet with no joints within 18 inches of corners or intersections unless otherwise shown on Drawings</li> </ol>
	e. f. Me	Metal-Era, Inc . etal-Fab Manufacturing, LLC .	<ol> <li>When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures.</li> </ol>
	g.	MM Systems Corporation . 2. Coping-Cap Material: Formed aluminum, thickness as required to meet performance	<ul> <li>D. Fastener Sizes: Use fasteners of sizes that will penetrate wood blocking not less than 3/4 inforthwood screws and metal deck substrate not less than recommended by fastener</li> </ul>
8	a.	requirements. Finish: Three-coat fluoropolymer.	manufacturer to achieve maximum pull-out resistance. E. Seal joints with sealant as required by roofing-specialty manufacturer.
	b. c.	<ul> <li>Color: As indicated on drawings or as selected by Architect from manufacturer's full range.</li> <li>Style: Basis of Design: Presto Lock - Tapered (Johns Manville)</li> <li>3. Corners: Factory mitered and continuously welded.</li> </ul>	<ul> <li>F. Seal joints as required for watertight construction. Place sealant to be completely conceale in joint. Do not install sealants at temperatures below 40 deg F</li> <li>3.2 COPING INSTALLATION</li> </ul>
		<ol> <li>Coping-Cap Attachment Method: Snap-on, fabricated from coping-cap material.</li> <li>Snap-on-Coping Anchor Plates: Concealed, galvanized-steel sheet, 12 inches wide,</li> </ol>	<ul> <li>A. Install cleats, anchor plates, and other anchoring and attachment accessories and devices with concealed fasteners.</li> </ul>
		with integral cleats.	<ul><li>B. Anchor copings to meet performance requirements.</li><li>3. Interlock face and back leg drip edges of snap-on coping cap into cleated anchor plates</li></ul>
	2.7 A	<ul> <li>ROOF-EDGE FLASHINGS</li> <li>Canted Roof-Edge Fascia: Manufactured, two-piece, roof-edge fascia consisting of snap-on metal fascia cover in section lengths not exceeding 12 feet and a continuous formed</li> </ul>	anchored to substrate at manufacturer's required spacing that meets performance requirements. 3.3 ROOF-EDGE FLASHING INSTALLATION
7		galvanized-steel sheet cant, 0.028 inch thick, minimum, with extended vertical leg terminating in a drip-edge cleat. Provide matching corner units.	A. Install cleats, cants, and other anchoring and attachment accessories and devices with concealed fasteners.
		1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to,	<ul> <li>B. Anchor roof edgings with manufacturer's required devices, fasteners, and fastener spacing to meet performance requirements.</li> <li>A. DOOD EDODE DEALWACE SYSTEM INSTALLATION.</li> </ul>
	a.	the following: Architectural Products Company.	<ul> <li>3.4 ROOF-EDGE DRAINAGE-SYSTEM INSTALLATION</li> <li>A. General: Install components to produce a complete roof-edge drainage system according t manufacturer's written instructions.</li> </ul>
	b. c. d.	<u>ATAS International, Inc</u> . <u>Hickman Company, W. P</u> . Johns Manville .	B. Gutters: Join and seal gutter lengths. Allow for thermal expansion. Attach gutters to firmly anchored gutter supports spaced not more than 24 inches apart. Attach ends with rivets an
	e.	Metal-Era, Inc. tal-Fab Manufacturing, LLC.	<ul> <li>seal with sealant to make watertight. Slope to downspouts.</li> <li>C. Downspouts: Join sections with manufacturer's standard telescoping joints. Provide hangers with fasteners designed to hold downspouts securely to walls and 1 inch away from</li> </ul>
6	g.	<u>MM Systems Corporation</u> . 2. Fascia System: Formed Aluminum: Thickness as required to meet performance	walls; locate fasteners at top and bottom and at approximately 60 inches o.c. D. Parapet Scuppers: Install scuppers where indicated through parapet. Continuously suppor
	a.	requirements. Finish: Three-coat fluoropolymer.	scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.
	b. c.	Color: As indicated on drawings or as selected by Architect from manufacturer's full range . Style: Basis of Design: Presto Lock Fascia System (Johns Manville)	<ul> <li>E. Conductor Heads: Anchor securely to wall with elevation of conductor top edge 1 inch belo gutter discharge.</li> <li>3.5 REGLET AND COUNTERFLASHING INSTALLATION</li> </ul>
	2.8	<ol> <li>Corners: Factory mitered and continuously welded.</li> <li>Splice Plates: Concealed, of same material, finish, and shape as fascia cover.</li> <li>ROOF-EDGE DRAINAGE SYSTEMS</li> </ol>	<ul> <li>A. Surface-Mounted Reglets: Install reglets to receive flashings where flashing without embedded reglets is indicated on Drawings. Install at height so that inserted</li> </ul>
		. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:	counterflashings overlap 4 inches over top edge of base flashings. B. Counterflashings: Insert counterflashings into reglets or other indicated receivers; ensure
		<ol> <li><u>Andreas Renner KG</u>.</li> <li><u>Architectural Products Company</u>.</li> </ol>	that counterflashings overlap 4 inches over top edge of base flashings. Lap counterflashing joints a minimum of 4 inches and bed with sealant. Fit counterflashings tightly to base flashings.
5		<ol> <li><u>ATAS International, Inc</u>.</li> <li><u>Berger Building Products, Inc</u>.</li> <li><u>Contta Matal Barduata</u></li> </ol>	<ul> <li>3.6 CLEANING AND PROTECTION</li> <li>A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and</li> </ul>
		<ol> <li><u>Castle Metal Products</u>.</li> <li><u>Cheney Flashing Company</u>.</li> <li><u>Hiskman Company</u>.</li> </ol>	weathering. B. Clean and neutralize flux materials. Clean off excess solder and sealants.
		<ol> <li><u>Hickman Company, W. P</u>.</li> <li><u>Klauer Manufacturing Company</u>.</li> <li>Merchant &amp; Evans, Inc.</li> </ol>	C. Remove temporary protective coverings and strippable films as roof specialties are installed END OF SECTION 07_7100
		10. <u>Metal-Era, Inc</u> . 11. <u>Metal-Fab Manufacturing, LLC</u> .	
		12. <u>MM Systems Corporation</u> . 13. <u>National Sheet Metal Systems, Inc</u> .	
4		14. Perimeter Systems; a division of Southern Aluminum Finishing Company, Inc .	
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	and anchors.
	1. Formed Aluminum: 0.040 inch thick.
D.	Aluminum Finish: Three-coat fluoropolymer.
	2. Color: As indicated on drawings or as selected by Architect from ma
	range
2.9	REGLETS AND COUNTERFLASHINGS
Α.	Manufacturers: Subject to compliance with requirements, available manufacturers
	products that may be incorporated into the Work include, but are not limit
	1. <u>Castle Metal Products</u> .
	2. <u>Cheney Flashing Company</u> .
	3. <u>Fry Reglet Corporation</u> .
	<ol> <li><u>Heckmann Building Products Inc</u>.</li> <li><u>Hickman Company</u>, W. P.</li> </ol>
	<ol> <li><u>Keystone Flashing Company, Inc</u>.</li> </ol>
	7. <u>Metal-Era, Inc</u> .
	8. <u>Metal-Fab Manufacturing, LLC</u> .
	9. <u>MM Systems Corporation</u> .
В.	Reglets: Manufactured units formed to provide secure interlocking of se
	counterflashing pieces, from the following exposed metal:
	1. Formed Aluminum: 0.050 inch thick.
	2. Corners: Factory mitered and mechanically clinched and sealed wat
	3. Surface-Mounted Type: Provide reglets with slotted holes for fasteni
	neoprene or other suitable weatherproofing washers, and with chann
	edge.
C.	Counterflashings: Manufactured units of heights to overlap top edges of
	inches and in lengths not exceeding 12 feet designed to snap into reglets
	through-wall-flashing receiver and compress against base flashings with
	<ul><li>the following exposed metal:</li><li>1. Formed Aluminum: 0.032 inch thick.</li></ul>
П	Accessories:
D.	<ol> <li>Flexible-Flashing Retainer: Provide resilient plastic or rubber access</li> </ol>
	flexible flashing in reglet where clearance does not permit use of star
	counterflashing or where reglet is provided separate from metal coun
	2. Counterflashing Wind-Restraint Clips: Provide clips to be installed be
	counterflashing to prevent wind uplift of counterflashing lower edge.
Ε.	Aluminum Finish: Three-coat fluoropolymer.
	3. Color: As selected by Architect from manufacturer's full range match
	finish.
	T3 - EXECUTION
3.1 A.	INSTALLATION, GENERAL General: Install roof specialties according to manufacturer's written instru
А.	roof specialties securely in place, with provisions for thermal and structur
	fasteners, solder, protective coatings, separators, sealants, and other mis
	as required to complete roof-specialty systems.
	1. Install roof specialties level, plumb, true to line and elevation; with lim
	without warping, jogs in alignment, buckling, or tool marks.
	2. Provide uniform, neat seams with minimum exposure of solder and s
	3. Install roof specialties to fit substrates and to result in watertight performed
	shapes and dimensions of surfaces to be covered before manufactur
	4. Torch cutting of roof specialties is not permitted.
	5. Install underlayment with adhesive for temporary anchorage. Apply i
-	shed water, with lapped joints of not less than 2 inches
В.	Metal Protection: Protect metals against galvanic action by separating di
	from contact with each other or with corrosive substrates by painting contact bituming up applied by the participant appartice as recommended by
	bituminous coating or by other permanent separation as recommended b 1. Coat concealed side of uncoated aluminum and stainless-steel roof s
	bituminous coating where in contact with ferrous metal, or cementitio
	2. Underlayment: Where installing metal flashing directly on cementitio
	a course of self-adhering, high-temperature sheet underlayment.
C.	Expansion Provisions: Allow for thermal expansion of exposed roof spec
	1. Space movement joints at a maximum of 12 feet with no joints within
	corners or intersections unless otherwise shown on Drawings
	2. When ambient temperature at time of installation is between 40 and
	members for 50 percent movement each way. Adjust setting proport
	installation at higher ambient temperatures.
D.	Fastener Sizes: Use fasteners of sizes that will penetrate wood blocking
	inforhwood screws and metal deck substrate not less than recommended

- od screws and metal deck substrate not less than recommended by fastener acturer to achieve maximum pull-out resistance. nts with sealant as required by roofing-specialty manufacturer. ints as required for watertight construction. Place sealant to be completely concealed
- Do not install sealants at temperatures below 40 deg F G INSTALLATION cleats, anchor plates, and other anchoring and attachment accessories and devices
- ncealed fasteners. copings to meet performance requirements. Prlock face and back leg drip edges of snap-on coping cap into cleated anchor plates hored to substrate at manufacturer's required spacing that meets performance uirements
- EDGE FLASHING INSTALLATION cleats, cants, and other anchoring and attachment accessories and devices with
- led fasteners. roof edgings with manufacturer's required devices, fasteners, and fastener spacing t performance requirements.
- EDGE DRAINAGE-SYSTEM INSTALLATION : Install components to produce a complete roof-edge drainage system according to cturer's written instructions.
- Join and seal gutter lengths. Allow for thermal expansion. Attach gutters to firmly ed gutter supports spaced not more than 24 inches apart. Attach ends with rivets and th sealant to make watertight. Slope to downspouts.
- pouts: Join sections with manufacturer's standard telescoping joints. Provide s with fasteners designed to hold downspouts securely to walls and 1 inch away from
- ocate fasteners at top and bottom and at approximately 60 inches o.c. t Scuppers: Install scuppers where indicated through parapet. Continuously support r, set to correct elevation, and seal flanges to interior wall face, over cants or tapered rips, and under roofing membrane.
- ctor Heads: Anchor securely to wall with elevation of conductor top edge 1 inch below lischarge.
- T AND COUNTERFLASHING INSTALLATION -Mounted Reglets: Install reglets to receive flashings where flashing without
- ded reglets is indicated on Drawings. Install at height so that inserted flashings overlap 4 inches over top edge of base flashings. rflashings: Insert counterflashings into reglets or other indicated receivers; ensure unterflashings overlap 4 inches over top edge of base flashings. Lap counterflashing minimum of 4 inches and bed with sealant. Fit counterflashings tightly to base
- IING AND PROTECTION
- exposed metal surfaces of substances that interfere with uniform oxidation and and neutralize flux materials. Clean off excess solder and sealants. e temporary protective coverings and strippable films as roof specialties are installed. CTION 07 7100

•	•		
s: Manufactured in uniform section leng	gths not exceeding 1	2 feet, with matching	
units, ends, outlet tubes, and other acc	cessories. Elevate b	ack edge at least 1 inch	1

# mers: Factory mitered and mechanically clinched and sealed watertight. tter Supports: Manufacturer's standard supports as selected by Architect with finish pouts: Plain rectangular complete with mitered elbows, manufactured from the g exposed metal. Furnish with metal hangers, from same material as downspouts,

manufacturers offering limited to, the following:

watertight stening to substrate, with nannel for sealant at top

es of base flashings by 4 alets or with joints lapped, from

r miscellaneous items n limited oil-canning and

oof specialties with ntitious construction. ntitious substrates install

and 70 deg F, set joint portionately for king not less than 3/4

B. Related Sections: 1. Section 054400 "Cold-Formed Metal Framing" for cold-formed metal framing supporting metal-faced composite wall panels. 2. Section 076200 "Sheet Metal Flashing and Trim" for field-formed flashings and other sheet metal work not part of metal-faced composite wall panel assemblies. 1.3 DEFINITION C. Metal-Faced Composite Wall Panel Assembly: Metal-faced composite wall panels, attachment system components, miscellaneous metal framing, and accessories necessary for a complete weathertight wall system. 1.4 PERFORMANCE REQUIREMENTS A. General Performance: Metal-faced composite wall panel assemblies shall comply with

A. Drawings and general provisions of the Contract, including General and Supplementary

Conditions and Division 01 Specification Sections, apply to this Section.

SECTION 074213 - COMPOSITE METAL PANELS

A. Section includes metal-faced composite panels.

PART 1 - GENERAL

1.2 SUMMARY

1.1 RELATED DOCUMENTS

performance requirements without failure due to defective manufacture, fabrication, installation, or other defects in construction B. Structural Performance: Provide metal-faced composite wall panel assemblies capable of

- withstanding the effects of the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 330: 1. Wind Loads: Determine loads based on the following minimum design wind pressures: Uniform pressure as indicated on Drawings.
- 2. Deflection Limits: Metal-faced composite wall panel assemblies shall withstand wind loads with horizontal deflections no greater than 1/175 of the span at the perimeter and 1/60 of the span anywhere in the panel. C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of
- joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss. 1.5 ACTION SUBMITTALS A. Product Data: For each type of product indicated. Include construction details, material
- descriptions, dimensions of individual components and profiles, and finishes for each type of metal-faced composite wall panel and accessory. B. Shop Drawings: Show fabrication and installation layouts of metal-faced composite wall panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details. Distinguish among factory-, shop-, and field-assembled work.
- 4. Accessories: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches b. Flashing and trim. c. Anchorage systems.
- C. Samples for Initial Selection: For each type of metal-faced composite wall panel indicated with factory-applied color finishes.
- 1. Include similar Samples of trim and accessories involving color selection. 2. Include manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each sealant exposed to view. D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
- 1. Metal-Faced Composite Wall Panels: Minimum 12 x 12 inches (300 x 300 mm). Include fasteners, closures, and other metal-faced composite wall panel accessories. a. Composite Panels: Include four-way joint.
- 2. Trim and Closures: 12 inches (300 mm) long. Include fasteners and other exposed accessories. 3. Accessories: 12-inch- (300-mm-) long Samples for each type of accessory. 4. Exposed Gaskets: 12 inches (300 mm) long.
- 5. Exposed Sealants: For each type and color of joint sealant required. Install joint sealants/i/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of metal-faced composite wall panels adjacent to joint sealants. 1.6 CLOSEOUT SUBMITTALS
- A. Maintenance Data: For metal wall panels to include in maintenance manuals. 1.7 QUALITY ASSURANCE A. Source Limitations: Obtain each type of metal-faced composite wall panel from single
- source from single manufacturer 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Deliver components, sheets, metal-faced composite wall panels. and other manufactured items so as not to be damaged or deformed. Package metal-faced composite wall panels for protection during transportation and handling. B. Unload, store, and erect metal-faced composite wall panels in a manner to prevent bending,
- warping, twisting, and surface damage. C. Store metal-faced composite wall panels vertically, covered with suitable weathertight and ventilated covering. Store metal-faced composite wall panels to ensure dryness, with positive slope for drainage of water. Do not store metal-faced composite wall panels in
- contact with other materials that might cause staining, denting, or other surface damage. Do not allow storage space to excele20 deg F (49 deg C). D. Retain strippable protective covering on metal-faced composite wall panel for period of panel installation
- 1.9 PROJECT CONDITIONS A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal-faced composite wall panels to be performed according to manufacturer's written instructions and warranty requirements. B. Field Measurements: Verify locations of structural members and wall opening dimensions
- by field measurements before metal-faced composite wall panel fabrication and indicate measurements on Shop Drawings. 1.10 COORDINATION
- A. Coordinate metal-faced composite wall panel assemblies with rain drainage work, flashing, trim, and construction of studs, soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation. 1.11 WARRANTY
- B. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal-faced composite wall panel assemblies that fail in materials or workmanship within specified warranty period. 1. Failures include, but are not limited to, the following:
- a. Structural failures, including rupturing, cracking, or puncturing. b. Deterioration of metals and other materials beyond normal weathering.
- 2. Warranty Period: Two years from date of Substantial Completion.
- C. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal-faced composite wall panels that show evidence of deterioration of factory-applied finishes within specified warranty period. 3. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
- a. Color fading more than 5 Hunter units when tested according to ASTM D 2244. b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
- c. Cracking, checking, peeling, or failure of paint to adhere to bare metal. 4. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS 2.1 PANEL MATERIALS

- D. Aluminum Sheet: Coil-coated sheet, ASTM B 209 (ASTM B 209M), alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required
- 1. Surface: Smooth, flat finish.
- 2. Exposed Coil-Coated Finishes: 3. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness0cf mil (0.013 mm).
- B. Panel Sealants: A. Joint Sealant: ASTM C 920; elastomeric polyurethane, polysulfide, or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal-faced composite wall panels and remain weathertight; and as recommended in writing by panel manufacturer.

- 2.2 MISCELLANEOUS METAL FRAMING
- A. Miscellaneous Metal Framing, General: ASTM C 645, cold-formed metallic-coated steel shete STM A 653/A 653M, G40 (Z120) hot-dip galvanized or coating with equivalent
- corrosion resistance unless otherwise indicated B. Subgirts: Manufacturer's standard C- or Z-shaped sections 0.064-inch (1.63-mm) nominal thickness.
- C. Zee Clips: 0.079-inch (2.01-mm) nominal thickness.
- D. Hat-Shaped, Rigid Furring Channels: 1. Nominal Thickness: As required to meet performance requirements
- 2. Depth: As indicated E. Cold-Rolled Furring Channels: Minimum 1/2-inch- (13-mm-) wide flange. 1. Nominal Thickness: As required to meet performance requirements 2. Depth: As indicated
- 3. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with nominal thicknesso of 40 inch (1.02 mm). 4. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.062-inch- (1.57-mm-) diameter wipenet anartheter distributed of 0.048-inch- (1.22-mm-) diameter wire. F. Fasteners for Miscellaneous Metal Framing: Of type, material, size, corrosion resistance,
- holding power, and other properties required to fasten miscellaneous metal framing members to substrates 2.3 MISCELLANEOUS MATERIALS
- A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), alloy and temper recommended by manufacturer for type of use and finish indicated. B. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs,
- and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal-faced composite wall panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers. 2.4 METAL-FACED COMPOSITE WALL AND SOFFIT PANELS
- A. General: Provide factory-formed and -assembled, metal-faced composite wall panels fabricated from two metal facings bonded, using no glues or adhesives, to solid, extruded thermoplastic core; formed into profile for installation method indicated. Include attachment system components and accessories required for weathertight system.
- 1. Surface Burning Characteristics: Noncombustible, with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction: a. Flame-Spread Index: 25 or less.
- b. Smoke-Developed Index: 450 or less. 2. <u>Products</u>: Basis of Design: Alcan composites, USA; Sobotec Dry Joint System SL-2000 or composite system by a. <u>Alcan Composites USA Inc</u>.; Alucobond.
- b. Alcoa Inc.; Reynobond PE. c. ALPOLIC, Division of Mitsubishi Chemical America, Inc. ; ALPOLIC d. <u>Protean Construction Products, Inc</u>.; ACM 100.
- B. Aluminum-Faced Composite Wall Panels: Formed with 0.020-inch- (0.50-mm-) thick, coil-coated aluminum sheet facings.
- 1. Panel Thickness: 0.118 inch (3 mm). 2. Core: Standard.
- 3. Exterior Finish: 2-coat fluoropolymer a. Color: Refer to material schedule
- 4. Attachment System Components: Formed from extruded aluminum. 2.5 ACCESSORIES A. Wall Panel Accessories: Provide components required for a complete metal-faced
- composite wall panel assembly including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal-faced composite wall panels unless otherwise indicated. B. Flashing and Trim: Formed from 0.018-inch- (0.46-mm-) minimum thickness, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal-faced composite wall
- 2.6 FABRICATION C. General: Fabricate and finish metal-faced composite wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes,
- as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements. D. Fabricate metal-faced composite wall panels in a manner that eliminates condensation on
- interior side of panel and with joints between panels designed to form weathertight seals. E. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated. 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling,
- and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems. 2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams
- and seal with epoxy seam sealer. Rivet joints for additional strength. 3. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with
- flat-lock seams. Tin edges to be seamed, form seams, and solder.
- 4. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
- 5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view. 6. Fabricate cleats and attachment devices from same material as accessory being
- anchored or from compatible, noncorrosive metal recommended by metal-faced composite wall panel manufacturer. a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal-faced composite wall panel manufacturer for application, but not less than thickness of metal being secured
- 2.7 GENERAL FINISH REQUIREMENTS A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for
- recommendations for applying and designating finishes. B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a
- strippable, temporary protective covering before shipping. C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast. PART 3 - EXECUTION
- 3.1 EXAMINATION
- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal-faced composite wall panel supports, and other conditions affecting performance of the Work.
- 7. Examine wall framing to verify that girts, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerances required by metal-faced composite wall panel manufacturer.
- 8. Examine wall sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal-faced composite wall panel manufacturer.
- 9. Verify that weather-resistant sheathing paper has been installed over sheathing or backing substrate to prevent air infiltration or water penetration. B. Examine roughing-in for components and systems penetrating metal-faced composite wall panel installation.
- panels to verify actual locations of penetrations relative to seam locations of panels before C. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work. D. Proceed with installation only after unsatisfactory conditions have been corrected.
- 3.2 PREPARATION A. Miscellaneous Framing: Install subgirts, base angles, sills, furring, and other miscellaneous
- wall panel support members and anchorage according to ASTM C 754 and metal-faced composite wall panel manufacturer's written instructions.

3.3 METAL-FACED COMPOSITE WALL PANEL INSTALLATION
General: Install metal-faced composite wall panels according to manufacturer's written

movement.

A. Fasteners:

to the exterior and aluminum or galvanized-steel fasteners for surfaces exposed to the C. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action as recommended by metal-faced composite wall panel manufacturer D. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weathertight performance of metal-faced composite wall panel assemblies. Provide types of gaskets, fillers, and sealants indicated or, if not indicated, types recommended by

instructions in orientation, sizes, and locations indicated on Drawings. Install panels

components of the Work securely in place, with provisions for thermal and structural

perpendicular to girts and subgirts unless otherwise indicated. Anchor panels and other

1. Aluminum Wall Panels: Use aluminum or stainless-steel fasteners for surfaces exposed

2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants. E. Attachment System Installation, General: Install attachment system required to support

metal-faced composite wall panels and to provide a complete weathertight wall system, including subgirts, perimeter extrusions, tracks, drainage channels, panel clips, and anchor channels. 1. Include attachment to supports, panel-to-panel joinery, panel-to-dissimilar-material joinery, and panel-system joint seals 2. Do not begin installation until weather barrier and flashings that will be concealed by

composite panels are installed. F. Rainscreen-Principle Installation: Provide manufacturer's standard pressure-equalized. rainscreen-principle system with vertical channel that provides support and complete secondary drainage system, draining at base of wall. Notch vertical channel to receive support pins. Install vertical channels supported by channel brackets or adjuster angles and at locations, spacings, and with fasteners recommended by manufacturer. Attach wall panels by engaging horizontal support pins into notches in vertical channels and into flanges of wall panels. Leave horizontal and vertical joints with open reveal. 1. Install wall panels to allow individual panels to "free float" and be installed and removed

without disturbing adjacent panels. 2. Do not apply sealants to joints unless otherwise indicated on Drawings. 3.4 ACCESSORY INSTALLATION A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other

components. 1. Install components required for a complete metal-faced composite wall panel assembly including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.

B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

- 1. Install exposed flashing and trim that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
- 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum offeet (3m) with no joints allowed within 24 incli@\$0 mm) of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less thamch (25 mm) deep, filled with mastic sealant (concealed within joints). 3.5 ERECTION TOLERANCES
- H. Installation Tolerances: Shim and align metal-faced composite wall panel units within installed tolerance of the in. 20 feet (6 mm in 6 m), nonaccumulative, on level, plumb, and location lines as indicated and withi6-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

3.6 CLEANING A. Remove temporary protective coverings and strippable films, if any, as metal-faced

- composite wall panels are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of metal-faced composite wall panel installation,
- clean finished surfaces as recommended by panel manufacturer. Maintain in a clean condition during construction. B. After metal-faced composite wall panel installation, clear weep holes and drainage channels
- of obstructions, dirt, and sealant . Replace metal-faced composite wall panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures. END OF SECTION 074213

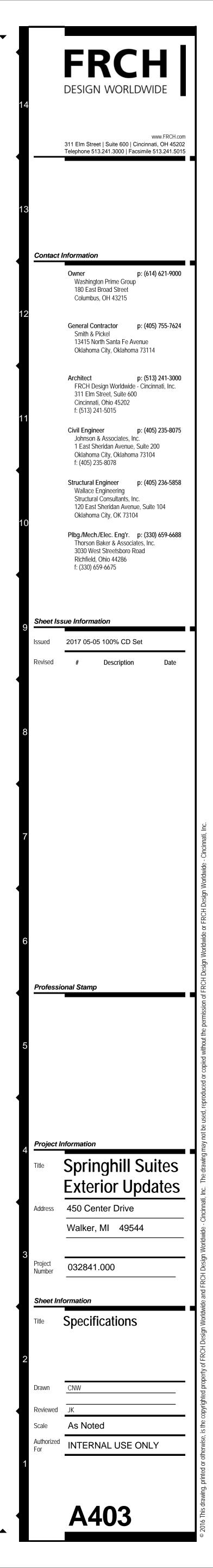
SECTION 099113 EXTERIOR PAINTING

PART 1 - GENERAL 1.1 SUMMARY

- A. Section includes surface preparation and the application of paint systems on exterior substrates. B. Related Requirements:
- 1. Section 072421 "Surface Preparation for EIFS and Coated Concrete and Masonry" for preparation of EIFS surfaces to be painted. 1.3 ACTION SUBMITTALS
- A. Product Data: For each type of product. Include preparation requirements and application instructions. 1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
- 2. Indicate VOC content. B. Samples for Verification: For each type of paint system and each color and gloss of topcoat. 1. Submit Samples on rigid backing, 8 inches (200 mm) square. 2. Apply coats on Samples in steps to show each coat required for system.
- 3. Label each coat of each Sample 4. Label each Sample for location and application area.
- C. Product List: Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules. Include color designations. 1.4 MAINTENANCE MATERIAL SUBMITTALS
- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents 1. Paint: 5 percent, but not less than 1 gal. (3.8L) of each material and color applied.
- 1.5 QUALITY ASSURANCE A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution. 1. Architect will select one surface to represent surfaces and conditions for application of
- each paint system. a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m). b. Other Items: Architect will designate items or areas required.
- 2. Final approval of color selections will be based on mockups. a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.
- 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations
- 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion. 1.6 DELIVERY, STORAGE, AND HANDLING
- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg C). 1. Maintain containers in clean condition, free of foreign materials and residue. 2. Remove rags and waste from storage areas daily.
- 1.7 FIELD CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg 10 and 35 deg C). B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg  $\beta$  deg C) above the dew point; or to damp or wet surfaces. 1.8 WARRANTY

A. Installer's warranty: Provide 2-year warranty for products that fail in workmanship or material. Failures include but are not limited to excessive cracking, peeling, or fading of finish. B. Special product warranty: Kynar-coated metal: Provide manufacturer's 10-year warranty for field- applied coatings over kynar-coated metal.



limited to the following: <ol> <li>Water: Potable.</li> <li>Hot Water: Water heated to a temperature of 140 to 160 deg F (60 to 71 deg C).</li> </ol>	B. Alkalinity: Do not begin application of coatings unless surface alkalinity is within range recommended in writing by paint manufacturer. Conduct alkali testing with litmus paper on exposed plaster, cementitious, and masonry surfaces.	<ul> <li>2.1 PREPARATORY CLEANING MATERIALS</li> <li>A. Provide preparatory cleaning materials recommended by paint manufacturer for substrate, including but not limited to the following:         <ol> <li>Water: Potable.</li> </ol> </li> </ul>	<ul> <li>A. EIFS Substrates: Refer to speci</li> <li>B. Non-EIFS substrates, general:</li> <li>1. General: Use the general: Use the general contours, and inter-</li> </ul>
<ol> <li>Detergent Solution: Solution prepared by mixing 2 cups (0.5 L) of tetrasodium pyrophosphate (TSPP), 1/2 cup (125 mL) of laundry detergent that contains no ammonia, 5 quarts (5 L) of 5 percent sodium hypochlorite bleach, and 15 quarts (15 L) of warm water for every 5 gal. (20 L) of solution required.</li> </ol>	<ul><li>C. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.</li><li>D. Proceed with coating application only after unsatisfactory conditions have been corrected.</li></ul>		<ol> <li>Detergent Cleaning: Wash surfa brush until soil is thoroughly di in solution often to ensure that</li> </ol>
<ol> <li>Mildewcide: Commercial proprietary mildewcide or a job-mixed solution prepared by mixing 1/3 cup (80 mL) of household detergent that contains no ammonia, 1 quart (1 L) of 5 percent sodium hypochlorite bleach, and 3 quarts (3 L) of warm water.</li> </ol>	<ol> <li>Application of coating indicates acceptance of surfaces and conditions.</li> <li>3.4 PREPARATION</li> </ol>	<ul> <li>detergent that contains no ammonia, 5 quarts (5 L) of 5 percent sodium hypochlorite bleach, and 15 quarts (15 L) of warm water for every 5 gal. (20 L) of solution required.</li> <li>4. Mildewcide: Commercial proprietary mildewcide or a job-mixed solution prepared by mixing 1/3 cup (80 mL) of household</li> </ul>	<ol> <li>Solvent Cleaning: Use solvent or preparation work. Wipe surface</li> </ol>
5. Abrasives for Ferrous Metal Cleaning: Aluminum oxide paper, emery paper, fine steel wool, steel scrapers, and steel-wire brushes of various sizes.	<ul> <li>A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.</li> <li>B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted.</li> </ul>	<ul> <li>detergent that contains no ammonia, 1 quart (1 L) of 5 percent sodium hypochlorite bleach, and 3 quarts (3 L) of warm water.</li> <li>5. Abrasives for Ferrous Metal Cleaning: Aluminum oxide paper, emery paper, fine steel wool, steel scrapers, and steel-wire brushes of various sizes.</li> </ul>	to commencement of paint app final wash to ensure that all for residue.
<ol> <li>Rust Remover: Manufacturer's standard phosphoric acid-based gel formulation, also called "naval jelly," fo removing corrosion from iron and steel.</li> <li>PAINT REMOVERS</li> </ol>	If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting. 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were		<ol> <li>Mildew: Clean off existing milde sponge and detergent solution.</li> <li>Chemical Rust Removal:</li> </ol>
<ul><li>A. Manufacturers:</li><li>1. American Building Restoration Products</li></ul>	removed. Remove surface-applied protection. C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.	2.2 PAINT REMOVERS A. Manufacturers:	<ul><li>a. Remove loose</li><li>b. Apply rust rem</li><li>c. Allow rust rem</li></ul>
<ol> <li>Diedrich Technologies, Inc.</li> <li>PROSOCO, Inc.</li> </ol>	<ul><li>3.5 PREPARATORY CLEANING</li><li>A. EIFS Substrates: Refer to specification section 072421 &amp; 072422.</li></ul>	<ol> <li>American Building Restoration Products</li> <li>Diedrich Technologies, Inc.</li> <li>PROSOCO, Inc.</li> <li>Products:</li> </ol>	preconstructio d. Wipe off residu manufacturer t e. Dry immediate
<ul> <li>B. Products:</li> <li>1. Low-Odor, Solvent-Type Paste Paint Remover: Manufacturer's standard low-odor, water-rinsable, solvent-type paste, gel, or foamed emulsion formulation for removing paint from masonry, stone, wood, plaster, or metal as required to suit Project; and containing no methanol or methylene chloride.</li> </ul>	<ul> <li>B. Non-EIFS substrates, general:</li> <li>1. General: Use the gentlest, appropriate method necessary to clean surfaces in preparation for painting. Clean all surfaces, corners, contours, and interstices.</li> </ul>	<ol> <li>Low-Odor, Solvent-Type Paste Paint Remover: Manufacturer's standard low-odor, water-rinsable, solvent-type paste, gel, or foamed emulsion formulation for removing paint from masonry, stone, wood, plaster, or metal as required to suit Project; and containing no methanol or methylene chloride.</li> </ol>	f. Prime immedi 6. Mechanical Rust F a. Remove rust v
<ul> <li>PATCHING MATERIALS</li> <li>Metal-Patching Compound: Two-part, polyester-resin, metal-patching compound; knife-grade formulation as recommended in writing by manufacturer for type of metal repair indicated, tooling time required for the detail of work, and site conditions. Compound shall be produced for filling metal that has deteriorated from corrosion.</li> </ul>	<ol> <li>Detergent Cleaning: Wash surfaces by hand using clean rags, sponges, and bristle brushes. Scrub surface with detergent solution and bristle brush until soil is thoroughly dislodged and can be removed by rinsing. Use small brushes to remove soil from joints and crevices. Dip brush in solution often to ensure that adequate fresh detergent is used and that surface remains wet. Rinse with water applied by clean rags or</li> </ol>	<ul> <li>PATCHING MATERIALS</li> <li>Metal-Patching Compound: Two-part, polyester-resin, metal-patching compound; knife-grade formulation as recommended in writing by manufacturer for type of metal repair indicated, tooling time required for the detail work, and site conditions. Compound shall be produced for filling metal that has deteriorated from corrosion. Filler shall be capable of filling deep holes and spreading to feather edge.</li> </ul>	b. Wipe off resid c. Dry immediate d. Prime immedi C. Kynar-coated metal:
<ul> <li>Filler shall be capable of filling deep holes and spreading to feather edge.</li> <li>PAINT MANUFACTURERS</li> <li>Product Manufacturers: Subject to compliance with requirements, provide product listed in the Exterior Painting</li> </ul>	<ol> <li>Solvent Cleaning: Use solvent cleaning to remove oil, grease, smoke, tar, and asphalt from painted or unpainted surfaces before other preparation work. Wipe surfaces with solvent using clean rags and sponges.</li> </ol>	<ul> <li>PAINT MANUFACTURERS</li> <li>Product Manufacturers: Subject to compliance with requirements, provide product listed in the Exterior Painting Schedule for the paint category indicated, or approved equal by one of the manufacturers listed.</li> </ul>	1. Solvent clean per contamination that
<ul> <li>Schedule for the paint category indicated, or approved equal by one of the manufacturers listed.</li> <li>Benjamin Moore &amp; Co.</li> <li>Coronado Paint; Benjamin Moore Company.</li> <li>Glidden Professional.</li> </ul>	If necessary, spot-solvent cleaning may be employed just prior to commencement of paint application, provided enough time is allowed for complete evaporation. Use clean solvent and clean rags for the final wash to ensure that all foreign materials have been removed. Do not use solvents, including primer thinner and turpentine, that leave residue.	<ol> <li>Benjamin Moore &amp; Co.</li> <li>Coronado Paint; Benjamin Moore Company.</li> <li>Glidden Professional.</li> <li>Kelly-Moore Paint Company Inc.</li> </ol>	<ol> <li>Completely remove the panels.</li> <li>Abrade entire substruction</li> </ol>
<ol> <li>Kelly-Moore Paint Company Inc.</li> <li>M.A.B. Paints.</li> <li>PPG Architectural Finishes, Inc.</li> </ol>	<ol> <li>Mildew: Clean off existing mildew, algae, moss, plant material, loose paint, grease, dirt, and other debris by scrubbing with bristle brush or sponge and detergent solution. Scrub mildewed areas with mildeweide. Rinse</li> </ol>	<ol> <li>M.A.B. Paints.</li> <li>PPG Architectural Finishes, Inc.</li> <li>Sherwin-Williams Company (The).</li> </ol>	surface profile of 4. Prepare bare and loose peeling pain
<ul> <li>7. Sherwin-Williams Company (The).</li> <li>B. Proprietary Manufacturers: No substitutions for products listed in the Exterior Painting Schedule for use over Kynar-coated Metal.</li> </ul>	<ul><li>with water applied by clean rags or sponges.</li><li>5. Chemical Rust Removal:</li></ul>	<ul> <li>B. Proprietary Manufacturers: No substitutions for products listed in the Exterior Painting Schedule for use over Kynar-coated Metal.</li> <li>2.5 PAINT, GENERAL</li> </ul>	5. Solvent wipe to re
<ul> <li>PAINT, GENERAL</li> <li>MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved</li> </ul>	<ul><li>a. Remove loose rust scale with specified abrasives for ferrous-metal cleaning.</li><li>b. Apply rust remover with brushes or as recommended in writing by manufacturer.</li></ul>	<ul> <li>A. MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved Products Lists.", except where specified otherwise.</li> <li>B. Material Compatibility:</li> </ul>	<ul><li>3.6 PAINT REMOVAL</li><li>A. General: Remove paint where incompatible or unsatisfactory</li></ul>
<ul> <li>Products Lists.", except where specified otherwise.</li> <li>B. Material Compatibility: <ol> <li>Materials for use within each paint system shall be compatible with one another and substrates indicated,</li> </ol> </li> </ul>	c. Allow rust remover to remain on surface for period recommended in writing by manufacturer or as determined by preconstruction testing. Do not allow extended dwell time.	1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.	1. Application: Apply remain on surface
<ul><li>under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.</li><li>For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use</li></ul>	<ul> <li>Wipe off residue with mineral spirits and either steel wool or soft rags, or clean with method recommended in writing by manufacturer to remove residue.</li> </ul>	<ul> <li>For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.</li> <li>D. Comply with VOC regulations of governing codes and Authorities Having Jurisdiction.</li> </ul>	<ul><li>a. Apply materia</li><li>b. After work is</li></ul>
<ul><li>in paint system and on substrate indicated.</li><li>C. Comply with VOC regulations of governing codes and Authorities Having Jurisdiction.</li><li>D. Colors: As indicated in a color schedule.</li></ul>	<ul><li>e. Dry immediately with clean, soft cloths. Follow direction of grain in metal.</li><li>f. Prime immediately to prevent rust. Do not touch cleaned metal surface until primed.</li></ul>	E. Colors: As indicated in a color schedule.	<ol> <li>Brushes: Use brus a. Metal Substra</li> </ol>
<ul> <li>ACCESSORY MATERIALS</li> <li>Recommended sealant for use with Coraflon System: Pecora #895 or Dow #795.</li> <li>SOURCE QUALITY CONTROL</li> </ul>	<ul> <li>6. Mechanical Rust Removal:</li> <li>a. Remove rust with specified abrasives for ferrous-metal cleaning. Clean to bright metal.</li> <li>b. Wipe off residue with mineral spirits and either steel wool or soft rags.</li> <li>c. Dry immediately with clean, soft cloths. Follow direction of grain in metal.</li> </ul>	<ul><li>2.6 ACCESSORY MATERIALS</li><li>A. Recommended sealant for use with Coraflon System: Pecora #895 or Dow #795.</li></ul>	<ol> <li>3. Spray Equipment nozzle. Adjust pre</li> </ol>
<ul><li>A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure:</li><li>1. Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be</li></ul>	<ul> <li>d. Prime immediately to prevent rust. Do not touch cleaned metal surface until primed.</li> <li>C. Kynar-coated metal: <ol> <li>Solvent clean per SSPC-SP 1 or Pressure-Clean entire surface via SSPC SP-12 - LP WC, 3000 psi minimum,</li> </ol> </li> </ul>	2.7 SOURCE QUALITY CONTROL	a. Equip units w b. Unless otherv
notified in advance and may be present when samples are taken. If paint materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.	<ul> <li>to remove any contamination that may be present.</li> <li>Completely remove existing caulk, sealant, and residue/contamination including the coating of unknown origin used to touch up the panels.</li> </ul>	<ul> <li>A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure</li> <li>1. Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be patified in advance and</li> </ul>	back-and-fort c. For chemical nozzle having
<ol> <li>Testing agency will perform tests for compliance with product requirements.</li> <li>Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying paint materials from Project site, pay for</li> </ol>	<ol> <li>Abrade entire substrate per SSPC SP-2/3 "Hand-Tool Cleaning" / "Power-Tool Cleaning" to remove gloss and to obtain a maximum surface profile of 1.0 mil.</li> </ol>	<ol> <li>Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be notified in advance and may be present when samples are taken. If paint materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.</li> </ol>	d. For water-spr
testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.	<ol> <li>Prepare bare and rusted areas per SSPC SP-2/SP-3 "Hand Tool Cleaning" or "Power-Tool Cleaning" to remove loose rust and loose peeling paint.</li> <li>Solvent wipe to remove dust.</li> </ol>	<ol> <li>Testing agency will perform tests for compliance with product requirements.</li> <li>Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting</li> </ol>	e. For heated w 71 deg C) at B. Paint Removal with Ha appropriate for the sul
<ol> <li>PROTECTION</li> <li>Comply with each manufacturer's written instructions for protecting building and other surfaces against damage</li> </ol>	<ul> <li>3.6 PAINT REMOVAL</li> <li>A. General: Remove paint where indicated. Where cleaning methods have been attempted and further removal of the paint is required because of incompatible or unsatisfactory surfaces for repainting, remove paint to extent</li> </ul>	with complying materials, the two paints are incompatible. PART 3 - EXECUTION	C. Paint Removal with So 1. Remove loose an
<ul> <li>from exposure to its products. Prevent chemical solutions from coming into contact with people, motor vehicles, landscaping, buildings, and other surfaces that could be harmed by such contact.</li> <li>1. Cover adjacent surfaces with materials that are proven to resist chemical solutions being used unless the colutions will not demons adjacent surfaces. Use protective materials that are live resistence adjacent and undergraphic surfaces.</li> </ul>	<ol> <li>required by conditions.</li> <li>Application: Apply paint removers according to paint-remover manufacturer's written instructions. Do not allow paint removers to remain on surface for periods longer than those indicated or recommended in writing by manufacturer.</li> </ol>	<ul> <li>PROTECTION</li> <li>Comply with each manufacturer's written instructions for protecting building and other surfaces against damage from exposure to its products. Prevent chemical solutions from coming into contact with people, motor vehicles, landscaping, buildings, and other surfaces that could be harmed by such contact.</li> </ul>	2. Apply thick coatin Apply in one or tw
solutions will not damage adjacent surfaces. Use protective materials that are UV resistant and waterproof. Apply masking agents to comply with manufacturer's written instructions. Do not apply liquid masking agent to painted or porous surfaces. When no longer needed, promptly remove masking to prevent adhesive staining.	by manufacturer. a. Apply materials to all surfaces, corners, contours, and interstices, to provide a uniform final appearance without streaks.	<ol> <li>Cover adjacent surfaces with materials that are proven to resist chemical solutions being used unless the solutions will not damage adjacent surfaces. Use protective materials that are UV resistant and waterproof. Apply masking agents to comply with manufacturer's written instructions. Do not apply liquid masking agent to painted or porous surfaces. When no longer needed,</li> </ol>	<ol> <li>Allow paint remove preconstruction to 4. Rinse with cold ways</li> </ol>
<ol> <li>Do not apply chemical solutions during winds of sufficient force to spread them to unprotected surfaces.</li> <li>Neutralize and collect alkaline and acid wastes before disposal.</li> </ol>	<ul><li>b. After work is complete, remove protection no longer required. Remove tape and adhesive marks.</li><li>2. Brushes: Use brushes that are resistant to chemicals being used.</li></ul>	<ul><li>promptly remove masking to prevent adhesive staining.</li><li>2. Do not apply chemical solutions during winds of sufficient force to spread them to unprotected surfaces.</li></ul>	5. Use mechanical r
4. Dispose of runoff from operations by legal means and in a manner that prevents soil erosion, undermining of paving and foundations, damage to landscaping, and water penetration into building interiors.	a. Metal Substrates: If using wire brushes on metal, use brushes of same metal composition as metal being treated.	<ul><li>3. Neutralize and collect alkaline and acid wastes before disposal.</li><li>4. Dispose of runoff from operations by legal means and in a manner that prevents soil erosion, undermining of paving and</li></ul>	<ol> <li>Repeat process if</li> <li>3.7 SUBSTRATE REPAIR</li> </ol>
<ul> <li>MAINTENANCE REPAINTING, GENERAL</li> <li>Maintenance Repainting Appearance Standard: Completed work is to have a uniform appearance as viewed by Architect from building exterior at 20 feet (6 m) away from painted surface.</li> </ul>	<ol> <li>Spray Equipment: Use spray equipment that provides controlled application at volume and pressure indicated, measured at nozzle. Adjust pressure and volume to ensure that spray methods do not damage surfaces.</li> </ol>	3.2 MAINTENANCE REPAINTING, GENERAL	<ul> <li>A. General: Repair substrate su</li> <li>B. EIFS Repair: Refer to \$</li> </ul>
<ul><li>B. Execution of the Work: In repainting surfaces, disturb them as minimally as possible and as follows:</li><li>1. Remove failed coatings and corrosion and repaint.</li></ul>	<ul> <li>a. Equip units with pressure gages.</li> <li>b. Unless otherwise indicated, hold spray nozzle at least 6 inches (150 mm) from surface and apply material in horizontal, back-and-forth sweeping motion, overlapping previous strokes to produce uniform</li> </ul>	<ul> <li>A. Maintenance Repainting Appearance Standard: Completed work is to have a uniform appearance as viewed by Architect from building exterior at 20 feet (6 m) away from painted surface.</li> <li>B. Execution of the Work: In repainting surfaces, disturb them as minimally as possible and as follows:</li> </ul>	C. Metal Substrate: 1. Preparation: Treat clean off rust.
<ol> <li>Verify that substrate surface conditions are suitable for repainting.</li> <li>Allow other trades to repair items in place before repainting.</li> </ol>	<ul> <li>coverage.</li> <li>c. For chemical spray application, use low-pressure tank or chemical pump suitable for chemical indicated, equipped with nozzle having a cone-shaped spray.</li> </ul>	<ol> <li>Remove failed coatings and corrosion and repaint.</li> <li>Verify that substrate surface conditions are suitable for repainting.</li> <li>Allow other trades to repair items in place before repainting.</li> </ol>	<ol> <li>Defects in Metal inch (3 mm) deel smooth. Remove</li> </ol>
<ul> <li>C. Mechanical Abrasion: Where mechanical abrasion is needed for the work, use gentle methods, such as scraping and lightly hand sanding, that will not abrade softer substrates, reducing clarity of detail.</li> </ul>	<ul> <li>d. For water-spray application, use fan-shaped spray tip that disperses water at an angle of 25 to 50 degrees.</li> </ul>	<ul> <li>C. Mechanical Abrasion: Where mechanical abrasion is needed for the work, use gentle methods, such as scraping and lightly hand sanding, that will not abrade softer substrates, reducing clarity of detail.</li> <li>D. Heat Processes: Do not use torches, heat guns, or heat plates.</li> </ul>	3. Priming: Prime iro welds, and sharp
D. Heat Processes: Do not use torches, heat guns, or heat plates.	e. For heated water-spray application, use equipment capable of maintaining temperature between 140 and 160 deg F (60 and 71 deg C) at flow rates indicated.	<ul> <li>3.3 EXAMINATION</li> <li>A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other</li> </ul>	<ul><li>3.8 PAINT APPLICATION</li><li>A. Apply paints according Manual."</li></ul>
	<ul> <li>B. Paint Removal with Hand Tools: Remove paint manually using hand-held scrapers, wire brushes, sandpaper, and metallic wool as appropriate for the substrate material.</li> <li>C. Paint Removal with Solvent-Type Paste Paint Remover:</li> </ul>	<ul> <li>conditions affecting performance of the Work.</li> <li>B. Alkalinity: Do not begin application of coatings unless surface alkalinity is within range recommended in writing by paint manufacturer.</li> <li>Conduct alkali testing with litmus paper on exposed plaster, cementitious, and masonry surfaces.</li> </ul>	<ol> <li>Use applicators a</li> <li>Paint surfaces be</li> </ol>
	<ol> <li>Remove loose and peeling paint using water, scrapers, stiff brushes, or a combination of these. Let surface dry thoroughly.</li> </ol>	<ul> <li>C. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.</li> <li>D. Proceed with coating application only after unsatisfactory conditions have been corrected.</li> </ul>	permanently fixed 3. Paint both sides a
	<ol> <li>Apply thick coating of paint remover to dry, painted surface with natural-fiber cleaning brush, deep-nap roller, or large paintbrush. Apply in one or two coats according to manufacturer's written instructions.</li> </ol>	<ol> <li>Application of coating indicates acceptance of surfaces and conditions.</li> <li>3.4 PREPARATION         <ul> <li>A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to</li> </ul> </li> </ol>	<ol> <li>Paint entire expo</li> <li>Do not paint over plates.</li> </ol>
	<ol> <li>Allow paint remover to remain on surface for period recommended in writing by manufacturer or as determined by preconstruction testing.</li> <li>Rinse with cold water applied by low-pressure spray to remove chemicals and paint residue.</li> </ol>	substrates and paint systems indicated. B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is	6. Primers specified topcoat manufact
	<ol> <li>Use mechanical methods recommended in writing by manufacturer to remove chemicals and paint residue.</li> <li>Repeat process if necessary to remove all paint.</li> </ol>	<ul> <li>impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.</li> <li>After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection.</li> </ul>	B. Tint undercoats same of same material are to
	<ul> <li>3.7 SUBSTRATE REPAIR</li> <li>A. General: Repair substrate surface defects that are inconsistent with the surface appearance of adjacent materials</li> </ul>	C. Clean substrates of substances that could impair bond of paints, including, oil, grease	<ul><li>C. If undercoats or other appearance.</li><li>D. Apply paints to produce</li></ul>
	and finishes. B. EIFS Repair: Refer to Sections 072421 & 072422		er or other surface imper
	<ul> <li>C. Metal Substrate:</li> <li>1. Preparation: Treat repair locations by wire-brushing and solvent cleaning. Use chemical or mechanical rust removal method to clean off rust.</li> </ul>		<ol> <li>Paint the following a. Uninsulated m</li> </ol>
	<ol> <li>Defects in Metal Surfaces: Repair non-load-bearing defects in existing metal surfaces, including dents and gouges more than 1/8 inch (3 mm) deep or 1/2 inch (13 mm) across and all holes and cracks by filling with</li> </ol>		<ul> <li>b. Uninsulated pl</li> <li>c. Pipe hangers</li> <li>d. Metal conduit.</li> <li>e. Plastic conduit</li> </ul>
	<ul> <li>metal-patching compound and sanding smooth. Remove burrs and protruding fasteners.</li> <li>Priming: Prime iron and steel surfaces immediately after repair to prevent flash rusting. Stripe paint corners, crevices, bolts, welds, and sharp edges. Apply two coats to surfaces that are inaccessible after completion</li> </ul>		f. Kynar-coated airspray or HV coating flat fai
	crevices, bolts, welds, and snarp edges. Apply two coats to surfaces that are inaccessible after completion of the Work.		Finish coat m

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# ication section 072421 & 072422.

ntlest, appropriate method necessary to clean surfaces in preparation for painting. Clean all surfaces, corners, ces by hand using clean rags, sponges, and bristle brushes. Scrub surface with detergent solution and bristle

slodged and can be removed by rinsing. Use small brushes to remove soil from joints and crevices. Dip brush adequate fresh detergent is used and that surface remains wet. Rinse with water applied by clean rags or

leaning to remove oil, grease, smoke, tar, and asphalt from painted or unpainted surfaces before other s with solvent using clean rags and sponges. If necessary, spot-solvent cleaning may be employed just prior lication, provided enough time is allowed for complete evaporation. Use clean solvent and clean rags for the eign materials have been removed. Do not use solvents, including primer thinner and turpentine, that leave

w, algae, moss, plant material, loose paint, grease, dirt, and other debris by scrubbing with bristle brush or Scrub mildewed areas with mildewcide. Rinse with water applied by clean rags or sponges.

# rust scale with specified abrasives for ferrous-metal cleaning.

over with brushes or as recommended in writing by manufacturer. over to remain on surface for period recommended in writing by manufacturer or as determined by testing. Do not allow extended dwell time. e with mineral spirits and either steel wool or soft rags, or clean with method recommended in writing by o remove residue.

y with clean, soft cloths. Follow direction of grain in metal. tely to prevent rust. Do not touch cleaned metal surface until primed. emoval:

### th specified abrasives for ferrous-metal cleaning. Clean to bright metal. e with mineral spirits and either steel wool or soft rags. y with clean, soft cloths. Follow direction of grain in metal.

ely to prevent rust. Do not touch cleaned metal surface until primed.

SPC-SP 1 or Pressure-Clean entire surface via SSPC SP-12 - LP WC, 3000 psi minimum, to remove any may be present.

existing caulk, sealant, and residue/contamination including the coating of unknown origin sed to touch up

rate per SSPC SP-2/3 "Hand-Tool Cleaning" / "Power-Tool Cleaning" to remove gloss and obtain a maximum

sted areas per SSPC SP-2/SP-3 "Hand Tool Cleaning" or "Power-Tool Cleaning" to remove loose rust and

# dicated. Where cleaning methods have been attempted and further removal of the paint is required because of

surfaces for repainting, remove paint to extent required by conditions. aint removers according to paint-remover manufacturer's written instructions. Do not allow paint removers to

or periods longer than those indicated or recommended in writing by manufacturer. to all surfaces, corners, contours, and interstices, to provide a uniform final appearance without streaks.

mplete, remove protection no longer required. Remove tape and adhesive marks.

es that are resistant to chemicals being used.

s: If using wire brushes on metal, use brushes of same metal composition as metal being treated. se spray equipment that provides controlled application at volume and pressure indicated, measured at sure and volume to ensure that spray methods do not damage surfaces.

ı pressure gages.

se indicated, hold spray nozzle at least 6 inches (150 mm) from surface and apply material in horizontal, sweeping motion, overlapping previous strokes to produce uniform coverage.

ray application, use low-pressure tank or chemical pump suitable for chemical indicated, equipped with cone-shaped spray.

application, use fan-shaped spray tip that disperses water at an angle of 25 to 50 degrees.

er-spray application, use equipment capable of maintaining temperature between 140 and 160 deg F (60 and w rates indicated.

### d Tools: Remove paint manually using hand-held scrapers, wire brushes, sandpaper, and metallic wool as

ent-Type Paste Paint Remover:

peeling paint using water, scrapers, stiff brushes, or a combination of these. Let surface dry thoroughly. of paint remover to dry, painted surface with natural-fiber cleaning brush, deep-nap roller, or large paintbrush.

coats according to manufacturer's written instructions. to remain on surface for period recommended in writing by manufacturer or as determined by

er applied by low-pressure spray to remove chemicals and paint residue. thods recommended in writing by manufacturer to remove chemicals and paint residue.

ecessary to remove all paint.

e defects that are inconsistent with the surface appearance of adjacent materials and finishes. ctions 072421 & 072422

epair locations by wire-brushing and solvent cleaning. Use chemical or mechanical rust removal method to

rfaces: Repair non-load-bearing defects in existing metal surfaces, including dents and gouges more than 1/8 or 1/2 inch (13 mm) across and all holes and cracks by filling with metal-patching compound and sanding

urrs and protruding fasteners. and steel surfaces immediately after repair to prevent flash rusting. Stripe paint corners, crevices, bolts, Iges. Apply two coats to surfaces that are inaccessible after completion of the Work.

o manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification

techniques suited for paint and substrate indicated.

nd movable items same as similar exposed surfaces. Before final installation, paint surfaces behind

# ems with prime coat only.

d edges of exterior doors and entire exposed surface of exterior door frames. d surface of window frames and sashes.

bels of independent testing agencies or equipment name, identification, performance rating, or nomenclature

painting schedules may be omitted on items that are factory primed or factory finished if acceptable to

olor as topcoat, but tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats be applied. Provide sufficient difference in shade of undercoats to distinguish each separate coat.

nditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and

surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, ctions. Cut in sharp lines and color breaks.

n, Plumbing, HVAC, Electrical, Communication, and Electronic Safety and Security Work:

work where exposed to view in color to match adjacent wall surface:

etal: Follow manufacturer's mixing and thinning information for primers and paint. Apply by conventional P only. Do not brush or roll. For standing seam meatl roofing, stripe coat the standing seam prior to finish vay portion of roof. After the standing seams have been stripe-coated, coat the "flat fairway" part of the roof. t be applied defect free.

- 3.4 FIELD QUALITY CONTROL A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to
- inspect and test paint for dry film thickness.
- 1. Contractor shall touch up and restore painted surfaces damaged by testing.

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2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written recommendations.

# 3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site. B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted

# 3.6 EXTERIOR PAINTING SCHEDULE

surfaces.

A. Existing Kynar-Coated Surfaces (Metal Roofing, Copings):

1. PPG Industries Coraflon ADS (Air-Dry System)

- a. Primer Coat: Wash primer as recommended by manufacturer
- b. Tie primer: ADS Epoxy PVDF Bonding Primer
- c. Topcoat: Coraflon ADS Intermix Gloss 1 or 2 coats as recommended by manufacturer. 1.5-2.0 Dry Film Thickness per coat. Custom Color to match Architect's sample.
- d. Clear coat: As recommended by manfacturer
- B. Previously-Painted Galvanized-Metal Substrates (Doors & Frames):
- 1. Latex System:
- a. Prime Coat: As recommended by paint manufacturer.
- b. Intermediate Coat: Latex, exterior, matching topcoat.
- c. Topcoat: Latex, exterior, semi-gloss (MPI Gloss Level 5), MPI #11.
- 1) Benjamin Moore, Ben 100% Acrylic Exterior Semi-Gloss Finish.
- C. Anodized Aluminum Substrates (Window Frames and PTAC Unit Covers):
- 1. Water-Based Light Industrial Coating System:
- a. Prime Coat: Benjamin Moore Insul-X Stix Waterborne Bonding Primer SXA-110
- b. Intermediate Coat: Light industrial coating, exterior, water based, matching topcoat.
- c. Topcoat: Light industrial coating, exterior, water based, semi-gloss (MPI Gloss Level 5).
- 1) Benjamin Moore Ultra Spec HP D.T.M. Acrylic Semi-Gloss HP 29

D. EIFS Substrates: 1. Latex System:

- a. Prime Coat: MPI #6, Benjamin Moore Fresh Start Multi-Purpose Latex Primer N023.
- b. Intermediate Coat: Latex, exterior, matching topcoat.
- c. Topcoat: Latex, exterior, low sheen (MPI Gloss Level 3-4) MPI #15.
- 1) Benjamin Moore Regal Select Exterior Paint, High Build Low Lustre Finish N401. END OF SECTION 099113

